



TECHNICAL DATA SHEET

Version 1
22/05/17

FULLATAK SC29

Type of Adhesive

FULLATAK SC29 is a high quality spray grade contact adhesive that bonds polyurethane foam, fabrics, timber, most metals and other substrates commonly used in the furniture and upholstery industries. Being polychloroprene based, the dried film is naturally flame retardant and will not support combustion.

Product Benefits

Good balance of open time and fast grab
Wide operating window

Typical Properties

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| Raw material base | Solvent |
| Appearance | Green |
| Solid Content | Approx 15-16 % |
| Viscosity (Brookfield) | 300 – 400 cps |
| Drying Time* | approx 10-20 minutes |
| Bonding Time* | up to 50 minutes |
| * (depending on substrate porosity and ambient temperature) | |
| Application Information | <p>FullatakSC29 is designed to be applied by spray equipment. For optimum performance this product should be used within operating temperatures of 15°C to 30°C. Dilution is NOT recommended.</p> <ul style="list-style-type: none"> – Ensure substrates are free from oils dirt or grease. – Metal surfaces should be wiped with Advabond SC Cleaner to remove oils often found on metal surfaces. –The adhesive should be sprayed evenly onto both surfaces to be bonded. A coating weight of 130-170gsm has generally been found to be adequate. Allow the adhesive to become touch dry (the adhesive should feel tacky but not transfer when touched with the back of your hand) |

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Australia
Tel: +61 1800 423 855
customer.service@hbfuller.com
China & Hong Kong
Tel: +86 20 82068291
cs.china@hbfuller.com
Indonesia
Tel: +62-21-5307232/33

Korea
Tel: +82 2 786 8296
cskorea@hbfuller.com
Malaysia
Tel: +603 3345 5200
New Zealand
Tel: +64 800 555 072
customer.service@hbfuller.com

Philippines
Tel: +63 2 5194073
Taiwan
Tel: +886 2 26033385
Thailand
Tel: +66 2 3757442
Vietnam
Tel: +84 8 2225588





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| | before bonding. This may be less than 5 minutes due to the porous nature of the substrates. – When touch dry, position the surfaces carefully and bond together, applying firm hand pressure. |
| Limitations | Fullatak SC29 is unsuitable for use on polystyrene, polyethylene, polypropylene, highly plasticised PVC and copper (including copper alloys). It should not be used for exterior or load bearing applications |
| Storage | The product must be stored in accordance with relevant Dangerous Goods (Class 3) requirements. Product should be stored in its original container in a cool, well-ventilated place; out of direct sunlight between 5°C and 25°C. Keep away from sources of ignition. No Smoking. |
| Shelf life | Rotate stock using oldest batches first. Close containers air tight after use. For best performance use product within 12 months.. |
| Clean-up | Clean up surfaces and equipment whilst adhesive is still wet using FULLATAK SC Cleaner. |
| Safety Advice | Please refer to the SDS for safety advice. |

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Indonesia
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Korea
Tel: +82 2 786 8296
cskorea@hbfuller.com
Malaysia
Tel: +603 3345 5200
New Zealand
Tel: +64 800 555 072
customer.service@hbfuller.com

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