



TECHNICAL DATA SHEET

Version 5
23/10/2018

FULLAMELT 6516C

- Type of Adhesive** FULLAMELT 6516C is an off-white/opaque coloured, pressure sensitive adhesive with excellent adhesion to expanded polystyrene board, Corflute and can be used to laminate polystyrene to foil insulation. It is a general assembly Pressure Sensitive Adhesive which has an aggressive tack, high cohesive strength, excellent heat resistance and good melt rate.
- Product Benefits**
 - Invisible glue line
 - Low Odour
 - Excellent bonding to a range of difficult substrates.
 - Excellent pot stability
 - Zero packed product easily transferred from carton to pot
 - High cohesive strength results in very strong bond
- Typical Applications** General purpose difficult substrate pressure sensitive adhesive. Can be slot coated or sprayed

Typical Properties

Raw material base	Synthetic Rubber
Colour	Off white / Opaque
Ring and Ball Softening Point	ca. 88°C
Viscosity (177°C)	3,100 – 4,100 cP
Application temperature range	130 – 180°C
Storage Life	12 months unopened
Speed of set	Permanently Tacky
Safety Advice	Please refer to the SDS for safety advice.

Our Focus is Clear. Perfecting Adhesives.

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