FULLABOND 215

Type of Adhesive
FULLABOND 215 has been formulated for use in manufacture of packets and cartons as a side seam adhesive. It is particularly suited to high speed machine applications and specifically designed to provide excellent adhesion properties to a wide variety of substrates resulting in bonds with high strength and good flexibility.

Product Benefits
Excellent adhesion properties to a wide variety of substrates resulting in bonds with high strength and good flexibility

Typical Application
Side Seam adhesive for carton forming

Typical Properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
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</thead>
<tbody>
<tr>
<td>Raw material base</td>
<td>Synthetic polymer emulsion</td>
</tr>
<tr>
<td>Appearance</td>
<td>White creamy liquid</td>
</tr>
<tr>
<td>Viscosity (Brookfield # 4/20/25°C)</td>
<td>1,200 – 1,600 cps</td>
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<tr>
<td>Solids (%)</td>
<td>50 - 55</td>
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<tr>
<td>Specific Gravity</td>
<td>Circa 1.07</td>
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<tr>
<td>Application information</td>
<td>For optimum performance this product should be used within operating temperatures of 15°C to 30°C. Ensure substrates are free from oils dirt or grease.</td>
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<tr>
<td>Storage</td>
<td></td>
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<tr>
<td>Shelf life</td>
<td>12 months</td>
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<tr>
<td>Clean-up</td>
<td>Clean up adhesive while wet with warm water.</td>
</tr>
<tr>
<td>Safety Advice</td>
<td>Please refer to the SDS for safety advice.</td>
</tr>
</tbody>
</table>

Made in Australia

Our Focus is Clear. Perfecting Adhesives.

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Australia
Tel: +61 1800 423 855
customer.service@hbfuller.com

Korea
Tel: +82 2 786 8296
cskorea@hbfuller.com

Malaysia
Tel: +603 3345 5200
New Zealand
Tel: +64 800 555 072
customer.service@hbfuller.com

Philippines
Tel: +63 2 5194073
Taiwan
Tel: +886 2 26033835
Thailand
Tel: +66 2 3757442
Vietnam
Tel: +84 8 2225588