



TECHNICAL DATA SHEET

Version 1
19/09/2017

SMARTSTAK HM4

- Type of Adhesive** Smartstak HM 4 is a palletising hot melt, white in colour it is used for stabilisation of cartons or sacks on a pallet. It exhibits a long open time and a degree of tack for pallet stabilisation.
- Product Benefits** It has excellent adhesion to a wide variety of boards and paper
- Typical Applications** Pallet stabilization.

Typical Properties

Raw material base	Synthetic polymer
Colour	Off White
Viscosity @175°C	2800 – 3000 cPs
Softening Point	Circa 110°C
Application Temperature	Suggested 150°C - 180°C
Storage	Store out of direct sunlight between 10 - 25 °C. Protect from freezing at all times.
Shelf Life	12 months
Safety Advice	Please refer to the SDS

Our Focus is Clear. Perfecting Adhesives.

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