SMARTSTAK HM4

Type of Adhesive

Smartstak HM 4 is a palletising hot melt, white in colour it is used for stabilisation of cartons or sacks on a pallet. It exhibits a long open time and a degree of tack for pallet stabilisation.

Product Benefits

It has excellent adhesion to a wide variety of boards and paper

Typical Applications

Pallet stabilization.

Typical Properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Raw material base</td>
<td>Synthetic polymer</td>
</tr>
<tr>
<td>Colour</td>
<td>Off White</td>
</tr>
<tr>
<td>Viscosity @175°C</td>
<td>2800 – 3000 cPs</td>
</tr>
<tr>
<td>Softening Point</td>
<td>Circa 110°C</td>
</tr>
<tr>
<td>Application Temperature</td>
<td>Suggested 150°C - 180°C</td>
</tr>
<tr>
<td>Storage</td>
<td>Store out of direct sunlight between 10 - 25 °C. Protect from freezing at all times.</td>
</tr>
<tr>
<td>Shelf Life</td>
<td>12 months</td>
</tr>
<tr>
<td>Safety Advice</td>
<td>Please refer to the SDS</td>
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</tbody>
</table>

Our Focus is Clear. Perfecting Adhesives.

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