



TECHNICAL DATA SHEET

Version 1
01/03/17

FULLABOND 139

- Type of Adhesive** FULLABOND 139 is a fast setting adhesive designed for the forming of cartons through medium to high speed equipment where standard corrugated board is used. FULLABOND 139 has also proved successful in the bonding and construction of formed paper cores, particularly thinned walled minimum ply toilet tissue cores
- Product Benefits** FULLABOND 139 has a high initial tack level and good grab. It has a fast set speed and has fair degree of water resistance.
- Typical Applications** FULLABOND 139 is used extensively for carton forming and paper cores

Typical Properties

Raw material base	Synthetic polymer emulsion
Viscosity (Brookfield # 3/20/25)	2400 - 2700 cps
Solids (%)	39 - 42
Specific Gravity	Circa 1.06
Application information	FULLABOND 139 is primarily designed to be applied by wheel, roller, cascade coater or nozzle. For optimum performance this product should be used within operating temperatures of 15°C to 30°C. Ensure substrates are free from oils dirt or grease.
Limitations	Check machine and material compatibility prior to commercial use.
Storage	Product should be stored in the original container out of direct sunlight between 15°C and 30°C and be protected from freezing. Rotate stock using oldest batches first. Close containers air tight after use.
Shelf life	12 months
Clean-up	Clean up adhesive while wet with warm water.
Safety Advice	Please refer to the SDS for safety advice.

Made in Australia

Our Focus is Clear. Perfecting Adhesives.

IMPORTANT: Information, specifications, procedures and recommendations provided ("information") are based on our experience and we believe this to be accurate. No representation, guarantee or warranty is made as to the accuracy or completeness of the information or that use of the product will avoid losses or damages or give desired results. It is purchaser's sole responsibility to test and determine the suitability of any product for the intended use. Tests should be repeated if materials or conditions change in any way. No employee, distributor or agent has any right to change these facts and offer a guarantee of performance.

NOTE TO USER: by ordering/receiving product you accept the H.B. Fuller General Terms and Conditions of Sale applicable in the region. Please request a copy if you have not received these. These Terms and Conditions contain disclaimers of implied warranties (including but not limited to disclaiming warranties of fitness for a particular purpose) and limits of liability. All other terms are rejected. In any event, the total aggregate liability of H.B. Fuller for any claim or series of related claims however arising, in contract, tort (including negligence), breach of statutory duty, misrepresentation, strict liability or otherwise, is limited to replacement of affected products or refund of the purchase price for affected products. H.B. Fuller shall not be liable for loss of profit, loss of margin, loss of contract, loss of business, loss of goodwill or any indirect or consequential losses arising out of or in connection with product supply.

Nothing in any term shall operate to exclude or limit H.B. Fuller's liability for fraud, gross negligence or for death or personal injury caused by negligence or for breach of any mandatory implied terms.

Australia
Tel: +61 1800 423 855
customer.service@hbfuller.com
China & Hong Kong
Tel: +86 20 82068291
cs.china@hbfuller.com
Indonesia
Tel: +62-21-5307232/33

Korea
Tel: +82 2 786 8296
cskorea@hbfuller.com
Malaysia
Tel: +603 3345 5200
New Zealand
Tel: +64 800 555 072
customer.service@hbfuller.com

Philippines
Tel: +63 2 5194073
Taiwan
Tel: +886 2 26033385
Thailand
Tel: +66 2 3757442
Vietnam
Tel: +84 8 2225588



H.B. Fuller