



## TECHNICAL DATA SHEET

Version 3  
31/10/2018

### FULLABOND 2403

**Type of Adhesive** FULLABOND 2403 is an EVA based adhesive that has been developed for bonding difficult surfaces.

**Product Benefits** It offers fast set speed, excellent adhesion to a variety of substrates, a medium open time and excellent machine tolerance

#### Typical Properties

Raw material base	EVA emulsion
Colour	Wet – White / Dry - Clear
Viscosity (Spindle 3, 20RPM, 25°C)	1,100 – 1,200cP
Solids	51.5 – 56.5%
pH	Ca 5.0
Specific Gravity	1.03 – 1.09
Viscosity (#3/20rpm)	5 °C - 2125cP
	10°C - 1825cP
	15°C - 1600cP
	20°C - 1425cP
	25°C - 1200cP
	30°C - 1150cP
	35°C - 1050cP
Storage	Store out of direct sunlight between 10 - 35 °C. Protect from freezing at all times.
Shelf Life	6 months
Clean-up	Clean up the adhesive while it's wet with warm soapy water
Safety Advice	Please refer to the SDS

**Made in Australia**

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