RAKOLL® AW 3402

Type of Adhesive
RAKOLL AW 3402 is a water based adhesive designed for bonding PVC sheets to chipboard and MDF.

Product Benefits
It has a medium open time with good wet tack and initial bond strength.

Typical Application
Bonds PVC sheet to chipboard, MDF and plasterboard

Typical Properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Raw Materials Base</td>
<td>Synthetic resin emulsion</td>
</tr>
<tr>
<td>Colour</td>
<td>Wet: White</td>
</tr>
<tr>
<td></td>
<td>Dry: White</td>
</tr>
<tr>
<td>Viscosity (#5/20/25°C)</td>
<td>8,500 – 10,000 cP</td>
</tr>
<tr>
<td>Solids</td>
<td>61 %</td>
</tr>
<tr>
<td>pH</td>
<td>4.6</td>
</tr>
<tr>
<td>Specific Gravity</td>
<td>1.05 - 107</td>
</tr>
</tbody>
</table>

Storage
For best results, we recommend this adhesive to be used within six months when stored at 21 - 26°C in its original sealed container. Keep the container sealed when not in use and avoid temperature extremes during storage. To protect from freezing, store this product at temperatures above 4°C. Should freezing occur, thaw the adhesive back to 21 - 26°C and stir until the material is homogeneous again. Storage temperatures in excess of 38°C will result in viscosity increase and a shortening of shelf life.

Clean-up
Whenever possible, clean up the product before it dries using warm soapy water. Once dried the adhesive will require hot water.

Safety
Refer to MSDS

Made in Australia

Our Focus is Clear. Perfecting Adhesives.

IMPORTANT: Information, specifications, procedures and recommendations provided ("Information") are based on our experience and we believe this to be accurate. No representation, guarantee or warranty is made as to the accuracy or completeness of the information or that use of the product will avoid losses or damages or give desired results. It is purchaser’s sole responsibility to test and determine the suitability of any product for the intended use. Tests should be repeated if materials or conditions change in any way. No employee, distributor or agent has any right to change these facts and offer a guarantee of performance.

NOTE TO USER: by ordering/receiving product you accept the H.B. Fuller General Terms and Conditions of Sale applicable in the region. Please request a copy if you have not received these. These Terms and Conditions contain disclaimers of implied warranties (including but not limited to disclaiming warranties of fitness for a particular purpose) and limits of liability. All other terms are rejected. In any event, the total aggregate liability of H.B. Fuller for any claim or series of related claims however arising, in contract, tort (including negligence), breach of statutory duty, misrepresentation, strict liability or otherwise, is limited to replacement of affected products or refund of the purchase price for affected products. H.B. Fuller shall not be liable for loss of profit, loss of margin, loss of contract, loss of goodwill or any indirect or consequential losses arising out of or in connection with product supply.

Nothing in any term shall operate to exclude or limit H.B. Fuller’s liability for fraud, gross negligence or for death or personal injury caused by negligence or for breach of any mandatory implied terms.

Australia
Tel: +61 1800 423 855
customer.service@hbfuller.com

China & Hong Kong
Tel: +86 20 82068291
cs.china@hbfuller.com

Indonesia
Tel: +62-21-5307232/33

Korea
Tel: +82 2 786 8296
cskorea@hbfuller.com

Malaysia
Tel: +603 3345 5200
New Zealand
Tel: +64 800 555 072
customer.service@hbfuller.com

Philippines
Tel: +63 2 5194073
Taiwan
Tel: +886 2 26033385

Thailand
Tel: +66 2 3757442

Vietnam
Tel: +84 8 22225588