FULLABOND 229

Type of Adhesive
FULLABOND 229 has been formulated for use in the manufacture of packets and cartons as a side seam adhesive. It is particularly suited to high speed machine applications and specifically designed to provide excellent adhesion properties to a wide variety of substrates resulting in bonds with high strength and good flexibility.

Product Benefits
Excellent adhesion properties to a wide variety of substrates resulting in bonds with high strength and good flexibility.

Typical Application
Carton and packet side seam.

Typical Properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Specification</th>
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<tbody>
<tr>
<td>Raw material base</td>
<td>Synthetic polymer emulsion</td>
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<tr>
<td>Appearance</td>
<td>White liquid</td>
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<tr>
<td>Viscosity</td>
<td>1,200 – 1,500 cps</td>
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<tr>
<td>pH</td>
<td>4 - 6</td>
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Application information
FULLABOND 229 is primarily designed to be applied by nozzle. For optimum performance this product should be used within operating temperatures of 15°C to 30°C. Ensure substrates are free from oils, dirt or grease.

Storage
Product should be stored in the original container out of direct sunlight between 15°C and 30°C and be protected from freezing. Rotate stock using oldest batches first. Close containers air tight after use.

Shelf life
12 months

Clean-up
Clean up adhesive while wet with warm water.

FDA (Food and Drug Administration)
21 CFR 175.105 Adhesives

Safety Advice
Please refer to the SDS for safety advice.

Our Focus is Clear. Perfecting Adhesives.

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