

## TECHNICAL DATA SHEET – MAY 2015

### RAKOLL® EXPRESS 290 D

Version 3  
26/05/2015

## PRIMER

### Characteristics

Rakoll® EXPRESS 290D is a waterborne acrylic primer for pre-priming high pressure laminates and solid timber edging prior to utilising hot melt edgebanding adhesives.

### Fields of application

- Solid timber edging for bench tops and doors
- High pressure laminate edging

### Instructions for use

Apply the product to the surface with either a brush or a cloth. Surface should be dry prior to edgebanding. Best results may be achieved on timber if two coats are applied.

### Preparing the wood

The parts should fit exactly and be free from dust and grease. Tolerances in thickness can cause irregular glue spreads resulting in prolonged setting times and reduced bond strengths.

### Chemical – technical data

Base:	Acrylic latex
Colour:	Wet – White/Opaque Dry – Translucent
Viscosity (#2/100rpm/25°C):	27 - 33 cP
Specific Gravity:	1.0
Solids:	25 - 30 %

### Clean-up

Wash up brushes etc. in water while the adhesive is still wet. Excess adhesive can be removed from joint lines using a slightly damp cloth.

### Safety recommendations

Refer to MSDS.

### Storage

Store adhesive in tightly closed original containers out of direct sunlight between 10 – 35 C. Protect from frost. Shelf life is 12 months if product remains unopened

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