FULLAMELT 6516C

Type of Adhesive
FULLAMELT 6516C is an off-white/opaque coloured, pressure sensitive adhesive with excellent adhesion to expanded polystyrene board, Corflute and can be used to laminate polystyrene to foil insulation. It is a general assembly Pressure Sensitive Adhesive which has an aggressive tack, high cohesive strength, excellent heat resistance and good melt rate.

Product Benefits
- Invisible glue line
- Low Odour
- Excellent bonding to a range of difficult substrates.
- Excellent pot stability
- Zero packed product easily transferred from carton to pot
- High cohesive strength results in very strong bond

Typical Applications
General purpose difficult substrate pressure sensitive adhesive. Can be slot coated or sprayed

Typical Properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Raw material base</td>
<td>Synthetic Rubber</td>
</tr>
<tr>
<td>Colour</td>
<td>Off white / Opaque</td>
</tr>
<tr>
<td>Ring and Ball Softening Point</td>
<td>ca. 88°C</td>
</tr>
<tr>
<td>Viscosity (177°C)</td>
<td>3,100 – 4,100 cP</td>
</tr>
<tr>
<td>Application temperature range</td>
<td>130 – 180°C</td>
</tr>
<tr>
<td>Storage Life</td>
<td>12 months unopened</td>
</tr>
<tr>
<td>Speed of set</td>
<td>Permanently Tacky</td>
</tr>
<tr>
<td>Safety Advice</td>
<td>Please refer to the SDS for safety advice.</td>
</tr>
</tbody>
</table>

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