

**Section 1 - Identification of the Material and Supplier****H.B. Fuller Company Australia Pty. Ltd.**  
16-22 Redgum Drive  
Dandenong South, Vic 3175Phone: +61 3 9797 6222 (office hours)  
Fax: +61 3 9706 4045**Chemical nature:** Liquid adhesive  
**Trade Name:** **Rakoll 45D**  
**Product Use:** Woodworking adhesive  
**Creation Date:** **January, 2017**  
**This version issued:** **March, 2017** and is valid for 5 years from this date.  
**Poisons Information Centre: Phone 13 1126 from anywhere in Australia****Section 2 - Hazards Identification****Statement of Hazardous Nature**

This product is classified as: Not classified as hazardous according to the criteria of SWA.

Not a Dangerous Good according to Australian Dangerous Goods (ADG) Code, IATA or IMDG/IMSBC criteria.

**SUSMP Classification:** None allocated.

**ADG Classification:** None allocated. Not a Dangerous Good according to Australian Dangerous Goods (ADG) Code, IATA or IMDG/IMSBC criteria.

**UN Number:** None allocated

**GHS Signal word: NONE. Not hazardous.****PREVENTION**

P102: Keep out of reach of children.

P262: Do not get in eyes, on skin, or on clothing.

P281: Use personal protective equipment as required.

**RESPONSE**

P353: Rinse skin or shower with water.

P301+P330+P331: IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.

P370+P378: Not combustible. Use extinguishing media suited to burning materials.

**STORAGE**

P402+P404: Store in a dry place. Store in a closed container.

**DISPOSAL**

P501: If they can not be recycled, dispose of contents to an approved waste disposal plant and containers to landfill (see Section 13 of this SDS).

**Emergency Overview**

**Physical Description & Colour:** Opaque white creamy liquid

**Odour:** Mild specific odour

**Major Health Hazards:** no significant risk factors have been found for this product.

**Section 3 - Composition/Information on Ingredients**

Ingredients	CAS No	Conc, %	TWA (mg/m <sup>3</sup> )	STEL (mg/m <sup>3</sup> )
Vinyl acetate	108-05-4	<0.5	35	70
Other non hazardous ingredients	secret	to 100	not set	not set

This is a commercial product whose exact ratio of components may vary slightly. Minor quantities of other non hazardous ingredients are also possible.

The SWA TWA exposure value is the average airborne concentration of a particular substance when calculated over a normal 8 hour working day for a 5 day working week. The STEL (Short Term Exposure Limit) is an exposure value that may be equalled (but should not be exceeded) for no longer than 15 minutes and should not be repeated more than 4 times per day. There should be at least 60 minutes between successive exposures at the STEL. The term "peak" is used when the TWA limit, because of the rapid action of the substance, should never be exceeded, even briefly.

**SAFETY DATA SHEET**

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## Section 4 - First Aid Measures

### General Information:

You should call The Poisons Information Centre if you feel that you may have been poisoned, burned or irritated by this product. The number is 13 1126 from anywhere in Australia (0800 764 766 in New Zealand) and is available at all times. Have this SDS with you when you call.

**Inhalation:** No first aid measures normally required. However, if inhalation has occurred, and irritation has developed, remove to fresh air and observe until recovered. If irritation becomes painful or persists more than about 30 minutes, seek medical advice.

**Skin Contact:** Wash gently and thoroughly with water (use non-abrasive soap if necessary) for 5 minutes or until chemical is removed.

**Eye Contact:** No effects expected. If irritation does occur, flush contaminated eye(s) with lukewarm, gently flowing water for 5 minutes or until the product is removed. Obtain medical advice if irritation becomes painful or lasts more than a few minutes. Take special care if exposed person is wearing contact lenses.

**Ingestion:** If product is swallowed or gets in mouth, do NOT induce vomiting; wash mouth with water and give some water to drink. If symptoms develop, or if in doubt contact a Poisons Information Centre or a doctor.

## Section 5 - Fire Fighting Measures

**Fire and Explosion Hazards:** The major hazard in fires is usually inhalation of heated and toxic or oxygen deficient (or both), fire gases. There is no risk of an explosion from this product under normal circumstances if it is involved in a fire.

This product is likely to decompose only after heating to dryness, followed by further strong heating.

Fire decomposition products from this product may be toxic if inhaled. Take appropriate protective measures.

**Extinguishing Media:** In case of fire, use carbon dioxide, dry chemical, foam or water fog.

**Fire Fighting:** When fighting fires involving significant quantities of this product, wear a splash suit complete with self contained breathing apparatus.

**Flash point:** Not flammable.

**Upper Flammability Limit:** No data.

**Lower Flammability Limit:** No data.

**Autoignition temperature:** No data.

**Flammability Class:** No data.

## Section 6 - Accidental Release Measures

**Accidental release:** Minor spills do not normally need any special cleanup measures. In the event of a major spill, prevent spillage from entering drains or water courses. As a minimum, wear overalls, goggles and gloves. Suitable materials for protective clothing include PVC and Teflon. Eye/face protective equipment should comprise, as a minimum, protective goggles. If there is a significant chance that vapours or mists are likely to build up in the cleanup area, we recommend that you use a respirator. Usually, no respirator is necessary when using this product. However, if you have any doubts consult the Australian Standard mentioned below (section 8). Otherwise, not normally necessary.

Stop leak if safe to do so, and contain spill. Absorb onto sand, vermiculite or other suitable absorbent material. If spill is too large or if absorbent material is not available, try to create a dike to stop material spreading or going into drains or waterways. Sweep up and shovel or collect recoverable product into labelled containers for recycling or salvage, and dispose of promptly. Recycle containers wherever possible after careful cleaning. After spills, wash area preventing runoff from entering drains. If a significant quantity of material enters drains, advise emergency services. This material may be suitable for approved landfill. Ensure legality of disposal by consulting regulations prior to disposal. Thoroughly launder protective clothing before storage or re-use. Advise laundry of nature of contamination when sending contaminated clothing to laundry.

## Section 7 - Handling and Storage

**Handling:** Keep exposure to this product to a minimum, and minimise the quantities kept in work areas. Check Section 8 of this SDS for details of personal protective measures, and make sure that those measures are followed. The measures detailed below under "Storage" should be followed during handling in order to minimise risks to persons using the product in the workplace. Also, avoid contact or contamination of product with incompatible materials listed in Section 10.

**Storage:** Store packages of this product in a cool place. Make sure that containers of this product are kept tightly closed. Keep containers of this product in a well ventilated area. Protect this product from light. Make sure that the

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product does not come into contact with substances listed under "Incompatibilities" in Section 10. Some liquid preparations settle or separate on standing and may require stirring before use. Check packaging - there may be further storage instructions on the label.

## Section 8 - Exposure Controls and Personal Protection

The following Australian Standards will provide general advice regarding safety clothing and equipment:

Respiratory equipment: **AS/NZS 1715**, Protective Gloves: **AS 2161**, Occupational Protective Clothing: AS/NZS 4501 set 2008, Industrial Eye Protection: **AS1336** and **AS/NZS 1337**, Occupational Protective Footwear: **AS/NZS2210**.

SWA Exposure Limits	TWA (mg/m <sup>3</sup> )	STEL (mg/m <sup>3</sup> )
Vinyl acetate	35	70

No special equipment is usually needed when occasionally handling small quantities. The following instructions are for bulk handling or where regular exposure in an occupational setting occurs without proper containment systems.

**Ventilation:** This product should only be used in a well ventilated area. If natural ventilation is inadequate, use of a fan is suggested.

**Eye Protection:** Eye protection such as protective glasses or goggles is recommended when this product is being used.

**Skin Protection:** You should avoid contact even with mild skin irritants. Therefore you should wear suitable impervious elbow-length gloves and facial protection when handling this product. See below for suitable material types.

**Protective Material Types:** We suggest that protective clothing be made from the following materials: PVC, Teflon.

**Respirator:** Usually, no respirator is necessary when using this product. However, if you have any doubts consult the Australian Standard mentioned above. Otherwise, not normally necessary.

## Section 9 - Physical and Chemical Properties:

**Physical Description & colour:** Opaque white creamy liquid

**Odour:** Mild specific odour

**Boiling Point:** Approx 100°C at 100kPa

**Freezing/Melting Point:** Approx 0°C

**Volatiles:** 53-57%

**Vapour Pressure:** No data.

**Vapour Density:** No data.

**Specific Gravity:** Approx 1.06

**Water Solubility:** Miscible.

**pH:** 3.0-5.0

**Volatility:** No data.

**Odour Threshold:** No data.

**Evaporation Rate:** No data.

**Coeff Oil/water Distribution:** No data

**Viscosity:** 4500-5500 cPs

**Autoignition temp:** No data.

## Section 10 - Stability and Reactivity

**Reactivity:** This product is unlikely to react or decompose under normal storage conditions. However, if you have any doubts, contact the supplier for advice on shelf life properties.

**Conditions to Avoid:** This product should be kept in a cool place, preferably below 30°C. Keep containers tightly closed. Keep containers and surrounding areas well ventilated. Protect this product from light.

**Incompatibilities:** oxidising agents.

**Fire Decomposition:** This product is likely to decompose only after heating to dryness, followed by further strong heating. Combustion forms carbon dioxide, and if incomplete, carbon monoxide and possibly smoke. Water is also formed. Carbon monoxide poisoning produces headache, weakness, nausea, dizziness, confusion, dimness of vision, disturbance of judgment, and unconsciousness followed by coma and death.

**Polymerisation:** This product is an adhesive which in normal use will polymerise in a safe manner. However, it may undergo hazardous polymerisation in the presence of certain chemical reagents. See Incompatibilities above. Polymerisation is often accompanied by liberation of heat, and may lead to a dangerous or explosive situation. If the product is seen to be heating up, treat as a fire incident.

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## Section 11 - Toxicological Information

**Local Effects:****Target Organs:** There is no data to hand indicating any particular target organs.

## Classification of Hazardous Ingredients

Ingredient	Risk Phrases
Vinyl Acetate	
<ul style="list-style-type: none"><li>Flammable liquid - category 2</li></ul>	

## Potential Health Effects

**Inhalation:****Short Term Exposure:** Available data indicates that this product is not harmful. However product may be mildly irritating, although unlikely to cause anything more than mild transient discomfort.**Long Term Exposure:** No data for health effects associated with long term inhalation.**Skin Contact:****Short Term Exposure:** Available data indicates that this product is not harmful. It should present no hazards in normal use. However product may be irritating, but is unlikely to cause anything more than mild transient discomfort.**Long Term Exposure:** No data for health effects associated with long term skin exposure.**Eye Contact:****Short Term Exposure:** This product may be irritating to eyes, but is unlikely to cause anything more than mild transient discomfort.**Long Term Exposure:** No data for health effects associated with long term eye exposure.**Ingestion:****Short Term Exposure:** Significant oral exposure is considered to be unlikely. This product, while believed to be not harmful, is likely to cause headache and gastric disturbance such as nausea and vomiting if ingested in significant quantities. However, this product may be irritating to mucous membranes but is unlikely to cause anything more than transient discomfort.**Long Term Exposure:** No data for health effects associated with long term ingestion.**Carcinogen Status:****SWA:** No significant ingredient is classified as carcinogenic by SWA.**NTP:** No significant ingredient is classified as carcinogenic by NTP.**IARC:** Vinyl Acetate is classed 2b IARC - possibly carcinogenic to humans.

See the IARC website for further details. A web address has not been provided as addresses frequently change.

## Section 12 - Ecological Information

Insufficient data to be sure of status.

## Section 13 - Disposal Considerations

**Disposal:** This product may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use. If it has been contaminated, it may be possible to reclaim the product by filtration, distillation or some other means. If neither of these options is suitable in-house, consider controlled incineration, or contact a specialist waste disposal company.

## Section 14 - Transport Information

**UN Number:** This product is not classified as a Dangerous Good by ADG, IATA or IMDG/IMSBC criteria. No special transport conditions are necessary unless required by other regulations.

## Section 15 - Regulatory Information

**AICS:** All of the significant ingredients in this formulation are compliant with NICNAS regulations.

## Section 16 - Other Information

This SDS contains only safety-related information. For other data see product literature.

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**Acronyms:**

<b>ADG Code</b>	Australian Code for the Transport of Dangerous Goods by Road and Rail (7 <sup>th</sup> edition)
<b>AICS</b>	Australian Inventory of Chemical Substances
<b>SWA</b>	Safe Work Australia, formerly ASCC and NOHSC
<b>CAS number</b>	Chemical Abstracts Service Registry Number
<b>Hazchem Code</b>	Emergency action code of numbers and letters that provide information to emergency services especially firefighters
<b>IARC</b>	International Agency for Research on Cancer
<b>NOS</b>	Not otherwise specified
<b>NTP</b>	National Toxicology Program (USA)
<b>R-Phrase</b>	Risk Phrase
<b>SUSMP</b>	Standard for the Uniform Scheduling of Medicines & Poisons
<b>UN Number</b>	United Nations Number

THIS SDS SUMMARISES OUR BEST KNOWLEDGE OF THE HEALTH AND SAFETY HAZARD INFORMATION OF THE PRODUCT AND HOW TO SAFELY HANDLE AND USE THE PRODUCT IN THE WORKPLACE. EACH USER MUST REVIEW THIS SDS IN THE CONTEXT OF HOW THE PRODUCT WILL BE HANDLED AND USED IN THE WORKPLACE.

IF CLARIFICATION OR FURTHER INFORMATION IS NEEDED TO ENSURE THAT AN APPROPRIATE RISK ASSESSMENT CAN BE MADE, THE USER SHOULD CONTACT THIS COMPANY SO WE CAN ATTEMPT TO OBTAIN ADDITIONAL INFORMATION FROM OUR SUPPLIERS

OUR RESPONSIBILITY FOR PRODUCTS SOLD IS SUBJECT TO OUR STANDARD TERMS AND CONDITIONS, A COPY OF WHICH IS SENT TO OUR CUSTOMERS AND IS ALSO AVAILABLE ON REQUEST.

Please read all labels carefully before using product.

This SDS is prepared in accord with the SWA document "Preparation of Safety Data Sheets for Hazardous Chemicals - Code of Practice" (December 2011)  
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