

## TECHNICAL DATA SHEET – MAY 2015

### RAKOLL® AW 3402

Version 3  
26/05/2015

<b>Type of Adhesive</b>	RAKOLL AW 3402 is a water based adhesive designed for bonding PVC sheets to chipboard and MDF.
<b>Product Benefits</b>	It has a medium open time with good wet tack and initial bond strength.
<b>Typical Application</b>	Bonds PVC sheet to chipboard, MDF and plasterboard

#### Typical Properties

Raw Materials Base	: Synthetic resin emulsion
Colour	: Wet: White : Dry: White
Viscosity (#5/20/25°C)	: 8,500 – 10,000 cP
Solids	: 61 %
pH	: 4.6
Specific Gravity	: 1.05 - 107
Storage	: For best results, we recommend this adhesive to be used within six months when stored at 21 - 26°C in its original sealed container. Keep the container sealed when not in use and avoid temperature extremes during storage. To protect from freezing, store this product at temperatures above 4°C. Should freezing occur, thaw the adhesive back to 21 - 26°C and stir until the material is homogeneous again. Storage temperatures in excess of 38°C will result in viscosity increase and a shortening of shelf life.
Clean-up	Whenever possible, clean up the product before it dries using warm soapy water. Once dried the adhesive will require hot water.
Safety	Refer to MSDS

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