Caution
Since the required ultimate performance, the substrates used and the production techniques differ, it is essential that this product is fully evaluated under both end use and production conditions before commercial production is embarked upon. Ageing characteristics of the bond should also be considered. If changes in substrates or production conditions occur re-evaluation may be required.
RAKOLL® BAZ 3000 may be used according to standard procedures. According to our experience good results will be achieved under the following conditions:

**Solid wood edging material**
The strips to be glued should be cut from unstressed wood, and should be as straight as possible. The moisture content of the wood should be between 8 and 10 %.

Teak strips should be used as soon as cut.

Considerable improvement will be achieved with birch strips by spraying with thinned RAKOLL® GXL-3.

Improved strength is achieved using our bonding agent Intrafol L 1130, which is applied first to the strips.

The recommendations of the manufacturer of the edges should be observed.

Due to higher material stresses, the heat resistances for solid wood edging lie below the stated value.

**Safety recommendations**
RAKOLL® BAZ 3000 is not classified as hazardous according to the NOHSC criteria and no special handling requirements, other than sound industrial hygiene practices, are needed. However, hot melt adhesives release vapours even when the recommended processing temperature is observed. These can irritate the respiratory system. Measures should therefore be taken for the removal of vapours, eg. by means of an extracting system.

A Material Safety Data Sheet is available from the H.B. Fuller representative or agent in your State.

**Cleaning**
The melting vessels should be cleaned at regular intervals.

**Storage**
Store RAKOLL® BAZ 3000 in a cool and dry place.

Date of issue: July 2010

---

**Caution**
Since the required ultimate performance, the substrates used and the production techniques differ, it is essential that this product is fully evaluated under both end use and production conditions before commercial production is embarked upon. Ageing characteristics of the bond should also be considered. If changes in substrates or production conditions occur re-evaluation may be required.