



## TECHNICAL DATA SHEET

Version 1  
01/02/2017

### FULLAMELT 119

- Type of Adhesive** FULLAMELT 119 is designed as a side glue for use in bookbinding.
- Product Benefits** FULLAMELT 119 offers the user excellent adhesion and thermal stability, as well as good heat resistance.
- Typical Applications** It bonds well to many difficult surfaces and a variety of different lacquers.

#### Typical Properties

Raw material base	Synthetic polymer based hot melt
Colour	Clear/water-white
Viscosity at 175°C (Brookfield)	1,100 – 1,300,cP
Ring and Ball Softening Point	Circa 102 °C
Application Temperature Range	160 - 180°C.
Application Method	Nozzle, wheel, reservoir pump etc.
Shelf Life	12 months
FDA (Food and Drug Administration)	21 CFR 175.105 Adhesives
Safety Advice	Please refer to SDS

**Made in Australia**

### Our Focus is Clear. Perfecting Adhesives.

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