



TECHNICAL DATA SHEET

Version 1
09/04/2015

ADVANTRA PHC 9256 A

Type of Adhesive

Advantra PHC 9256A is a fast setting, very light coloured and extremely low odour hot melt adhesive which has excellent high and low temperature properties.

Product Benefits

The adhesive has excellent heat stability virtually eliminating char formation and has very good machining properties, with minimal stringing and tailing. This product shows increased mileage over standard hot melt adhesives and has excellent adhesion to recycled and most difficult boards. It is worth noting that, although PHC 9256A will not char, any foreign matter introduced into the pot, such as cardboard fibres or dust, could char. To obtain best performance from this product good housekeeping practices are essential.

Typical Properties

Raw Material Base	Synthetic polymer & resin
Colour	White
Ring & Ball Softening Point	circa 105°C
Viscosity at 177 °C (Brookfield)	750 - 1030 cP
Application Temperature Range	160 – 190°C
Suggested Application Temperature	177°C
Application Method	Nozzle, wheel, reservoir pump etc.
Storage Life	1 year
Speed of Set	Fast
Safety Advice	Please refer to the MSDS for safety advice

Made in Australia

Our Focus is Clear. Perfecting Adhesives.

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