FULLABOND 139 LV

Type of Adhesive
FULLABOND 139 LV is a fast setting adhesive designed for the forming of cartons through medium to high speed equipment where standard corrugated board is used. FULLABOND 139 LV has also proved successful in the bonding and construction of formed paper cores, particularly thinned walled minimum ply toilet tissue cores.

Product Benefits
FULLABOND 139 LV has a high initial tack level and good grab. It has a fast set speed and has fair degree of water resistance.

Typical Applications
Used extensively for flat board lamination and plasterboard side seaming.

Typical Properties

<table>
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<tr>
<th>Raw material base</th>
<th>Synthetic polymer emulsion</th>
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<tbody>
<tr>
<td>Appearance</td>
<td>Blue OR White creamy liquid</td>
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<tr>
<td>Viscosity (Brookfield # 4/20/25°C)</td>
<td>1,500 – 1,700 cps</td>
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<tr>
<td>Solids (%)</td>
<td>37 - 41</td>
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<tr>
<td>Specific Gravity</td>
<td>Circa 1.06</td>
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Application Information
FULLABOND 139 LV is primarily designed to be applied by wheel, roller, cascade coater or nozzle. For optimum performance this product should be used within operating temperatures of 15°C to 30°C. Ensure substrates are free from oils, dirt or grease. Depending on application equipment used, product may be diluted if required.

Limitations
Check machine and material compatibility prior to commercial use.

Storage
Product should be stored in the original container out of direct sunlight between 15°C to 25°C and be protected from freezing. Rotate stock using oldest batches first. Close containers air tight after use.

Shelf Life
12 months
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