



TECHNICAL DATA SHEET

Version 2
01/02/2017

FULLABOND 27-646

Type of Adhesive FULLABOND 27-646 is an EVA based adhesive that has been developed for bonding difficult surfaces.

Product Benefits It offers fast set speed, excellent adhesion to a variety of substrates, a medium open time and excellent machine tolerance.

Typical Applications FULLABOND 27-646 demonstrates excellent adhesion to a variety of substrates.

Typical Properties

Raw material base	EVA emulsion
Colour (wet / dry)	Wet – White / Opaque Dry - Colourless / Clear
Viscosity (Spindle 3, 20RPM, 25°C)	900 – 1,100 cP
Solids (%)	51.5 – 56.5
pH	ca 5.0
Specific Gravity	1.05 – 1.07
Storage	Store out of direct sunlight between 10 - 35 °C. Protect from freezing at all times
Shelf Life	6 months
Clean-up	Clean up the adhesive while it is wet with warm soapy water
Safety Advice	Please refer to the SDS

Made in Australia

Our Focus is Clear. Perfecting Adhesives.

IMPORTANT: Information, specifications, procedures and recommendations provided ("information") are based on our experience and we believe this to be accurate. No representation, guarantee or warranty is made as to the accuracy or completeness of the information or that use of the product will avoid losses or damages or give desired results. It is purchaser's sole responsibility to test and determine the suitability of any product for the intended use. Tests should be repeated if materials or conditions change in any way. No employee, distributor or agent has any right to change these facts and offer a guarantee of performance.

NOTE TO USER: by ordering/receiving product you accept the H.B. Fuller General Terms and Conditions of Sale applicable in the region. Please request a copy if you have not received these. These Terms and Conditions contain disclaimers of implied warranties (including but not limited to disclaiming warranties of fitness for a particular purpose) and limits of liability. All other terms are rejected. In any event, the total aggregate liability of H.B. Fuller for any claim or series of related claims however arising, in contract, tort (including negligence), breach of statutory duty, misrepresentation, strict liability or otherwise, is limited to replacement of affected products or refund of the purchase price for affected products. H.B. Fuller shall not be liable for loss of profit, loss of margin, loss of contract, loss of business, loss of goodwill or any indirect or consequential losses arising out of or in connection with product supply.

Nothing in any term shall operate to exclude or limit H.B. Fuller's liability for fraud, gross negligence or for death or personal injury caused by negligence or for breach of any mandatory implied terms.

Australia
Tel: +61 1800 423 855
customer.service@hbfuller.com
China & Hong Kong
Tel: +86 20 82068291
cs.china@hbfuller.com
Indonesia
Tel: +62-21-5307232/33

Korea
Tel: +82 2 786 8296
cskorea@hbfuller.com
Malaysia
Tel: +603 3345 5200
New Zealand
Tel: +64 800 555 072
customer.service@hbfuller.com

Philippines
Tel: +63 2 5194073
Taiwan
Tel: +886 2 26033385
Thailand
Tel: +66 2 3757442
Vietnam
Tel: +84 8 2225588



H.B. Fuller