

TECHNICAL DATA SHEET – MARCH 2017

RAKOLL CAB GLUE

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Version 1
01/03/2017

Characteristics: RAKOLL CAB GLUE is a wood glue specifically designed for use in bonding timber in applications where a high viscosity adhesive is required (eg: in vertical panel bonding and general cabinet making).

RAKOLL CAB GLUE is a medium to fast setting adhesive and is suitable for many of the timber substrates (both hardwoods and softwoods) used by professional carpenters and woodworking trade professionals

Appearance	White creamy liquid
Viscosity	10,000 – 12,000 cP
Total Solids Content	49 - 51 %
Specific Gravity	1.05 g/ml

Woodworking

- Timber moisture content should be between 10% and 12%.
- Ambient and timber temperatures should be above 15°C. Best results are obtained when operating in the temperature range of 18-23°C.
- Apply enough adhesive to ensure the glue line is fully covered and wet-out when surfaces are pressed together.
- Adhesive should be applied as a thin, even coating to one surface only. Parts should be combined, while the adhesive is wet, using good even pressure; 200-900 kPa (30 to 130 psi) is recommended.
- Parts should be clamped for 3 to 4 hours and will reach full strength in 24 to 48 hours, depending on the moisture content of the timber, ambient temperature and humidity.

Application Information

RAKOLL CAB GLUE is designed to be used by squeeze bottle or brush.. Dilution is not recommended.

Ensure substrates are free from oils dirt or grease.

Our Focus is Clear. Perfecting Adhesives.

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Limitations

Do not use RAKOLL CAB GLUE below 10°C.

Cleaning

Clean up adhesive while wet with warm water.

Storage

Product should be stored in the original container out of direct sunlight between 5°C and 30°C and protected from freezing. Rotate stock using oldest batches first. Close containers air tight after use.

For best performance use product within 12 months.

Safety & Disposal

This material is non-hazardous. Refer to the Material Safety Data Sheet (MSDS) for further information.

Made in Australia

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