



TECHNICAL DATA SHEET

Version 1
01/03/17

FULLABOND M 100

- Type of Adhesive** Fullabond M100 is a high solids, fast set carton sealing adhesive. It is primarily designed for the formation of cartons through medium to high-speed equipment where standard corrugated board is used.
- Product Benefits** Fullabond M100 has high initial tack, good grab and a very fast set speed. Good flow through a cascade system with little to no skinning.
- Typical Applications** Case sealing, Cores for tissue or towel, etc.

Typical Properties

Raw material base	Synthetic polymer emulsion
Appearance	White
Viscosity	2,500 – 3,500cps
Solids (%)	50 - 53
Specific Gravity	Circa 1.07
Application information	Fullabond M100 is designed to be applied by nozzle or wheel and runs on most types of carton sealing and core winding equipment.
Limitations	Check machine and material compatibility prior to commercial use.
Storage	Product should be stored in the original container out of direct sunlight between 5°C and 30°C and protected from freezing. Rotate stock using oldest batches first. Close containers air tight after use.
Shelf life	6 months
Clean-up	Clean up adhesive while wet with warm water.
Safety Advice	Please refer to the SDS for safety advice.

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