PRIMER

Characteristics
Rakoll® EXPRESS 290D is a waterborne acrylic primer for pre-priming high pressure laminates and solid timber edging prior to utilising hot melt edgebanding adhesives.

Fields of application
- Solid timber edging for bench tops and doors
- High pressure laminate edging

Instructions for use
Apply the product to the surface with either a brush or a cloth. Surface should be dry prior to edgebanding. Best results may be achieved on timber if two coats are applied.

Preparing the wood
The parts should fit exactly and be free from dust and grease. Tolerances in thickness can cause irregular glue spreads resulting in prolonged setting times and reduced bond strengths.

Chemical – technical data
Base: Acrylic latex
Colour: Wet – White/Opaque
Dry – Translucent
Viscosity (#2/100rpm/25°C): 27 - 33 cP
Specific Gravity: 1.0
Solids: 25 - 30 %

Clean-up
Wash up brushes etc. in water while the adhesive is still wet. Excess adhesive can be removed from joint lines using a slightly damp cloth.

Safety recommendations
Refer to MSDS.

Storage
Store adhesive in tightly closed original containers out of direct sunlight between 10 – 35 C. Protect from frost. Shelf life is 12 months if product remains unopened.