



TECHNICAL DATA SHEET

Version 2
01/08/18

FULLABOND 137HV BLUE

- Type of Adhesive** FULLABOND 137 HV BLUE is a fast setting adhesive designed for the forming of cartons through medium to high speed equipment where standard corrugated board is used.
- Product Benefits** It has a high initial tack level and good grab. It has a fast set speed and when applied through small orifice nozzle applicator heads, gives clean cut off and no build up during running
- Typical Applications** Forming of cartons through medium to high speed equipment where standard corrugated board is used

Typical Properties

Raw material base	Synthetic polymer emulsion
Appearance	Blue
Viscosity (Brookfield 4/20/25C°)	900 – 1200 cps
Solids (%)	44 – 48%
Specific Gravity	Circa 1.06
Application information	Is primarily designed to be applied by nozzle. For optimum performance this product should be used within operating temperatures of 15°C to 30°C. Ensure substrates are free from oils dirt or grease.
Limitations	Check machine and material compatibility prior to commercial use.
Storage	Product should be stored in the original container out of direct sunlight between 15°C and 30°C and be protected from freezing. Rotate stock using oldest batches first. Close containers air tight after use.
Shelf life	12 months
Clean-up	Clean up adhesive while wet with warm water.
Safety Advice	Please refer to the SDS for safety advice.

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