



TECHNICAL DATA SHEET

Version 1
01/03/17

FULLABOND M 520

- Type of Adhesive** Fullabond M520 is a waterborne adhesive designed for paper converting and assembly applications.
- Product Benefits** High initial tack level and good grab. It has a fast set speed and has fair degree of water resistance.
- Typical Applications** Converting applications.

Typical Properties

Raw material base	Synthetic polymer emulsion
Appearance	White
Viscosity	13,000 – 20,000 cps
Solids (%)	Circa 50%
Specific Gravity	Circa 1.06
Application information	Fullabond M520 is designed to be applied by nozzle or wheel and runs on most types of carton sealing and core winding equipment.
Limitations	Check machine and material compatibility prior to commercial use.
Storage	Product should be stored in the original container out of direct sunlight between 5°C and 30°C and protected from freezing. Rotate stock using oldest batches first. Close containers air tight after use.
Shelf life	6 months
Clean-up	Clean up adhesive while wet with warm water.
Safety Advice	Please refer to the SDS for safety advice.

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