



TECHNICAL DATA SHEET

Version 3
27/05/2015

swift[®]tak 4398

Type of Adhesive swift[®]tak 4398 is a medium viscosity, waterborne adhesive that has been formulated specifically for labeling of glass bottles on recirculation machines such as Krones & KHS

Product Benefits
Excellent machinability
High Ice Water Resistance
High initial wet strength
Easy to Clean
Low odour

Typical Applications Water base labeling

Typical Properties

Raw Material Base	Synthetic polymer
Colour	White / Opaque
Viscosity (#6,10rpm,25 °C)	50,000 – 60,000 cP
Solids	38-41%
pH	8.0 – 8.2
Running temperature	Optimum running temperatures are 22 ^o C – 27 ^o C, but can operate outside this range
Storage	Store out of direct sunlight between 10 ^o C and 35 ^o C. For best results we recommend the product be used within six (6) months.
Clean Up	Clean up the adhesive while it is wet with warm water
Safety Advice	Please refer to the MSDS for safety advice
FDA	21 CFR 175.105 Adhesives

Made in Australia

Our Focus is Clear. Perfecting Adhesives.

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