



TECHNICAL DATA SHEET

Version 2
01/02/2017

SMARTSTAK 28-610

- Type of Adhesive** SMARTSTAK 28-610 is a non-pressure sensitive water based palletising adhesive. It relies on the development of low strength but shear resistant bonds. Care must be taken in the amount applied and the time allowed for partial drying to achieve the best result. Once the bond has been broken, the cartons cannot be restacked.
- Product Benefits** It has excellent adhesion to a wide variety of boards, paper and clay coated board stocks. It is also suitable for envelope back seam and continuous stationary applications.
- Typical Applications** Pallet stabilization.

Typical Properties

Raw material base	PVA emulsion
Colour	White
Viscosity (#4,50rpm,25°C)	500 - 700 cP
Solids (%)	46.5 – 50.5
pH	4.0 – 5.0
Specific Gravity	ca. 1.07
Storage	Store out of direct sunlight between 10 - 25 °C. Protect from freezing at all times.
Shelf Life	6 months
Clean Up	Clean up the adhesive while it is wet with warm water.
Safety Advice	Please refer to the SDS

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