Ipatherm RGR 9030 is a hot-melt product especially suitable for the cleaning of equipment used for processing and application of polyurethane (PUR) hot-melts adhesives. Ipatherm RGR 9030 neutralizes residual free isocyanates present on the equipment avoiding the cross-linking process of PUR hot-melt adhesive. Ipatherm RGR 9030 has blue colour that helps the users to distinguish this product from the colourless PUR hot-melt adhesive in the cleaning operations.

APPLICATION INSTRUCTIONS:
Ipatherm RGR 9030 must be applied before the cross-linking process takes place. The cured hot-melt can only be removed by mechanical means. Melt Ipatherm RGR 9030 at 100 - 140 °C, pump and purge it through the equipment until the PUR hot-melt adhesive has been completely removed. The cleaning process is complete when there’s only blue hot-melt flowing from the application system. After these operation’s, the machine can be switched off with the equipment full with the cleaning product. Before switching off or leaving the equipment loaded with Ipatherm RGR 9030 during long stops, make sure that all the PUR hot-melt is completely removed. To restart the application of PUR hot-melt adhesives, melt the adhesive and pump it through the equipment until there is no longer blue hot-melt flowing from the application system. Take care to remove the entire cleaning product since it can have great influence in the bonding quality when mixed with the adhesive (the ability for the adhesive to bond efficiently drops considerably).

STORAGE:
Ipatherm RGR 9030 should be stored in the closed original container. In these conditions the product can be conserved for at least 24 months without changing its properties.

<table>
<thead>
<tr>
<th>Property</th>
<th>Specification</th>
</tr>
</thead>
<tbody>
<tr>
<td>Colour</td>
<td>Blue</td>
</tr>
<tr>
<td>Ring &amp; Ball Softening Point</td>
<td>76°C</td>
</tr>
<tr>
<td>Viscosity @ 150°C</td>
<td>5000 cPs</td>
</tr>
<tr>
<td>Application Temperature Range</td>
<td>100 – 140°C</td>
</tr>
</tbody>
</table>