



TECHNICAL DATA SHEET

Version 3
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FULLABOND 1387 BLUE

Type of Adhesive FULLABOND 1387 BLUE is a borate free synthetic polymer adhesive which can be used for any layering of sheets of paper where a strong flexible bond is required at the end, such as tube winding or pallet corners.

Product Benefits It offers excellent adhesion to paper and a variety of paper boards, develops fast initial bonds with good water resistance and is also suited to general paper to paper seams or lamination.

Its blue colour allows it to be easily identified in the manufacturing process.

Typical Applications It can be used for any layering of sheets of paper where a strong flexible bond is required at the end, such as tube winding or pallet corners. It is also suited to general paper to paper seams or lamination.

Typical Properties

Raw material base	Synthetic polymer emulsion
Colour (wet)	Blue emulsion
Viscosity (Spindle 4, 20RPM, 20°C)	1,100 – 1,300cP
Viscosity (Spindle 3, 20RPM, 25°C)	900 – 1,100cP
Solids (%)	28 – 30
pH	4.0 – 5.0
Specific Gravity	1.10-1.15
Storage	Store out of direct sunlight between 10 - 35 °C. Protect from freezing at all times. Rotate the stock every 3-4 months.
Clean-up	Clean up the adhesive while it's wet with warm soapy water
Safety Advice	Please refer to the SDS

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Australia
Tel: +61 1800 423 855
customer.service@hbfuller.com
China & Hong Kong
Tel: +86 20 82068291
cs.china@hbfuller.com
Indonesia
Tel: +62-21-5307232/33

Korea
Tel: +82 2 786 8296
cskorea@hbfuller.com
Malaysia
Tel: +603 3345 5200
New Zealand
Tel: +64 800 555 072
customer.service@hbfuller.com

Philippines
Tel: +63 2 5194073
Taiwan
Tel: +886 2 26033385
Thailand
Tel: +66 2 3757442
Vietnam
Tel: +84 8 2225588



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