



## TECHNICAL DATA SHEET

Version 1  
01/03/17

### FULLABOND 18

#### Type of Adhesive

FULLABOND 18 is designed for use in a wide range of paper converting applications including board lamination side seaming of paper.

#### Typical Applications

FULLABOND 18 is an adhesive with good wet tack properties and fast speed of set providing excellent adhesion to a wide range of paper substrates with good water resistance.

#### Typical Properties

Raw material base	Synthetic polymer emulsion
Viscosity (Brookfield 4/20/25)	2,000 – 2,700 cps
Solids (%)	24 - 28
Specific Gravity	Circa 1.06
Application information	For optimum performance this product should be used within operating temperatures of 15°C to 30°C. Ensure substrates are free from oils dirt or grease.
Storage	Product should be stored in the original container out of direct sunlight between, 15°C to 25°C and be protected from freezing. Rotate stock using oldest batches first. Close containers air tight after use.
Shelf life	3 months
Clean-up	Clean up adhesive while wet with warm water.
FDA (Food and Drug Administration)	21 CFR 175.105 Adhesives
Safety Advice	Please refer to the SDS for safety advice.

**Made in Australia**

### Our Focus is Clear. Perfecting Adhesives.

IMPORTANT: Information, specifications, procedures and recommendations provided ("information") are based on our experience and we believe this to be accurate. No representation, guarantee or warranty is made as to the accuracy or completeness of the information or that use of the product will avoid losses or damages or give desired results. It is purchaser's sole responsibility to test and determine the suitability of any product for the intended use. Tests should be repeated if materials or conditions change in any way. No employee, distributor or agent has any right to change these facts and offer a guarantee of performance.

**NOTE TO USER:** by ordering/receiving product you accept the **H.B. Fuller General Terms and Conditions of Sale** applicable in the region. Please request a copy if you have not received these. These Terms and Conditions contain disclaimers of implied warranties (including but not limited to disclaiming warranties of fitness for a particular purpose) and limits of liability. All other terms are rejected. In any event, the total aggregate liability of H.B. Fuller for any claim or series of related claims however arising, in contract, tort (including negligence), breach of statutory duty, misrepresentation, strict liability or otherwise, is limited to replacement of affected products or refund of the purchase price for affected products. H.B. Fuller shall not be liable for loss of profit, loss of margin, loss of contract, loss of business, loss of goodwill or any indirect or consequential losses arising out of or in connection with product supply.

Nothing in any term shall operate to exclude or limit H.B. Fuller's liability for fraud, gross negligence or for death or personal injury caused by negligence or for breach of any mandatory implied terms.

**Australia**  
Tel: +61 1800 423 855  
customer.service@hbfuller.com  
**China & Hong Kong**  
Tel: +86 20 82068291  
cs.china@hbfuller.com  
**Indonesia**  
Tel: +62-21-5307232/33

**Korea**  
Tel: +82 2 786 8296  
cskorea@hbfuller.com  
**Malaysia**  
Tel: +603 3345 5200  
**New Zealand**  
Tel: +64 800 555 072  
customer.service@hbfuller.com

**Philippines**  
Tel: +63 2 5194073  
**Taiwan**  
Tel: +886 2 26033385  
**Thailand**  
Tel: +66 2 3757442  
**Vietnam**  
Tel: +84 8 2225588

