LUNAMELT HS 3500 has been developed as a heat-sealable coating of paper and aluminium foil/paper laminates; e.g. for soap-, ice cream, sweets and biscuit wrappers. The Lunamelt HS 3500 coatings are abrasion resistant and non-blocking. Application is single sided, full or pattern coated.

Raw Materials Base : Vinyl acetate polymer
Appearance : Ivory coloured pastilles
Ring & Ball Softening Point : 77°C
Viscosity@150°C (Brookfield) : 575 cPs
Application Temperature : 130 - 140°C
Application Method : Nozzle
Packaged Size : 25 kg bags
Storage Life : 6 months minimum in unopened pack and protected from sun, dust moisture and high temperatures.
Cleaning : Consult equipment manufacturer for clean-up procedures. After clean-up, flush the applicator thoroughly with hot melt to purge the system.
Health and Safety : To minimise the risk of burns, the use of eye protection and protective clothing is recommended when working near a hot melt applicator. To minimise the risk of flammable vapours, do not exceed a melt temperature of 200°C. Prevent the build-up of vapours. Extinguish all sources of ignition during hot melt use. For further information see Material Safety Data Sheet or label.