

TECHNICAL DATA SHEET – MAY 2015

RAKOLL® AM 3402

Version 3
26/05/2015

Type of Adhesive

RAKOLL® AM 3402 has been formulated for use in scarf joints and spot welding on Hashimoto Core Composers. It exhibits medium set and good flexibility.

Typical Properties

Raw Material Base	Ethyl vinyl acetate copolymer
Colour	Light translucent amber
Softening Point	ca. 106°C
Viscosity @ 177°C	5,500 – 7,000 cP
Application temperature	130 - 175 °C (application system dependent)
Storage Life	1 Year in closed original pack and stored at ambient temperature out of direct sunlight, moisture or dust.
Application Equipment	Hashimoto Core Composers
Clean-up	Consult equipment manufacturer for clean-up procedures, or flush the unit with mineral oil at 120°C then flush the applicator thoroughly with hot melt to purge the system
Health and Safety	Please refer to SDS

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