



TECHNICAL DATA SHEET

Version 2
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FULLABOND 9305A

Type of Adhesive FULLABOND 9305A adhesive is a synthetic, emulsion based window gum and side seam adhesive that exhibits excellent adhesion to window films and produces fibre-tearing bonds.

Product Benefits This product has been specially formulated to be stable in the gum box by not significantly increasing in viscosity during normal use. It will not cause wrinkling or puckering around the window. It runs cleanly at high speeds (around 1000 envelopes/minute). FULLABOND 9305A has been formulated to minimise spraying from the pickers and will not build up on metering rolls or doctor blades.

Typical Applications Window gum and side seam for the envelope market.

Typical Properties

Raw material base	Vinyl acetate homopolymer emulsion
Colour	Wet – Off white, Dry - Clear
Viscosity (Spindle 4, 20RPM, 20°C)	600 - 700 cP
pH	ca. 4.0
Specific Gravity	1.05 – 1.11
Solids (%)	57.5 - 60.5
Storage	Store out of direct sunlight between 10°C and 35°C. Protect from freezing at all times.
Shelf Life	6 months when sealed in original pack
Clean-Up	Whenever possible adhesive residues should be washed off with warm water before it dries. Removal of dried adhesive may prove more difficult and will require hot water and a scraper
Safety Advice	Please refer to the SDS

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