



## TECHNICAL DATA SHEET

Version 1  
01/03/17

### FULLABOND 139 LVT BLUE

**Type of Adhesive** Fullabond 139 LVT Blue is a fast setting adhesive designed for the forming of cartons through medium to high speed equipment where standard corrugated board is used. Fullabond 139 LVT Blue has also proved successful in the bonding and construction of formed paper cores, particularly thinned walled minimum ply toilet tissue cores.

**Product Benefits** Fullabond 139 LVT Blue has a high initial tack level and good grab. It has a fast set speed and has a fair degree of water resistance

**Typical Applications** Fullabond 139 LVT Blue is used extensively for flat board lamination and plasterboard side seaming.. Fullabond 139 LVT Blue is primarily designed to be applied by wheel, roller, cascade coater or nozzle.

#### Typical Properties

Raw material base	Synthetic polymer emulsion
Colour	Blue creamy liquid
Viscosity (Brookfield # 3/20/25°C )	1,500 – 1,600 cps
Solids (%)	38 - 41
Specific Gravity	Circa 1.06
Application information	For optimum performance this product should be used within operating temperatures of 15°C to 30°C. Ensure substrates are free from oils dirt or grease.  Depending on application equipment used product maybe diluted if required.
Limitations	Check machine and material compatibility prior to commercial use.
Storage	Product should be stored in the original container out of direct sunlight between 15°C and 30°C and be protected from freezing. Rotate stock using oldest batches first. Close containers air tight after use.

### Our Focus is Clear. Perfecting Adhesives.

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**Australia**  
Tel: +61 1800 423 855  
customer.service@hbfuller.com  
**China & Hong Kong**  
Tel: +86 20 82068291  
cs.china@hbfuller.com  
**Indonesia**  
Tel: +62-21-5307232/33

**Korea**  
Tel: +82 2 786 8296  
cskorea@hbfuller.com  
**Malaysia**  
Tel: +603 3345 5200  
**New Zealand**  
Tel: +64 800 555 072  
customer.service@hbfuller.com

**Philippines**  
Tel: +63 2 5194073  
**Taiwan**  
Tel: +886 2 26033385  
**Thailand**  
Tel: +66 2 3757442  
**Vietnam**  
Tel: +84 8 2225588





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Shelf life	12 months
Clean-up	Clean up adhesive while wet with warm water.
FDA (Food and Drug Administration)	21 CFR 175.105 Adhesives
Safety Advice	Please refer to the SDS for safety advice.

**Made in Australia**

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Tel: +62-21-5307232/33

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Tel: +82 2 786 8296  
cskorea@hbfuller.com  
**Malaysia**  
Tel: +603 3345 5200  
**New Zealand**  
Tel: +64 800 555 072  
customer.service@hbfuller.com

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Tel: +66 2 3757442  
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Tel: +84 8 22225588

