



TECHNICAL DATA SHEET

Version 6
17/03/2017

ADVANTRA PHC 9250

- Type of Adhesive** Advantra PHC 9250 is a fast setting, very light coloured and extremely low odour hot melt adhesive that has excellent high and low temperature properties.
- Product Benefits** The adhesive has excellent heat stability virtually eliminating char formation and has very good machining properties, with minimal stringing and tailing. This product shows increased mileage over standard hot melt adhesives. It is worth noting that, although Advantra PHC 9250 will not char, any foreign matter introduced into the pot, such as cardboard fibres or dust, could char. To obtain the best performance from this product good housekeeping practices are essential.
- Typical Applications** Advantra PHC 9250 has excellent adhesion to recycled and most difficult boards.

Typical Properties

| | |
|---------------------------------------|--|
| Raw Material Base | Synthetic polymer & resin |
| Colour | White |
| Ring & Ball Softening Point | circa 110°C |
| Viscosity at 177 °C (Brookfield) | 785 – 1095 cP |
| Application Temperature Range | 160 – 190°C |
| Suggested Application Temperature | 170 – 175°C |
| Application Method | Nozzle, wheel, reservoir pump etc. |
| Storage Life | 2 years |
| FDA (Food and Drug Administration) | 21 CFR 175.105 Adhesives |
| Safety Advice | Please refer to the MSDS for safety advice |

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