



TECHNICAL DATA SHEET

Version 1
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FULLABOND 227

Type of Adhesive FULLABOND 227 is a specially formulated high tack, long open time adhesive designed for the lamination of foils and films to various board stocks.

Product Benefits FULLABOND 227 has a very high initial tack level and good grab. It has a medium set speed and has a fair degree of water resistance

Typical Application Lamination of foils and films

Typical Properties

Raw material base	Synthetic polymer emulsion
Appearance	White creamy liquid
Viscosity (Brookfield 5/20/25°C)	14,000 – 16,000 cps
Solids (%)	60 - 63
Specific Gravity	Circa 1.08
Application information	FULLABOND 227 is primarily designed to be applied by roller. For optimum performance this product should be used within operating temperatures of 15°C to 30°C. Ensure substrates are free from oils dirt or grease.
Storage	Product should be stored in the original container out of direct sunlight between 15°C and 30°C and be protected from freezing. Rotate stock using oldest batches first. Close containers air tight after use.
Clean-up	Clean up adhesive while wet with warm water.
Shelf life	12 months
FDA(Food and Drug Administration)	21 CFR 175.105 Adhesives
Safety Advice	Please refer to the SDS for safety advice.

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