



## **TECHNICAL DATA SHEET**

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## **FULLABOND 045**

Type of Adhesive FULLABOND 045 has been specifically formulated to provide excellent

> adhesion to a wide range of paper coatings and foils. It is particularly suited to the manufacture of paper / foil laminated hot take away food

bags commonly known as "BBQ chicken bags".

**Product Benefits** Excellent adhesion to a wide range of paper coatings and foils.

**Typical Applications** Paper / foil lamination for hot food packaging.

**Typical Properties** 

Raw material base	Synthetic polymer emulsion
Viscosity (Spindle 3, 20RPM, 25°C)	90,000 – 130,000 cPs
Application information	FULLABOND 045 is designed to be applied by roller. For optimum performance this product should be used within operating temperatures of 15°C to 30°C. Ensure substrates are free form oils dirt or grease.
Limitations	Check machine and material compatibility prior to commercial use.
Storage	Product should be stored in the original container out of direct sunlight between 5°C and 30°C and protected from freezing. Rotate stock using oldest batches first. Close containers air tight after use.
Shelf Life	For best performance use product within 12 months.
Clean-up	Clean up adhesive while wet with warm water.
FDA (Food and Drug Administration) Safety Advice	21 CFR 175.105 Adhesives Please refer to the SDS for safety advice.

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