



TECHNICAL DATA SHEET

Version 3
01/02/2017

FULLAMELT 2817

- Type of Adhesive** FULLAMELT 2817 is a roof tile spacing hotmelt adhesive.
- Product Benefits** FULLAMELT 2817 has been formulated to be a nonabrasive spacing adhesive to prevent scratching of tiles during transportation, as well as exhibiting excellent anti slip properties. The adhesive bead can be easily removed without marking the tile.
- Typical Applications** FULLAMELT 2817 is used during last stages of manufacture of roof tiles and also as a spacer during transportation of roof tiles.

Typical Properties

Raw material base	Synthetic Polymer & Resin
Colour	Pale Straw
Odour at 180°C	Low
Ring and Ball Softening Point	ca. 115°C
Viscosity at 180°C	ca. 1,100 cP
Viscosity at 160°C	ca. 1,600 cP
Viscosity at 140°C	ca. 2,600 cP
Application Temperature Range	150 – 160°C
Pot Stability	> 200 hours at 180°C
Shelf Life	1 year minimum
Safety Advice	Please refer to SDS

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