SAFETY DATA SHEET

REVISION DATE: 09-19-2017 SUPERSEDES: None

SECTION 1: IDENTIFICATION OF THE PRODUCT AND SUPPLIER

PRODUCT INFORMATION
PRODUCT: Smartstak HM4
PRODUCT DESCRIPTION: Hot melt adhesive
INTENDED USE: Industrial adhesive

COMPANY INFORMATION
H.B. Fuller Company Australia Pty. Ltd.
16 - 22 Red Gum Drive
Dandenong South, VIC 3175
Telephone: (03) 9797 6222
Emergency telephone No: 1800 033 111

SECTION 2: HAZARDS IDENTIFICATION

GHS Signal Word: Not applicable
GHS Classification: This product is not classified as hazardous under GHS criteria.
GHS Precautions: No special precautionary measures are required. Please read the entire Safety Data Sheet for other information regarding handling of this product.

SECTION 3: COMPOSITION INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>CAS #</th>
<th>PERCENT</th>
<th>Classification</th>
<th>Note</th>
</tr>
</thead>
<tbody>
<tr>
<td>Ingredients determined to be not hazardous</td>
<td>100</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

SECTION 4: FIRST AID MEASURES

IF IN EYES: None expected to be needed, however, use an eye wash to remove a chemical from your eye regardless of the level of hazard. For hot product, immediately flush eyes with plenty of water for at least 20 minutes. Get immediate medical attention.
IF ON SKIN: Wash with soap and water. For hot material, immediately immerse in or flush the affected area with large amounts of cold water to dissipate heat. Cover with clean gauze and do not attempt to remove the material yourself. Get prompt medical attention. Medical personnel: coat with mineral oil to soften material for removal. IF INHALED: Remove to fresh air. Call a physician if symptoms persist. If exposed to excessive levels of dusts or fumes, remove to fresh air and get medical attention if cough or other symptoms develop.
IF SWALLOWED: Do not induce vomiting. Seek medical attention if symptoms develop. Provide medical care provider with this MSDS.
SECTION 5: FIRE FIGHTING MEASURES

EXTINGUISHING MEDIA: A solid stream of water may scatter molten product. Use water spray, foam, dry chemical or carbon dioxide.

UNUSUAL FIRE AND EXPLOSION HAZARDS: Material will burn in a fire.

SPECIAL FIRE FIGHTING INSTRUCTIONS: Persons exposed to products of combustion should wear self-contained breathing apparatus and full protective equipment.

HAZARDOUS COMBUSTION PRODUCTS: Carbon dioxide, Carbon monoxide

SECTION 6: ACCIDENTAL RELEASE MEASURES

SPECIAL PROTECTION: No adverse health effects expected from the clean-up of spilled material. Follow personal protective equipment recommendations found in Section 8 of this SDS.

METHODS FOR CLEAN-UP: Allow molten material to solidify before disposal.

SECTION 7: HANDLING AND STORAGE

Handling: No special handling instructions due to toxicity. Avoid breathing vapors/fumes of heated product. Prevent contact with molten product.

Storage: Store in a cool, dry place.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

EXPOSURE LIMITS:

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>Note</th>
<th>AUSTRALIAN EXPOSURE LIMITS</th>
<th>ACGIH EXPOSURE LIMITS</th>
</tr>
</thead>
<tbody>
<tr>
<td>No data available.</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Biological Limit Values (ACGIH)

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>ACGIH Biological Exposure Index (BEI)</th>
</tr>
</thead>
<tbody>
<tr>
<td>No data available.</td>
<td></td>
</tr>
</tbody>
</table>

ENGINEERING CONTROL METHODS:

VENTILATION: General room ventilation might be required under normal conditions of use. At the application temperature, use of local exhaust over the premelting reservoir is encouraged.
EYE PROTECTION: Wear safety glasses when handling this product.
SKIN PROTECTION: Not normally considered a skin hazard. Where use can result in skin contact, practice good personal hygiene. Wash hands and other exposed areas with mild soap and water before eating, drinking, and when leaving work. When working with heated material, wear thermally insulating gloves and long-sleeved coverall to protect against thermal burns.

GLOVES: Not normally required. Use nitrile gloves if conditions warrant.
RESPIRATORY PROTECTION: No respiratory protection required under normal conditions of use. Respirators should be selected by and used following requirements found in OSHA's respirator standard (29 CFR 1910.134).

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>PHYSICAL STATE</td>
<td>Solid</td>
</tr>
<tr>
<td>COLOR</td>
<td>white</td>
</tr>
<tr>
<td>ODOR</td>
<td>Low</td>
</tr>
<tr>
<td>ODOR THRESHOLD</td>
<td>Not established</td>
</tr>
<tr>
<td>pH</td>
<td>Not established</td>
</tr>
<tr>
<td>FREEZING/MELTING POINT (deg. C)</td>
<td>Not established</td>
</tr>
<tr>
<td>FLASH POINT</td>
<td>&gt; 204°C (400°F) COC</td>
</tr>
<tr>
<td>EVAPORATION RATE</td>
<td>Not established</td>
</tr>
<tr>
<td>FLAMMABILITY</td>
<td>Not a flammable solid or gas</td>
</tr>
<tr>
<td>UPPER EXPLOSIVE LIMIT (% in air)</td>
<td>Not established LOWER</td>
</tr>
<tr>
<td>EXPLOSIVE LIMIT (% in air)</td>
<td>Not established VAPOR PRESSURE (mm Hg) Not established</td>
</tr>
<tr>
<td>VAPOR DENSITY</td>
<td>Not established</td>
</tr>
<tr>
<td>WEIGHT PER GALLON (lbs.)</td>
<td>0.97</td>
</tr>
<tr>
<td>SPECIFIC GRAVITY</td>
<td>0.97</td>
</tr>
<tr>
<td>SOLUBILITY</td>
<td>Not established</td>
</tr>
<tr>
<td>OCTANOL/WATER COEFFICIENT</td>
<td>Not established</td>
</tr>
<tr>
<td>AUTOIGNITION TEMPERATURE</td>
<td>Not established DECOMPOSITION</td>
</tr>
<tr>
<td>TEMPERATURE</td>
<td>Not established</td>
</tr>
<tr>
<td>VISCOSITY</td>
<td>No data available.</td>
</tr>
<tr>
<td>SOLIDS (% by weight)</td>
<td>100.0</td>
</tr>
<tr>
<td>VOC, weight percent</td>
<td>0.00</td>
</tr>
</tbody>
</table>

SECTION 10: STABILITY AND REACTIVITY

STABILITY: Stable under normal conditions. CHEMICAL
INCOMPATIBILITY: Not established HAZARDOUS POLYMERIZATION: Will not occur.
HAZARDOUS DECOMPOSITION PRODUCTS: Carbon monoxide, carbon dioxide
SECTION 11: TOXICOLOGICAL INFORMATION

Component Toxicity / Toxicology Data:

<table>
<thead>
<tr>
<th>COMPONENT NAME</th>
<th>LD50/LC50</th>
</tr>
</thead>
<tbody>
<tr>
<td>No data available.</td>
<td></td>
</tr>
</tbody>
</table>

This product is a mixture. Unless noted, the information below is based on components.

- Skin corrosion / irritation: No irritation hazard in normal industrial use.
- Serious eye damage / irritation: No irritation hazard in normal industrial use.
- Respiratory / skin sensitization: No data available.
- Germ cell mutagenicity: No data available.
- Carcinogenicity: No data available.
- Reproductive toxicity: No data available.
- Specific target organ toxicity-single exposure: No data available.
- Respiratory irritation / Narcotic effects: No data available.
- Specific target organ toxicity-single exposure: No data available.
- Target organs potentially affected by exposure: No organs known to be damaged from exposure to this product.
- Aspiration hazard: Not an aspiration hazard.

Medical Conditions Aggravated by Exposure: No medical conditions affected by exposure.

Hazards specific to product use: Contact with product at elevated temperatures can result in thermal burns.

SECTION 12: ECOLOGICAL INFORMATION

OVERVIEW: No ecological information available for this product.
MOBILITY: No data available.
PERSISTENCE: No data available.
BIOACCUMULATION: No data available.

This product has not been tested for ecological effects. Relevant information for components is listed below:

<table>
<thead>
<tr>
<th>Component</th>
<th>Ecotoxicity values</th>
</tr>
</thead>
<tbody>
<tr>
<td>No data available.</td>
<td>Acute Toxicity (Fish):</td>
</tr>
<tr>
<td></td>
<td>Acute Toxicity (Daphnia):</td>
</tr>
<tr>
<td></td>
<td>Acute Toxicity (Algae):</td>
</tr>
</tbody>
</table>

SECTION 13: DISPOSAL CONSIDERATIONS

This product is a prescribed waste and may only be disposed of in accordance with applicable State and local regulations. These regulations vary from jurisdiction to jurisdiction and hence the user is counselled to seek advice...
from the local authority and classify the waste before considering disposal. The disposal information given below is a general guide and does not replace the requirement of the local regulations.

DISPOSAL: If possible recycle, otherwise dispose strictly in accordance with local industrial waste or environmental protection regulations. This substance may, if permitted by local authorities, be disposed of in an approved incineration facility or be considered for landfill.

SPECIAL PRECAUTIONS: Do not allow this material to contaminate soil, sewerage systems or surface or ground water.

When large amounts of this product need to be disposed of the services of a registered, professional waste disposal organisation is highly recommended.

SECTION 14: TRANSPORT INFORMATION

Consult Bill of Lading for transportation information.

ADG: NOT REGULATED
IATA: NOT REGULATED
HazChem Code: Not applicable

SECTION 15: REGULATORY INFORMATION

INVENTORY STATUS
AUSTRALIA AICS: All ingredients in this mixture are listed in the Australian Inventory of Chemical Substances.
U.S. EPA TSCA: The product contains a substance that is not listed on the TSCA inventory.
CANADIAN CEPA DSL: This product contains one or more components which have not been determined to be on the DSL. If you are the importer of this product into Canada, contact H.B. Fuller for chemical tracking and notification information.
EUROPEAN REACH: As a result of the introduction of REACH into Europe, this product cannot be imported into Europe unless the REACH requirements are met.

If you need more information about the inventory status of this product call 1+ 651-236-5858.

Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP): Not a scheduled poison

SECTION 16: OTHER INFORMATION

SDS Date of Issue: 19-09-2017
Replaces: None
Changes made to previous issue: Conversion to GHS format

ACRONYMS and DEFINITIONS:
ACGIH American Conference of Governmental Industrial Hygienists
ADG Code Australian Code for the Transport of Dangerous Goods by Road and Rail
AICS Australian Inventory of Chemical Substances
BEI Biological Exposure Index
CAS Number Chemical Abstracts Service Registry Number
CNS Central nervous system
DG Dangerous Goods
Hazchem Code An emergency action code of numbers and letters, which gives information to emergency services.
IARC International Agency for Research on Cancer
IATA Code International Air Transport Association Code
IMDG Code International Maritime Dangerous Goods Code
N.O.S. Not otherwise specified
NOHSC National Health and Safety Commission
PPE Personal protection equipment
SUSMP Standard for the Uniform Scheduling of Medicines and Poisons
UN Number United Nations Number

Prepared by: The Global Regulatory Department Phone: 1-651-236-5842

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