FULLABOND 7521-500 is a low viscosity general purpose water based product which can be used for most paper to paper or paper to board applications.

**Product Benefits**
It can be used for some more difficult substrates like aluminum foil. It is suited to high speed packaging applications. Its application is clean and easy, and it has fast setting properties for porous substrate applications. This product can come in white and pink.

**Typical Applications**
Paper to paper or paper to board applications and aluminum to board.

<table>
<thead>
<tr>
<th>Typical Properties</th>
</tr>
</thead>
<tbody>
<tr>
<td>Raw material base</td>
</tr>
<tr>
<td>Colour (wet)</td>
</tr>
<tr>
<td>Colour (dry)</td>
</tr>
<tr>
<td>Viscosity (Spindle 2, 20RPM, 25°C)</td>
</tr>
<tr>
<td>Solids (%)</td>
</tr>
<tr>
<td>pH</td>
</tr>
<tr>
<td>Specific Gravity</td>
</tr>
<tr>
<td>Shelf Life</td>
</tr>
<tr>
<td>Storage</td>
</tr>
<tr>
<td>Clean Up</td>
</tr>
<tr>
<td>FDA (Food and Drug Administration)</td>
</tr>
<tr>
<td>Safety</td>
</tr>
</tbody>
</table>

**Made in Australia**

**Our Focus is Clear. Perfecting Adhesives.**

**TECHNICAL DATA SHEET**

**FULLABOND 7521-500**

**Type of Adhesive**

**Product Benefits**

**Typical Applications**

**Typical Properties**

**Raw material base**

**Synthetic polymer emulsion**

**Colour (wet)**

**White/Pink**

**Colour (dry)**

**Colourless / Clear / Pink Tinge**

**Viscosity (Spindle 2, 20RPM, 25°C)**

**400 – 500 cP**

**Solids (%)**

**ca.53**

**pH**

**ca. 4.5**

**Specific Gravity**

**ca. 1.04**

**Shelf Life**

**6 months unopened**

**Storage**

**Store out of direct sunlight between 10 - 35°C. Protect from freezing at all times**

**Clean Up**

**Clean up the adhesive while it’s wet with warm soapy water**

**FDA (Food and Drug Administration)**

**21 CFR 175.105 Adhesives**

**Safety**

**Please refer to SDS**

**H.B. Fuller**

**Australia**
Tel: +61 1800 423 855
customer.service@hbfuller.com

**China & Hong Kong**
Tel: +86 20 82068291
cs.china@hbfuller.com

**Indonesia**
Tel: +62-21-5307232/33

**Korea**
Tel: +82 2 786 8296
cskorea@hbfuller.com

**Malaysia**
Tel: +603 3345 5200

**New Zealand**
Tel: +64 800 555 072
customer.service@hbfuller.com

**Philippines**
Tel: +63 2 5194073

**Taiwan**
Tel: +886 2 26033385

**Thailand**
Tel: +66 2 3757442

**Vietnam**
Tel: +84 8 2225588