



## TECHNICAL DATA SHEET

Version 1  
01/03/17

### FULLABOND 231

- Type of Adhesive** FULLABOND 231 is a fast set adhesive designed for lamination of coated papers, aluminum foil and other difficult substrates. It may also be used for the closure of packets with high speed equipment where laminated or wax coated art board is used.
- Product Benefit** Fast set adhesive. Bonds to difficult non porous substrates. Can be used on high speed equipment.
- Typical Application** Lamination of coated papers, aluminum. Packet closures.

#### Typical Properties

Raw material base	Synthetic polymer emulsion
Appearance	White creamy liquid
Viscosity	1,400 – 2,600 cps
Solids (%)	58 - 62
Application information	For optimum performance this product should be used within operating temperatures of 15°C to 30°C. Ensure substrates are free from oils dirt or grease.
Storage	Product should be stored in the original container out of direct sunlight between 15°C and 30°C and be protected from freezing. Rotate stock using oldest batches first. Close containers air tight after use.
Shelf life	12 months
Clean-up	Clean up adhesive while wet with warm water.
FDA(Food and Drug Administration)	21 CFR 175.105 Adhesives
Safety Advice	Please refer to the SDS for safety advice.

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