

TECHNICAL DATA SHEET – AUGUST 2011

HL 5140

HL 5140 hot melt butyl is a 100% solids, single- component sealant designed for the sealed insulating glass industry. It is formulated from butyl rubber, synthetic polymers and elastomers to give outstanding adhesion to glass and aluminum when fabricated manually or reactivated in semi-automatic equipment. The product is resistant to degradation from ultraviolet light, temperature extremes and water immersion.

Raw Material Base	: Synthetic resin
Colour	: Black or Gray
Linear Extrusion Application Temperature	: 104-121°C
Application Temperature (at tip)	: 190-204°C
Application Method	: Hand Gun, Extrusion
Form and packaging	: Drum, Pail, Cake
Pack Sizes	: 6.5 kg
Specific Gravity	: 1.13
Storage Life	: 1 year minimum

This technical data sheet summarises at the date of issue to the best of the knowledge of HB Fuller, the technical information of the product and in particular, how to safely handle and use the product in the workplace. Since HB Fuller Australia Pty Ltd cannot anticipate or control the conditions under which the product may be used, each user must, prior to usage, review this technical data sheet in the context of how the user intends to handle and use the product in the workplace. If clarification or further information is needed to ensure that an appropriate assessment can be made, the user should contact this company. Our responsibility for the products sold is subject to our standard terms and conditions, a copy of which is sent to our customers and is also available on request