



## TECHNICAL DATA SHEET

Version 1  
12/09/2012

### ADVANTRA PHO 0006

**Type of Adhesive** Advantra® PHO 0006 has been developed for the bonding of plastic caps to Tetra Briks® and is also suitable for bonding PP caps on metal cans. It exhibits excellent adhesion properties at both cold and warm temperatures.

This product is designed for nozzle application.

**Product Benefits** High heat stability to reduce or eliminate nozzle blockages  
Excellent adhesion of cap to Tetra Briks®, including foil pull-tabs  
Clear film after application to Tetra Briks® for better presentation  
Good resistance against cold storage conditions

**Typical Properties**

Colour	Transparent-Light yellow
Film after application	Elastic, Clear
Viscosity (Brookfield SP27, ASTM3236-88)@175°C	Approx 2000cP
Ring & Ball Softening Point (ASTM E28-99)	95°C
Density (Solid)	0.95 g/cm <sup>3</sup>
Delivery Form	Pillows
Shelf Life	12 Months unopened
Application Temperature	175-195°C

**Safety advice** Please refer to MSDS for safety advice

**Our Focus is Clear. Perfecting Adhesives.**

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