FULLABOND 137 YELLOW

Type of Adhesive
FULLABOND 137 YELLOW is a low viscosity, fast setting adhesive designed for the forming of cartons through medium to high speed equipment where standard corrugated board is used.

Product Benefits
FULLABOND 137 YELLOW has a high initial tack level and good grab. It has a fast set speed and when applied through small orifice nozzle applicator heads, gives clean cut off and no build up during running.

Typical Applications
Forming of cartons through medium to high speed equipment where standard corrugated board is used.

Typical Properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Raw material base</td>
<td>Synthetic polymer emulsion</td>
</tr>
<tr>
<td>Appearance</td>
<td>Yellow</td>
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<tr>
<td>Viscosity (Brookfield 4/20/25°C)</td>
<td>400 – 500 cps</td>
</tr>
<tr>
<td>Solids (%)</td>
<td>45 - 48</td>
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<tr>
<td>Specific Gravity</td>
<td>Circa 1.06</td>
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</tbody>
</table>

Application information
Is primarily designed to be applied by nozzle. For optimum performance this product should be used within operating temperatures of 15°C to 30°C. Ensure substrates are free from oils dirt or grease.

Limitations
Check machine and material compatibility prior to commercial use.

Storage
Product should be stored in the original container out of direct sunlight between 15°C and 30°C and be protected from freezing. Rotate stock using oldest batches first. Close containers air tight after use.

Shelf life
12 months

Clean-up
Clean up adhesive while wet with warm water.

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