



## TECHNICAL DATA SHEET

Version 2  
28/05/2018

### ADVANTRA PHC 9200A

#### Type of Adhesive

Advantra PHC 9200A is a fast setting, very light coloured and extremely low odour hot melt adhesive which has excellent high and low temperature properties. The adhesive has excellent heat stability virtually eliminating char formation and has very good machining properties, with minimal stringing and tailing. This product shows increased mileage over standard hot melt adhesives and has excellent adhesion to recycled and most difficult boards.

It is worth noting that, although PHC 9200A will not char, any foreign matter introduced into the pot, such as cardboard fibres or dust, could char. To obtain the best performance from this product, good housekeeping practices are essential.

#### Product Benefits

Low Application Temperature  
Excellent adhesion to difficult board

#### Typical Applications

Bonding recycled and difficult boards.

#### Typical Properties

Raw material base	Synthetic Polymer & Resin
Colour	White
Ring & Ball Softening Point	circa 104°C - 112°C
Viscosity @ 177°C	circa 380 cPs
Viscosity @ 135°C	850 - 1200 cP
Application Temperature Range	130 – 180°C
Suggested Application Temperature	130 – 140°C
Application Method	Nozzle, Wheel, Reservoir Pump etc.
Storage Life	2 Years minimum
Speed of Set	Fast
FDA STATUS	Conforms to FDA regulation 21 CFR 175.105

**Made in Australia**

### Our Focus is Clear. Perfecting Adhesives.

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