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Our Focus is Clear. Perfecting Adhesives.

FULLAMELT 2220

Type of Adhesive
FULLAMELT 2220 has been formulated to meet industry requirements for a medium setting, light coloured pressure sensitive hot melt adhesive. FULLAMELT 2220 will provide excellent bonding to difficult substrates including short fibre recycled board with re-pulped content.

Product Benefits
FULLAMELT 2220 is superior to standard hot melt adhesives and exhibits the improved features of low odour, excellent thermal stability and very good machining properties. FULLAMELT 2220 provides strong bonding properties over an extensive range of storage and handling temperatures.

Typical Applications
FULLAMELT 2220 is designed to secure substrates over wide range of packaging operations including indirect food contact applications.

Typical Properties

<table>
<thead>
<tr>
<th>Raw material base</th>
<th>Synthetic polymer based hot melt</th>
</tr>
</thead>
<tbody>
<tr>
<td>Colour</td>
<td>Pale clear</td>
</tr>
<tr>
<td>Viscosity @ 177°C (Brookfield)</td>
<td>Circa 3,200 - 4,500 cP</td>
</tr>
<tr>
<td>Ring &amp; Ball Softening Point</td>
<td>Circa 85 °C</td>
</tr>
<tr>
<td>Application Method</td>
<td>Nozzle, wheel, reservoir pump etc.</td>
</tr>
<tr>
<td>Application Temperature</td>
<td>170 °C - 190 °C</td>
</tr>
<tr>
<td>Shelf Life</td>
<td>12 months</td>
</tr>
<tr>
<td>Safety Advice</td>
<td>Please refer to SDS</td>
</tr>
</tbody>
</table>

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