

SAFETY DATA SHEET

Version	Revision Date:	SDS Number:	Date of last issue: 17.06.2025
1.1	19.08.2025	100000034843	Date of first issue: 17.06.2025

SECTION 1. PRODUCT AND COMPANY IDENTIFICATION

Product name : FULAFLEX 620 - BRONZE
Product code : 100000034843

Manufacturer or supplier's details

Company : H.B. Fuller Company Australia Pty. Ltd.

Address : 16-22 Red Gum Drive Dandenong South, VIC 3175

Telephone : +611800423855

Emergency telephone : 1800 033 111(AU) 0800 734 607(NZ)

Recommended use of the chemical and restrictions on use

Recommended use : Water based adhesive

Restrictions on use : For industrial use only.

SECTION 2. HAZARDS IDENTIFICATION

GHS Classification

Not a hazardous substance or mixture.

GHS label elements

No hazard pictogram, no signal word, no hazard statement(s), no precautionary statement(s) required.

Other hazards which do not result in classification

None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

Components

Chemical name	CAS-No.	Concentration (% w/w)
calcium carbonate	471-34-1	≥ 50 -< 70
methanol	67-56-1	≥ 0.1 -< 1

SAFETY DATA SHEET

Version	Revision Date:	SDS Number:	Date of last issue: 17.06.2025
1.1	19.08.2025	100000034843	Date of first issue: 17.06.2025

trimethoxyvinylsilane	2768-02-7	>= 0.1 -< 1
bis(1,2,2,6,6-pentamethyl-4-piperidyl) sebacate	41556-26-7	>= 0.1 -< 1
methyl 1,2,2,6,6-pentamethyl-4-piperidyl sebacate	82919-37-7	>= 0.1 -< 1

SECTION 4. FIRST AID MEASURES

- General advice : If on clothes, remove clothes.
Show this safety data sheet to the doctor in attendance.
- If inhaled : Remove person to fresh air. If signs/symptoms continue, get medical attention.
In case of unconsciousness bring patient into stable side position for transport.
- In case of skin contact : Wash off immediately with plenty of water.
Call a physician if irritation develops or persists.
- In case of eye contact : Flush eyes with water at least 15 minutes. Get medical attention if eye irritation develops or persists.
- If swallowed : Do NOT induce vomiting.
If accidentally swallowed obtain immediate medical attention.
If conscious, drink fresh water.
- Most important symptoms and effects, both acute and delayed : None known.
- Notes to physician : No further relevant information available.

SECTION 5. FIRE-FIGHTING MEASURES

- Suitable extinguishing media : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Water mist
Foam
Dry powder
Carbon dioxide (CO₂)
- Specific hazards during fire fighting : Cool closed containers exposed to fire with water spray.
- Specific extinguishing methods : This product is an aqueous mixture that will not burn. Dried product film will burn in a fire.
In the event of fire, wear self-contained breathing apparatus.
Fire residues and contaminated fire extinguishing water must

SAFETY DATA SHEET

Version 1.1	Revision Date: 19.08.2025	SDS Number: 100000034843	Date of last issue: 17.06.2025 Date of first issue: 17.06.2025
----------------	------------------------------	-----------------------------	---

be disposed of in accordance with local regulations.

Special protective equipment : No special protective measures against fire required.
for fire-fighters

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures : Use personal protective equipment.
Ensure adequate ventilation.

Environmental precautions : Try to prevent the material from entering drains or water courses.
Dilute with much water.

Methods and materials for containment and cleaning up : Ensure adequate ventilation.
Send for recovery or disposal in suitable containers.
Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).

SECTION 7. HANDLING AND STORAGE

Local/Total ventilation : Use only with adequate ventilation.

Advice on protection against fire and explosion : In the event of fire and/or explosion do not breathe fumes.
Keep breathing equipment ready.
Have fire extinguishing equipment ready in case of nearby fire.

Advice on safe handling : Avoid formation of aerosol.
Handle with care.
Keep eye wash bottle available on working place.
Keep out of reach of children.

Conditions for safe storage : Do not freeze.
Keep tightly closed in a dry and cool place.
Keep container closed when not in use.
Protect against light.

Materials to avoid : No special restrictions on storage with other products.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters

Components	CAS-No.	Value type	Control parame-	Basis
------------	---------	------------	-----------------	-------

SAFETY DATA SHEET

Version 1.1 Revision Date: 19.08.2025 SDS Number: 100000034843 Date of last issue: 17.06.2025
Date of first issue: 17.06.2025

		(Form of exposure)	ters / Permissible concentration	
calcium carbonate	471-34-1	TWA	10 mg/m ³	AU OEL
Further information: This value is for inhalable dust containing no asbestos and < 1% crystalline silica				
		TWA	10 mg/m ³ (Calcium carbonate)	AU OEL
methanol	67-56-1	STEL	250 ppm 328 mg/m ³	AU OEL
Further information: Skin absorption				
		TWA	200 ppm 262 mg/m ³	AU OEL
Further information: Skin absorption				

Engineering measures : Please take care on national and local requirements.

Personal protective equipment

Respiratory protection : Use respiratory protection unless adequate risk management measures (exhaust/ ventilation) are provided or exposure assessment demonstrates that exposures are within recommended exposure guidelines.
In case of brief exposure or low pollution (exceeding of TLV) use breathing filter apparatus.
In case of intensive or longer exposure use breathing apparatus that is independent of circulating air.

Filter type : Organic vapour type or equipment with better protection

Hand protection
Material : Protective gloves

Remarks : Direct contact with the product must be avoided by organizational measures.
The glove material has to be impermeable and resistant to the product/the substance/the preparation.
The exact break through time can be obtained from the protective glove producer and this has to be observed.
The gloves need to be disposed after the penetration time and replaced by new ones.
Apply skin protectant before working with gloves to avoid skin swellings and use a skin cleansing and skincare product after the work.

SAFETY DATA SHEET

Version 1.1	Revision Date: 19.08.2025	SDS Number: 100000034843	Date of last issue: 17.06.2025 Date of first issue: 17.06.2025
----------------	------------------------------	-----------------------------	---

Eye protection	:	Tightly fitting safety goggles or equipment with better protection
Skin and body protection	:	Protective clothing
Protective measures	:	Keep away from food, drink and animal feedingstuffs. Instantly remove any soiled and impregnated garments. Wash hands before breaks and immediately after handling the product. Avoid contact with the eyes and skin. Store protective clothing separately.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	:	liquid
Color	:	bronze
Odor	:	Characteristic
Odor Threshold	:	is not determined
Melting point/freezing point	:	0 °C
Boiling point/boiling range	:	100 °C
Flash point	:	Not applicable
Evaporation rate	:	is not determined
Flammability (solid, gas)	:	Not classified as a flammability hazard
Upper explosion limit / Upper flammability limit	:	Upper flammability limit is not determined
Lower explosion limit / Lower flammability limit	:	Lower flammability limit is not determined
Vapor pressure	:	23 hPa (20 °C)
Relative vapor density	:	is not determined
Density	:	1.45 g/cm ³

SAFETY DATA SHEET

Version 1.1	Revision Date: 19.08.2025	SDS Number: 100000034843	Date of last issue: 17.06.2025 Date of first issue: 17.06.2025
----------------	------------------------------	-----------------------------	---

Solubility(ies) Water solubility	:	completely miscible
Partition coefficient: n-octanol/water	:	no data available
Autoignition temperature	:	not self-igniting
Decomposition temperature	:	Not applicable
Explosive properties	:	Not explosive

SECTION 10. STABILITY AND REACTIVITY

Reactivity	:	No further relevant information available.
Chemical stability	:	No decomposition if used according to the specifications.
Possibility of hazardous reactions	:	No dangerous reaction known under conditions of normal use.
Conditions to avoid	:	Heat may lead to dangerous pressure build-up in sealed container. Protect from frost.
Incompatible materials	:	No further relevant information available.
Hazardous decomposition products	:	No decomposition if stored and applied as directed.

SECTION 11. TOXICOLOGICAL INFORMATION

Acute toxicity

Not classified due to lack of data.
Not classified due to lack of data.

Product:

Acute oral toxicity	:	Acute toxicity estimate: > 2,000 mg/kg Method: Calculation method Acute toxicity estimate: > 2,000 mg/kg Method: Calculation method
Acute inhalation toxicity	:	Acute toxicity estimate: > 20 mg/l Exposure time: 4 Hours Test atmosphere: vapour

SAFETY DATA SHEET

Version	Revision Date:	SDS Number:	Date of last issue: 17.06.2025
1.1	19.08.2025	100000034843	Date of first issue: 17.06.2025

Method: Calculation method

Acute toxicity estimate: > 20 mg/l

Exposure time: 4 Hours

Test atmosphere: vapour

Method: Calculation method

Acute dermal toxicity : Acute toxicity estimate: > 2,000 mg/kg
Method: Calculation method

Acute toxicity estimate: > 2,000 mg/kg

Method: Calculation method

Components:

bis(1,2,2,6,6-pentamethyl-4-piperidyl) sebacate:

Acute oral toxicity : LD50 Oral (Rat): 2,615 mg/kg

Skin corrosion/irritation

Not classified due to lack of data.

Not classified due to lack of data.

Serious eye damage/eye irritation

Not classified due to lack of data.

Not classified due to lack of data.

Respiratory or skin sensitization

Skin sensitization

Not classified due to lack of data.

Skin sensitization

Not classified due to lack of data.

Respiratory sensitization

Not classified due to lack of data.

Respiratory sensitization

Not classified due to lack of data.

Chronic toxicity

Germ cell mutagenicity

Not classified due to lack of data.

Not classified due to lack of data.

Carcinogenicity

Not classified due to lack of data.

SAFETY DATA SHEET

Version	Revision Date:	SDS Number:	Date of last issue: 17.06.2025
1.1	19.08.2025	100000034843	Date of first issue: 17.06.2025

Not classified due to lack of data.

Reproductive toxicity

Not classified due to lack of data.

Not classified due to lack of data.

STOT-single exposure

Not classified due to lack of data.

Not classified due to lack of data.

STOT-repeated exposure

Not classified due to lack of data.

Not classified due to lack of data.

Aspiration toxicity

Not classified due to lack of data.

Not classified due to lack of data.

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Components:

bis(1,2,2,6,6-pentamethyl-4-piperidyl) sebacate:

Toxicity to fish : LC50 (Lepomis macrochirus (Bluegill sunfish)): 0.97 mg/l
Exposure time: 96 Hours
Test Type: static test

Persistence and degradability

No data available

Bioaccumulative potential

Components:

methanol:

Partition coefficient: n- : log Pow: -0.77
octanol/water

Mobility in soil

Product:

Mobility : Medium: Soil
Remarks: Do not allow product to reach ground water, water bodies or sewage system.

SAFETY DATA SHEET

Version 1.1	Revision Date: 19.08.2025	SDS Number: 100000034843	Date of last issue: 17.06.2025 Date of first issue: 17.06.2025
----------------	------------------------------	-----------------------------	---

Other adverse effects

No data available

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues	:	Do not dispose of with domestic refuse. Do not dispose of waste into sewer. The generation of waste should be avoided or minimized wherever possible. Hand over to disposers of hazardous waste. Incineration under approved, controlled conditions using incinerators suitable or designed for the disposal of hazardous chemical wastes, is the preferred method for disposal. Disposal must be made according to official regulations.
Contaminated packaging	:	Recommended cleaning agent: Water, if necessary with cleaning agent. Disposal must be made according to official regulations.

SECTION 14. TRANSPORT INFORMATION

International Regulations

UNRTDG

Not regulated as a dangerous good

IATA-DGR

Not regulated as a dangerous good

IMDG-Code

Not regulated as a dangerous good

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

Domestic regulation

ADG

Not regulated as a dangerous good

SECTION 15. REGULATORY INFORMATION

Safety, health and environmental regulations/legislation specific for the substance or mixture

Therapeutic Goods (Poisons Standard) Instrument	:	No poison schedule number allocated
---	---	-------------------------------------

SAFETY DATA SHEET

Version	Revision Date:	SDS Number:	Date of last issue: 17.06.2025
1.1	19.08.2025	100000034843	Date of first issue: 17.06.2025

Therapeutic Goods (Poisons Standard) Instrument : No poison schedule number allocated

Prohibition/Licensing Requirements : There is no applicable prohibition, authorisation and restricted use requirements, including for carcinogens referred to in Schedule 10 of the model WHS Act and Regulations.

The ingredients of this product are reported in the following inventories:

AIIC : On the inventory, or in compliance with the inventory

SECTION 16. OTHER INFORMATION

Further information

Revision Date : 19.08.2025

Other information : This safety datasheet only contains information relating to safety and does not replace any product information or product specification.

Contact Point : Prepared by: Global Regulatory Department AP-regulatory@hbfuller.com

Date format : dd.mm.yyyy

Full text of other abbreviations

AU OEL : Australia. Workplace Exposure Standards for Airborne Contaminants.

AU OEL / TWA : Exposure standard - time weighted average

AU OEL / STEL : Exposure standard - short term exposure limit

AIIC - Australian Inventory of Industrial Chemicals; ANTT - National Agency for Transport by Land of Brazil; ASTM - American Society for the Testing of Materials; bw - Body weight; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardization; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; IARC - International Agency for Research on Cancer; IATA

SAFETY DATA SHEET

Version	Revision Date:	SDS Number:	Date of last issue: 17.06.2025
1.1	19.08.2025	100000034843	Date of first issue: 17.06.2025

- International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organization for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; MERCOSUR - The Agreement for the Facilitation of the Transport of Dangerous Goods; n.o.s. - Not Otherwise Specified; Nch - Chilean Norm; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NOM - Official Mexican Norm; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorization and Restriction of Chemicals; SADT - Self-Accelerating Decomposition Temperature; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TDG - Transportation of Dangerous Goods; TECI - Thailand Existing Chemicals Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative; WHMIS - Workplace Hazardous Materials Information System

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

AU / EN