

**TECHNICAL DATA SHEET – SEPTEMBER 2011****RELPAID**

Relpad is a high quality padding adhesive which dries rapidly to a tough permanently flexible film. It is ideally suited for the bookbinding and printing industries and gives excellent adhesion to a wide variety of paper stocks. Relpad is designed to be used as a padding adhesive by brush application but may be used for other hand-gluing applications in the bookbinding industry. It is not recommended for bonding PVC, Cellulose Acetate or Polythene film

Raw Materials Base	: Synthetic resin in aqueous dispersion
Colour	: Wet - White / Opaque : Dry - Colourless / Clear
Viscosity (#5/20rpm/20°C)	: 3,900 – 4,200 cP
Solids	: 45 %
pH	: 6.0 – 7.0
Specific Gravity	: 1.02 – 1.08
Storage	: Store out of direct sunlight between 10 - 35°C. Protect from freezing at all times.
Shelf Life	: 6 months
Clean-Up	: Clean up the adhesive while it's wet with warm soapy water.
Safety	: Refer to MSDS

**Caution**

Since the required ultimate performance, the substrates used and the production techniques differ, it is essential that this product is fully evaluated under both end use and production conditions before commercial production is embarked upon. Ageing characteristics of the bond should also be considered. If changes in substrates or production conditions occur re-evaluation may be required.