



TECHNICAL DATA SHEET

Version 1
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FULLABOND 215

Type of Adhesive FULLABOND 215 has been formulated for use in manufacture of packets and cartons as a side seam adhesive. It is particularly suited to high speed machine applications and specifically designed to provide excellent adhesion properties to a wide variety of substrates resulting in bonds with high strength and good flexibility.

Product Benefits Excellent adhesion properties to a wide variety of substrates resulting in bonds with high strength and good flexibility

Typical Application Side Seam adhesive for carton forming

Typical Properties

Raw material base	Synthetic polymer emulsion
Appearance	White creamy liquid
Viscosity (Brookfield # 4/20/25°C)	1,200 – 1,600 cps
Solids (%)	50 - 55
Specific Gravity	Circa 1.07
Application information	For optimum performance this product should be used within operating temperatures of 15°C to 30°C. Ensure substrates are free from oils dirt or grease.
Storage	Product should be stored in the original container out of direct sunlight between 5°C and 30°C and protected from freezing. Rotate stock using oldest batches first. Close containers air tight after use.
Shelf life	12 months
Clean-up	Clean up adhesive while wet with warm water.
Safety Advice	Please refer to the SDS for safety advice.

Made in Australia

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