



TECHNICAL DATA SHEET

Version 2
09/04/15

ADVANTRA PHC 9254

Type of Adhesive Advantra PHC 9254 is a medium fast setting, very light coloured and extremely low odour hot melt adhesive which has excellent high and low temperature properties. The adhesive has excellent heat stability virtually eliminating char formation and has very good machining properties, with minimal stringing and tailing. This product is designed specifically for applications where long open time is required. It is suitable both for freezer and hot fill applications.

Product Benefits
 Low odour
 Excellent high/low temperature properties
 Excellent heat stability
 Very good machining properties

Typical Applications Freezer and hot fill application.

Typical Properties

Raw material base	Synthetic polymer and resin
Colour	White
Ring & Ball	ca. 99°C
Viscosity (177°C)	1120 – 1405 cP
Application temperature range	160 – 190°C
Suggested application temperature	177°C
Application method	Nozzle, Wheel, Reservoir Pump etc.
Storage Life	12 months unopened
Speed of Set	Medium Fast
Safety Advice	Please refer to the MSDS for safety advice

Made in Australia

Our Focus is Clear. Perfecting Adhesives.

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Australia
 Tel: +61 1800 423 855
 customer.service@hbfuller.com
China & Hong Kong
 Tel: +86 20 82068291
 cs.china@hbfuller.com
Indonesia
 Tel: +62-21-5307232/33

Korea
 Tel: +82 2 786 8296
 cskorea@hbfuller.com
Malaysia
 Tel: +603 3345 5200
New Zealand
 Tel: +64 800 555 072
 customer.service@hbfuller.com

Philippines
 Tel: +63 2 5194073
Taiwan
 Tel: +886 2 26033385
Thailand
 Tel: +66 2 3757442
Vietnam
 Tel: +84 8 2225588

