



Fullrez[®] WB 2532

- Type of Adhesive** Additive for starch glue adhesive in the corrugating industry.
- Product Benefits**
- cross link additive developed for improving water resistant bonding of corrugated board
 - supports a better glue penetration to the paper surface and may help for a better ECT value
 - used for all standard starch glue preparation systems and for automatic dosage systems
- Typical Applications** Additive for starch glue formulations. Usable for starches based on maize, wheat and pea.
- Suitable substrates** Typical paper qualities used in the corrugating industry.

Typical Properties

Property	Value
Colour	red brown - transparent
pH	approx. 7
Density	approx. 1,14 g/cm ³
Viscosity at 20°C	Brookfield RV, Spindel 1 approx. 50 mPa.s
Shelf life	9 months



Application Instructions

- Depending on the requirements of the water resistance a dosage of 1,6% to 2,2% or 16 to 22 kg for each 1000 kg ready to use starch glue is recommended. To meet the requirement for water resistance according to Fefco No.9, mostly 2,2% or 22 kg is sufficient. The dosage should be done by running agitator.
- The final glue viscosity has to be readjusted by the basic formulation.
- The finished starch glue should not remain in the piping system or storage tanks for extended periods of time without circulation.
- Own tests according to internal processing standards are important.

Cleaning Instructions

Adhesive residues should be cleaned with cold water before they dry.

Typical Packaging

Please contact your local Sales Office for available packaging options.

Storage Conditions

In original sealed packaging protected from sun, dust, moisture and high temperatures. Clean and dry conditions above 0°C.

Disposal Advice

Please refer to the MSDS for disposal instructions.

Safety Advice

Please refer to the MSDS for safety advice.

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