

## **TECHNICAL DATA SHEET**



Version 2 01/02/2017

# **FULLAMELT S44-4A**

Type of Adhesive	FULLAMELT S44-4A is a light amber hot melt adhesive with good heat and cold resistance. The adhesive shows good adhesion to metal and plastics such as polyolefin or polystyrene. Suitable for bonding O.P.P. films to foils.
Product Benefits	Good heat and cold resistance. The adhesive shows good adhesion to metal and plastics such as polyolefin or polystyrene.
Typical Applications	Suitable for bonding O.P.P. films to foils.

#### **Typical Properties**

Raw material base	Synthetic resin
Colour	Light Amber /Translucent
Ring and Ball Softening Point (°C)	ca 108°C
Viscosity at 177°C (Brookfield)	11,000 – 16,000 cP
Application Temperature Range Range	160 - 200°C
Shelf Life	1 year minimum in unopened pack
Safety Advice	Please refer to the SDS for safety advice.

# Made in Australia

### Our Focus is Clear. Perfecting Adhesives.

IMPORTANT: Information, specifications, procedures and recommendations provided ("information") are based on our experience and we believe this to be accurate. No representation, guarantee or warranty is made as to the accuracy or completeness of the information or that use of the product will avoid losses or damages or give desired results. It is purchaser's sole responsibility to test and determine the suitability of any product for the intended use. Tests should be repeated if materials or conditions change in any way. No employee, distributor or agent has any right to change these facts and offer a guarantee of performance.

NOTE TO USER: by ordering/receiving product you accept the H.B. Fuller General Terms and Conditions of Sale applicable in the region. Please request a copy if you have not received these. These Terms and Conditions contain disclaimers of implied warranties (including but not limited to disclaiming warranties of fitness for a particular purpose) and limits of liability. All other terms are rejected. In any event, the total aggregate liability of H.B. Fuller for any claim or series of related claims however arising, in contract, tort (including putpose), breach of statutory duty, misrepresentation, strict liability or otherwise, is limited to replacement of affected products or refund of the purchase price for affected products. H.B. Fuller shall not be liable for loss of profit, loss of margin, loss of contract, loss of business, loss of goodwill or any indirect or consequential losses arising out of or in connection with product supply.

Nothing in any term shall operate to exclude or limit H.B. Fuller's liability for fraud, gross negligence or for death or personal injury caused by negligence or for breach of any mandatory implied terms.

Australia Tel: +61 1800 423 855 customer.service@hbfuller.com China & Hong Kong Tel: +86 20 82068291 cs.china@hbfuller.com Indonesia Tel: +62-21-5307232/33 Korea Tel: +82 2 786 8296 cskorea@hbfuller.com Malaysia Tel: +603 3345 5200 New Zealand Tel: +64 800 555 072 customer.service@hbfuller.com

 Philippines

 Tel: +63 2 5194073

 Taiwan

 Tel: +886 2 26033385

 Thailand

 Tel: +66 2 3757442

 Vietnam

 Tel: +84 8 22225588

