H B FULLER AUSTRALIA PTY LTD AND USG BORAL

FIRE RESISTANCE TEST REPORT

Test standard: Sections 2 and 10 of AS 1530.4:2014
Reference Standard: AS 4072.1-2005 AMDT 1 (Rec:2016)
Test sponsors: H B Fuller Australia PTY LTD and USG Boral
Products: HB Fuller Firesound Sealant
Job number: 48763900
Revision: R1.1 Test date: 31 May 2017

Accredited for compliance with ISO/IEC 17025 – Testing

JENSEN HUGHES

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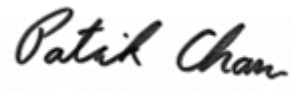
Quality management

Revision	Date	Revision description		
R1.0	26 July 2017	Initial issue.		
		Prepared	**Reviewed**	**Authorised**
		Patrick Chan	Steven Halliday	Steven Halliday
R1.1	26 June 2025	Report rebranding and reference to AS 4072.1-2005		
		Prepared	**Reviewed**	**Authorised**
		Patrick Chan	Mandeep Kamal	Mandeep Kamal
				

Jensen Hughes Fire Testing Pty Ltd
ABN 81 050 241 524
Formerly Warringtonfire Australia Pty Ltd[1]

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Executive summary

This report documents the findings of the fire resistance test of penetration systems in accordance with sections 2 and 10 of AS 1530.4:2014 with reference to AS 4072.1–2005 AMDT 1 (Rec:2016). The testing was done on 31 May 2017.

Exova Warringtonfire performed the test at the request of HB Fuller Aus Co P/L and USG Boral.

Table 1 provides details of the test assembly, and Table 2 provides a summary of the test specimen. A summary of the results is provided in Table 3.

Table 1 Test assembly

Item	Detail	
Separating element	Plasterboard system	
Nominal separating element size	Width	1600 mm
	Height	1600 mm
	Thickness	128 mm
Number of penetration systems	Six	
Restraint conditions	Restrained on all edges	

Table 2 Test specimen

Penetration system	Service	Local fire-stopping protection	Local aperture size (mm)	
A	2 × TPS cables	+ 2 layers of 13mm Firestop plasterboard + HB Fuller Firesound sealant	20 mm	
B	25 mm NB Galvanised steel pipe	+ 2 layers of 13mm Firestop plasterboard + HB Fuller Firesound sealant	40 mm	
C	32mm NB Galvanised steel pipe	HB Fuller Firesound sealant 50mm × 50mm fillet cone	Ø 50 mm	
D	+ 5 × TPS cables + 5 × TPS cables	HB Fuller Firesound sealant 50mm × 50mm fillet cone	West side	Ø 50 mm
			East side	Ø 25 mm
E	Group A configuration cable tray	HB Fuller Firesound sealant 70mm × 50mm fillet cone	335mm wide × 70mm height	
F	Group B configuration cable tray	HB Fuller Firesound sealant 70mm × 50mm fillet cone	181mm wide × 130mm high	

Table 3 Test results

Penetration system/ control joint	Criteria	Results	Fire resistance level (FRL)
A	Structural adequacy	Not applicable	**-/120/120**
	Integrity	No failure at 180 minutes	
	Insulation	No failure at 180 minutes	
B	Structural adequacy	Not applicable	**-/120/120**
	Integrity	No failure at 180 minutes	
	Insulation	No failure at 180 minutes	
C	Structural adequacy	Not applicable	**-/120/120**
	Integrity	No failure at 180 minutes	
	Insulation	Failure at 153 minutes	
D	Structural adequacy	Not applicable	**-/120/120**
	Integrity	No failure at 180 minutes	
	Insulation	Failure at 125 minutes	
E	Structural adequacy	Not applicable	**-/120/45**
	Integrity	No failure at 180 minutes	
	Insulation	Failure at 58 minutes	
F	Structural adequacy	Not applicable	**-/120/120**
	Integrity	No failure at 180 minutes	
	Insulation	Failure at 122 minutes	

Note: the FRLs are limited by the FRL of the separating element.

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1.0 Introduction

This report documents the findings of the fire resistance test of penetration systems in accordance with sections 2 and 10 of AS 1530.4:2014 with reference to AS 4072.1–2005 AMDT 1 (Rec:2016). The testing was done on 31 May 2017.

Jensen Hughes performed the test at the request of the test sponsors listed in Table 4.

Table 4 Test sponsor details

Test sponsor	Address
HB Fuller Aus Co P/L	16 - 22 Redgum Dr. Dandenong South VIC 3175 Australia
USG Boral	251 Salmon Street Port Melbourne VIC 3207 Australia

2.0 Test specimen

2.1 Schedule of components

Table 5 describes the test specimen and lists the schedule of components. These were provided by the test sponsor and surveyed by Jensen Hughes.

All measurements were done by Jensen Hughes – unless indicated otherwise.

Detailed drawings of the test specimen are provided in Appendix A.

Table 5 Schedule of components

Item	Description		
Separating element (SE)			
1.	Item name	Plasterboard wall system	
	Product name	Boral Firestop 13 mm plasterboard wall system	
	Density	894 kg/m³	
	Item name	Steel frame	
	Product name	+ Rondo 64 steel studs + Rondo 64 steel noggings + Rondo 64 steel tracks	
	Size	Rondo 64 steel studs	64 mm × 36 mm × 0.50 BMT
		Rondo 64 steel noggings	64 mm × 28 mm × 0.50 BMT
		Rondo 64 steel tracks	64 mm × 28 mm × 0.50 BMT
	Material	Galvanised steel	
SE	Overall size	1600 mm × 1600 mm × 128 mm thick	
	Restraint conditions	Restrained on all edges	
	Installation	+ The wall incorporated wall incorporated two layers of 13 mm thick plasterboard on both exposed and unexposed sides with 64 mm Rondo steel frame. + The perimeter tracks and studs were secured to the concrete blockwork with 6mm masonry anchors at 600 mm centres. + The wall was divided into six 800 mm wide × 463 mm height compartments. + The compartments were separated from each other by 13 mm thick plasterboard with stone wool inserted into the cavity of the metal stud and nogging.	
	Compartmentation	A	+ Extra two layers of 13 mm Firestop plasterboard were applied on the wall system as an extra protection system of the pipe on both exposed and unexposed side. + A rectangle hole which extended from the top edge of the wall system to the core hole was formed on the wall system to allow the bundle of cable inserted through the wall system. + Part of the bottom of the protection plasterboard was cut out to allow the protection board to be installed. + The protection board was 150mm height × 550mm wide and secured to the wall with 8-off S type screws.

Item	Description		
		B	+ Extra two layers of 13 mm Firestop plasterboards were applied on the wall system as an extra protection of the pipe on both exposed and unexposed side. + A rectangle hole which extended from the top edge of the wall system to the core hole was formed on the wall system to allow the bundle of cable inserted through the wall system. + Part of the bottom of the protection plasterboard was cut out to allow the protection board to be installed. + The protection board was 150 mm height × 550 mm wide and secured to the wall with 8-off S type screws.
		C	No extra feature installed in the wall system
Fire-stopping protections			
Sealant			
2.	Item name	Fire rated sealant	
	Product name	H. B. Fuller Firesound sealant	
	Density	1485 kg/m^3	
Services			
3.	Item name	25 NB Galvanised steel pipe	
	Material	Galvanised steel	
	Size	Outer diameter	33.7 mm
		Wall thickness	3.1 mm
4.	Item name	32 NB Galvanised steel pipe	
	Material	Galvanised steel	
	Size	Outer diameter	42.4 mm
		Wall thickness	3.2 mm
5.	Item name	2C+E TPS cable	
	Product name	2.5 mm² 2C+E TPS Cable	
	Supplier	Prysmian	
	Size	Overall	12.2 mm wide × 5.5 mm high
		Cross section area	2.5 mm ² each core
6.	Item name	Group A – Standard configuration Electrical cable tray	
	Reference	AS 1530.4:2014 Appendix D	
	Cable	+ One single-core XLPE insulated, PVC sheathed for 0.6/1 kV copper conductors complying with AS 5000.1 - 630mm^2 (127 × 2.52 mm conductors, insulation 2.2 mm thick, OD 39.5 mm). + One three-core plus earth PVC insulated, PVC sheathed for 0.6/1 kV copper conductors complying with AS 5000.1 - 185mm^2 (32 × 2.52mm conductors, OD 53.8mm).	

Item	Description	
		+ Three three-core plus earth PVC insulated, PVC sheathed for 0.6/1 kV copper conductors complying with AS 5000.1 - 6mm^2 (7 × 1.04mm conductors OD 16mm). + Eight three-core plus earth PVC insulated, PVC sheathed for 0.6/1 kV copper conductors complying with AS 5000.1 - 16mm^2 (7 × 1.7mm conductors, OD 20.4mm).
	Cable tray size	322 mm wide × 47 high with an 18 mm wide top lip, and a drop down lip 12 mm long. The tray was made from 1mm thick steel.
7.	Item name	Group B – Standard configuration electrical cable tray
	Reference	AS 1530.4:2014 Appendix D
	Cable	A pack of 60, 50-pair telecommunication cables (CAT 3 cable), with each of the 100 wires in each cable having an outside diameter of 0.5 mm.
	Cable tray	ET3-150 cable tray.
	Cable tray size	172 mm wide × 47 mm high with a 19mm wide top lip, and a drop down lip 10mm long. The tray was made from 1mm thick galvanised steel.
Penetration system A		
A	Wall compartment	Configuration A
	Service	2 × 2C+E TPS cables (item 5)
	Service detail	The cables were installed 60 mm away from the top edge of the compartment. The cables protruded 500 mm from the wall system on both the exposed and the unexposed sides
	Service support	The cables were supported at 200 mm and 450 mm away from the wall system on the unexposed side.
	Aperture size	Ø 20 mm
	Annular gap size	4 mm
	Local fire-stopping protection	
	Protection	+ The bundle of cable was protected by two layer of 550mm × 150mm × 13mm Firestop plasterboard on the exposed and unexposed side. The protection plasterboards were located 20mm below the top edge of the wall system. + The sealant (Item 2) was applied - On the interface between the bundle of cable and the plasterboard on the exposed and unexposed side. - On the 20mm gap between the protection plasterboard and the concrete lintel + In the cut out of the wall system and the protection plasterboard board. See Figure 1, Figure 2 and Figure 3 in Appendix A for more details.
Penetration system B		
B	Wall compartment	Configuration B
	Service	25 NB Galvanised steel pipe (item 3)
	Service detail	+ The galvanise pipe was installed 70mm away from the top edge of the compartment. + The pipe protruded 500 mm from the wall system on both the exposed and the unexposed sides.

Item	Description		
		+ The galvanise pipe was capped with square steel plate.	
	Service support	The cables were supported at 200 mm and 450 mm away from the wall system on the unexposed side.	
	Aperture size	40 mm	
	Annular gap size	5 mm	
	Local fire-stopping protection		
	Protection	+ The galvanize pipe was protected by two layer of 550mm × 150mm × 13mm Firestop plasterboard on the exposed and unexposed side. The protection plasterboards were located 20mm below the top edge of the wall system. + The sealant (Item 2) was applied - On the interface between the galvanize pipe and the plasterboard on the exposed and unexposed side. - On the 20mm gap between the protection plasterboard and the concrete lintel + In the cut out of the wall system and the protection plasterboard board. See Figure 1, Figure 2 and Figure 4 in Appendix A for more details.	
Penetration system C			
C	Wall compartment	Configuration C	
	Service	32 NB Galvanised steel pipe (item 4)	
	Service detail	+ The pipe protruded 500 mm from the wall system on both the exposed and the unexposed sides. + The galvanise pipe was capped with square steel plate.	
	Service support	The cables were supported at 200 mm and 450 mm away from the wall system on the unexposed side.	
	Aperture size	Ø 50 mm	
	Annular gap	4 mm	
	Local fire-stopping protection		
	Protection	The fire rated sealant was applied on the annular gap between the wall system and the pipe. The sealant extended from the wall system and finished with 50mm × 50mm fillet cone on both exposed and unexposed sides. See Figure 1, Figure 2 and Figure 3 in Appendix A for more details.	
Penetration system D			
D	Wall compartment	Configuration C	
	Service	10 × 2C+E TPS cable (divided into two cable bundles with 5 cables each)	
	Service detail	+ There were two apertures in the penetration system. The Ø 50 mm aperture was located on the west side and Ø 25 mm aperture was located 245 mm away from the Ø 50 mm aperture on the east side. + Both cable bundles were protruded 500 mm from the wall system on both the exposed and the unexposed sides.	
	Service support	The cable bundles were suppled at 200 mm and 450 mm away from the wall system on the unexposed side.	
	Aperture size	West side	Ø 50 mm
		East side	Ø 25 mm

Item	Description	
	Local fire-stopping protection	
	Protection	A bundle of cable was inserted into each core holes. Fire rated sealant (item 2) was applied in the annular gap and extended from the wall system and finished with a 50 mm × 50 mm fillet cone. See Figure 1, Figure 2, Figure 4 and Figure 5 in Appendix A for more details.
Penetration system E		
E	Wall compartment	Configuration C
	Service	Group A – Standard configuration Electrical cable tray (item 6)
	Service detail	The cable tray system was protruded 500 mm on both the exposed and the unexposed sides.
	Service support	The cable tray system was supported at 200 mm and 450 mm away from the wall system on the unexposed side
	Aperture size	335mm wide × 70mm height
	Local fire-stopping protection	
	Protection	Fire rated sealant (item 2) was applied into the spacing between the wall system and the cable tray. The sealant extended from the wall system and finished with a fillet cone on both exposed and unexposed sides The fillet cone was 70mm × 50mm on the top section of the cone and 50mm × 50mm on the bottom section. See Figure 1, Figure 2 and Figure 3 in Appendix A for more details
Penetration system F		
F	Wall compartment	Configuration C
	Service	Group B – Standard Configuration Electrical Cable Tray (item 7)
	Service detail	The cable tray system was protruded 500 mm on both the exposed and the unexposed sides.
	Service support	The cable tray system was supported at 200 mm and 450 mm away from the wall system on the unexposed side
	Aperture size	181mm wide × 130mm high
	Local fire-stopping protection	
	Protection	Fire rated sealant (item 2) was applied into the spacing between the wall system and the cable tray. The sealant extended from the wall system and finished with a fillet cone on both exposed and unexposed sides The fillet cone was 70mm × 50mm on the top section of the cone and 50mm × 50mm on the bottom section. See Figure 1, Figure 2 and Figure 4 in Appendix A for more details

2.2 Installation details

Table 6 lists the installation details for the test specimen.

Table 6 Installation details

Item	Detail
Start date for construction of separating element	17 May 2017
Start date for installation of fire-stopping protection for the penetration systems	21 May 2017
Completion date for constructing and installing the test specimen	21 May 2017
Separating element constructed by	Representatives of Exova Warringtonfire
Fire-stopping protection for penetration systems installed by	The representative of the test sponsor
Symmetry	Symmetrical

3.0 Test procedure

Table 7 details the test procedure for this fire resistance test.

Table 7 Test procedure

Item	Detail	
Statement of compliance	The test was performed in accordance with the requirements of sections 2 and 10 of AS 1530.4:2014 appropriate for penetration systems, subject to the variations below.	
Variations	+ The 2005 revision of AS 4072.1 has all testing requirements removed from it and placed in AS 1530.4-2005 however the reference in the construction code was not updated to reflect this and still erroneously calls for testing to be in accordance with AS 4072.1. To accommodate this oversight, reference is made to AS 4072.1-2005 AMDT 1 (Rec:2016). + The pressure was up to 8-39 Pa above the limits prescribed in the standard during the 5-15 minute period. The pressure and temperature were within the limits for the rest of the test. This overpressure resulted in more onerous test conditions, so would not have invalidated the test result. + The pressure was up to 1 Pa above the limits prescribed in the standard during the 60-65 minute period. The pressure and temperature were within the limits for the rest of the test. This overpressure resulted in more onerous test conditions, so would not have invalidated the test result.	
Pre-test conditioning	The construction and installation of the test specimen was completed on 18 May 2017. The test specimen was subjected to normal laboratory temperatures and conditions between the completion of construction of the test specimen and the start of the test.	
Sampling / specimen selection	The laboratory was not involved in sampling or selecting the test specimen for the fire resistance test. The results obtained during the test only apply to the test samples as received and tested by Jensen Hughes.	
Ambient laboratory temperature	Start of the test	13 °C
	Minimum temperature	13 °C
	Maximum temperature	19 °C
Test duration	181 minutes	
Instrumentation and equipment	The instrumentation was provided in accordance with AS 1530.4:2014 as follows: + The furnace temperature was measured by four mineral insulated metal sheathed (MIMS) Type K thermocouples – with wire diameters not greater than 1 mm, an overall diameter of 3 mm, and the measuring junction insulated from the sheath. The thermocouples protruded a minimum of 25 mm from steel supporting tubes. + The unexposed side specimen temperatures were measured by Type K thermocouples with wire diameters less than 0.5 mm soldered to 12 mm diameter × 0.2 mm thick copper discs covered by 30 mm × 30 mm × 2.0 mm thick inorganic insulating pads. + The thermocouple positions are shown in Table 10 and in Figure 6 to Figure 14 in Appendix D. + A roving thermocouple was available to measure temperatures at positions that appeared hotter than the positions monitored by the fixed thermocouples. + Cotton pads were available during the test to assess the performance of the specimen under the criteria of integrity. + The furnace pressure was measured at approximately at the centre of the lowest penetration. It was monitored using a differential pressure transmitter. + All electronic data was sampled at 5 second intervals.	

4.0 Test measurements and results

Table 8 summarises the results the specimen achieved against the performance criteria listed in sections 2 and 10 of AS 1530.4:2014, subject to the variations listed in section C.3.1.

Appendix E includes details of the measurements taken during the test.

Table 9 in Appendix B includes observations of any significant behaviour of the specimen and details of the occurrence of the various performance criteria specified in AS 1530.4:2014.

Appendix D includes instrumentation details of the specimen.

Photographs of the specimen are included in Appendix F.

Table 8 Test results

Penetration system	Criteria	Results	Fire resistance level (FRL)
A	Structural adequacy	Not applicable	**-/120/120**
	Integrity	No failure at 180 minutes	
	Insulation	No failure at 180 minutes	
B	Structural adequacy	Not applicable	**-/120/120**
	Integrity	No failure at 180 minutes	
	Insulation	No failure at 180 minutes	
C	Structural adequacy	Not applicable	**-/120/120**
	Integrity	No failure at 180 minutes	
	Insulation	Failure at 153 minutes	
D	Structural adequacy	Not applicable	**-/120/120**
	Integrity	No failure at 180 minutes	
	Insulation	Failure at 125 minutes	
E	Structural adequacy	Not applicable	**-/120/45**
	Integrity	No failure at 180 minutes	
	Insulation	Failure at 58 minutes	
F	Structural adequacy	Not applicable	**-/120/120**
	Integrity	No failure at 180 minutes	
	Insulation	Failure at 122 minutes	

Note: the FRLs are limited by the FRL of the separating element.

5.0 Application of test results

5.1 Test limitations

The results of these fire tests may be used to directly assess fire hazard, but it should be recognised that a single test method will not provide a full assessment of fire hazard under all fire conditions.

These results only relate to the behaviour of the specimen of the element of construction under the particular conditions of the test. They are not intended to be the sole criteria for assessing the potential fire performance of the element in use, and they do not necessarily reflect the actual behaviour in fires.

5.2 Variations from the tested specimen

This report details methods of construction, the test conditions and the results obtained when the specific element of construction described here was tested following the procedure outlined in AS 1530.4:2014. Any significant variation with respect to size, construction details, loads, stresses, edge or end conditions, other than that allowed under the field of direct application in the relevant test method, is not covered by this report.

It is recommended that any proposed variation to the tested configuration – other than as permitted under the field of direct application specified in Appendix C – should be referred to the test sponsor. They should then obtain appropriate documentary evidence of compliance from Jensen Hughes Fire Testing or another accredited testing authority.

5.3 Uncertainty of measurements

Because of the nature of fire resistance testing and the consequent difficulty in quantifying the uncertainty of measurement of fire resistance, it is not possible to provide a stated degree of accuracy for the result.

Appendix A Drawings of test assembly

The leaders in the drawings represent the items listed in section 2.1. All measurements – unless indicated – are in millimetres.

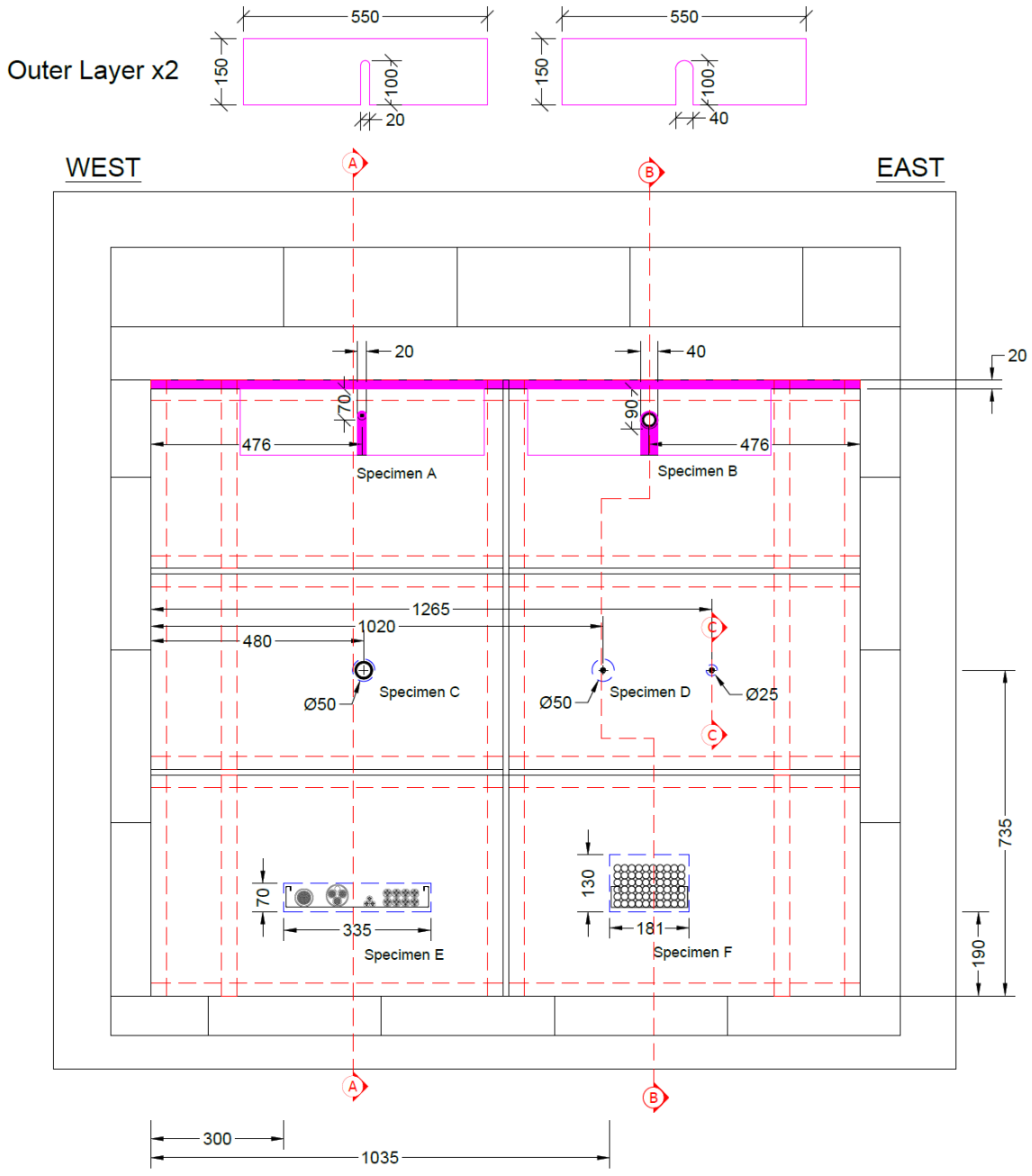

Figure 1 Elevation view of test specimen (unexposed side)

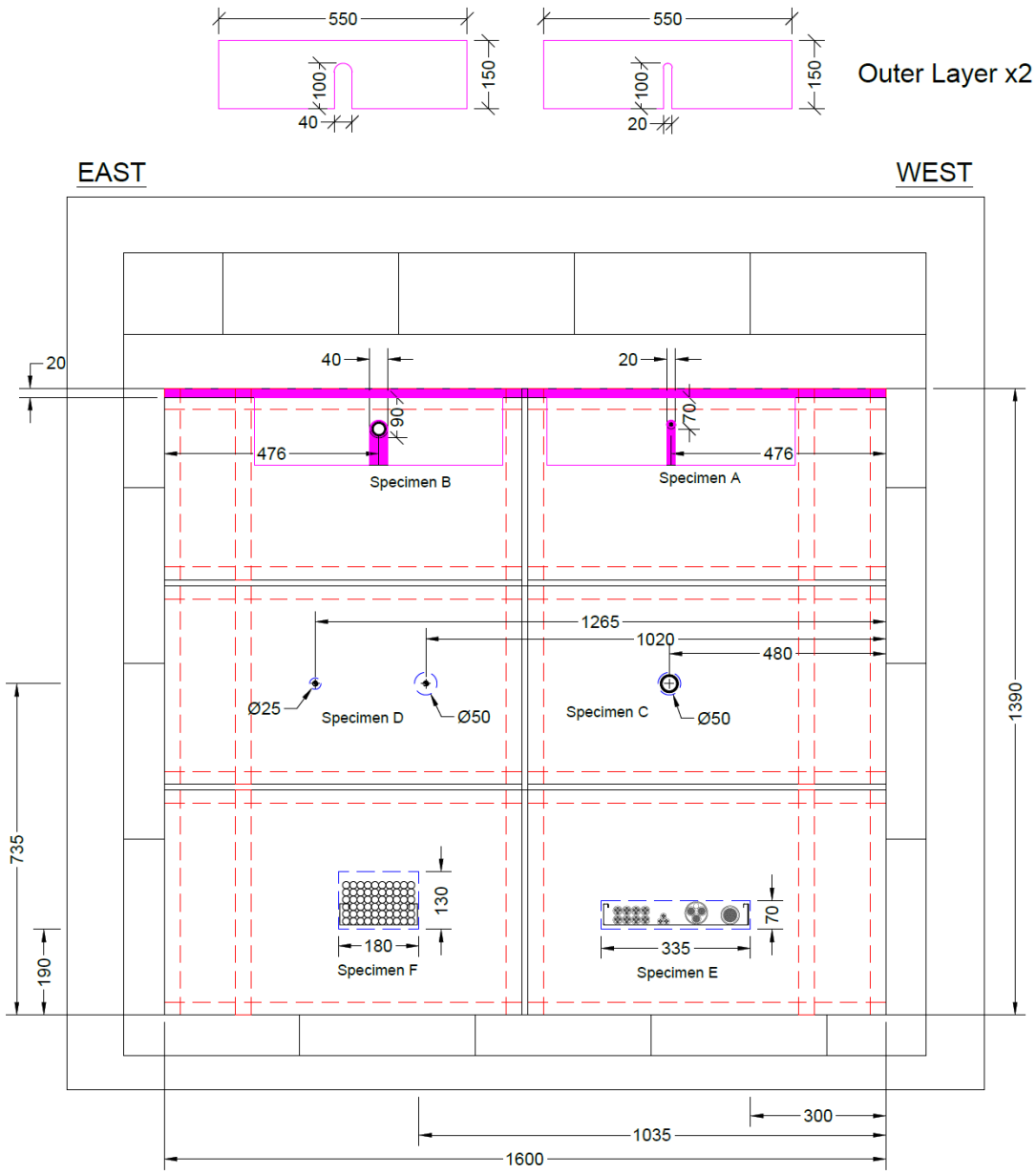

Figure 2 Elevation view of test specimen (exposed side)

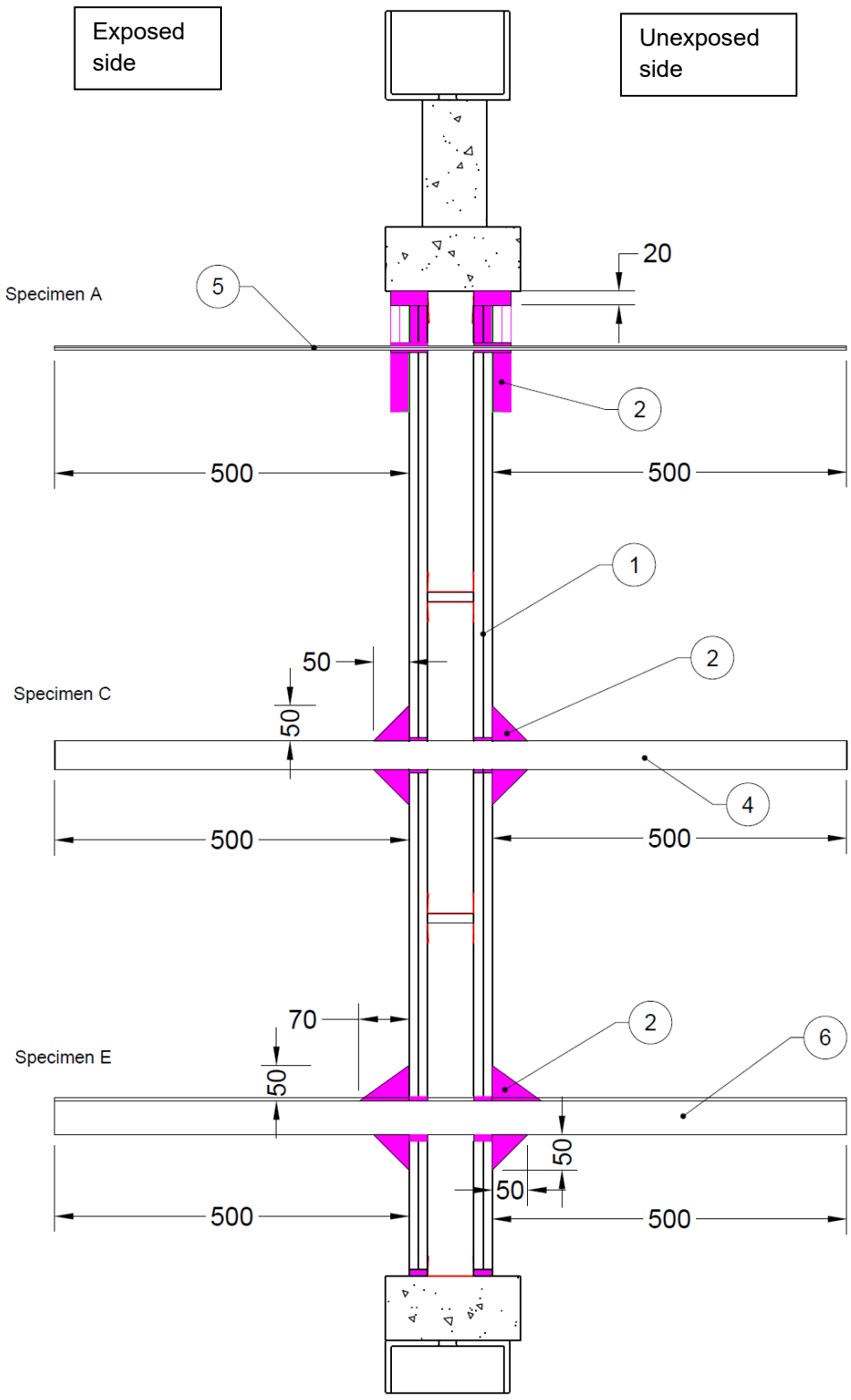

Figure 3 Cross-section A-A

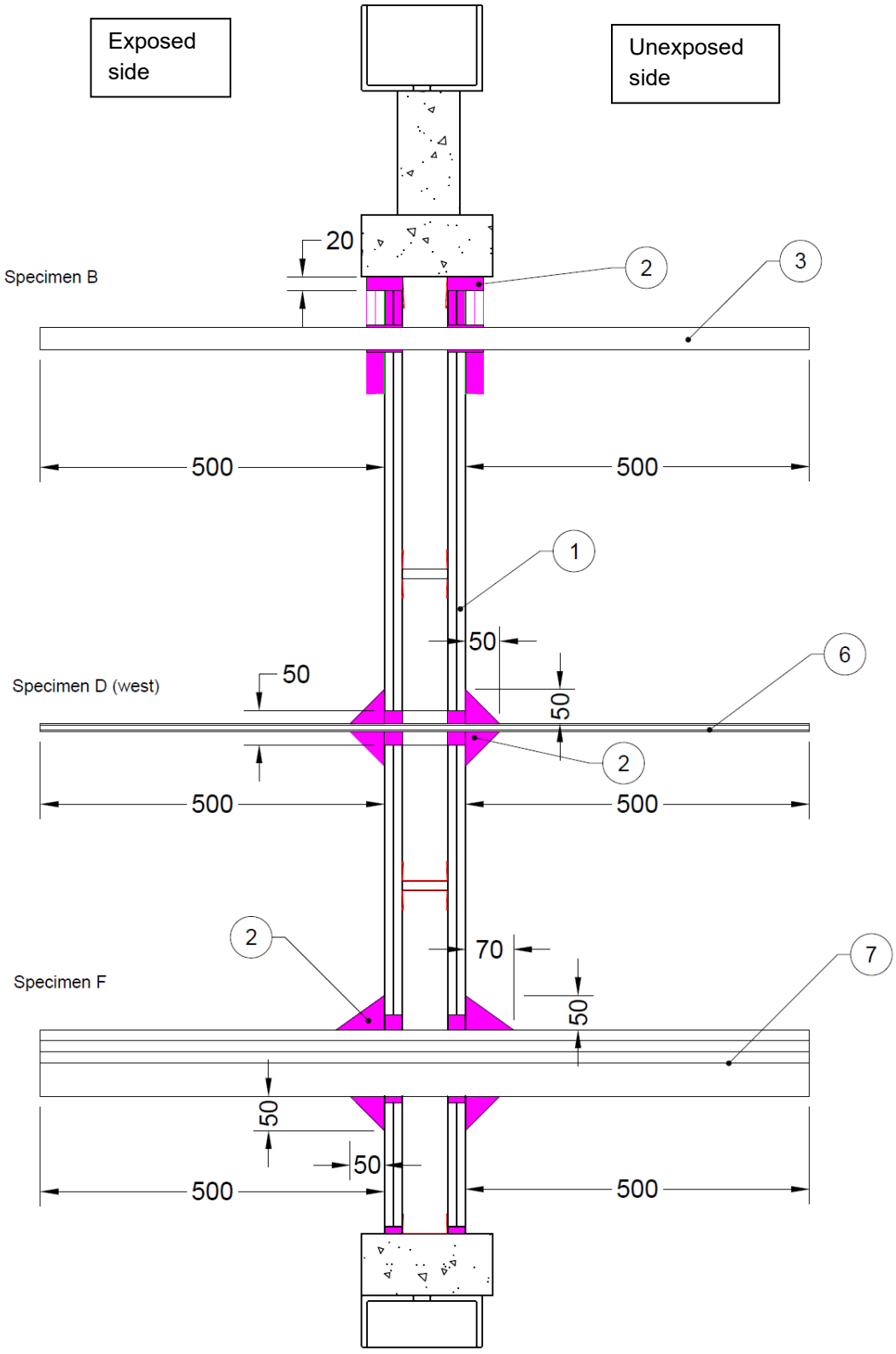

Figure 4 Cross-section B-B

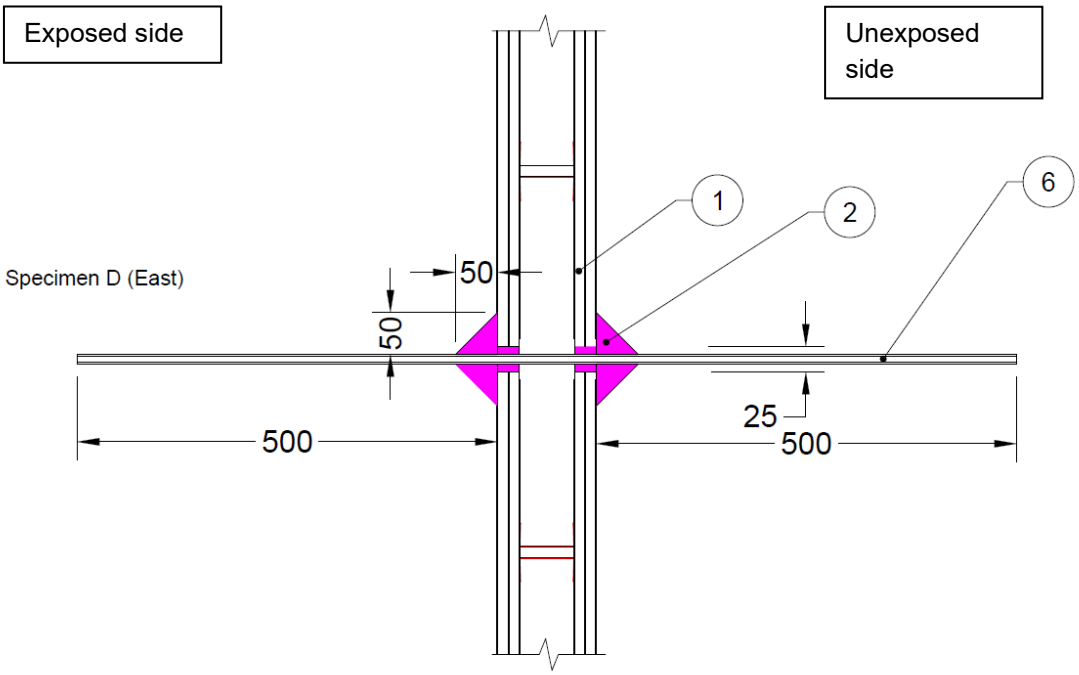

Figure 5 Cross-section C-C

Appendix B Test observations

Table 9 shows the observations of any significant behaviour of the specimen during the test.

Table 9 Test observations

Time		Observation
Min	Sec	
Penetration system A		
00	00	Fire resistance test commenced and the ambient temperature was approximately 13°C.
15	00	The specimen had continued to maintain integrity and insulation in accordance with AS 1530.4:2014
30	00	The specimen had continued to maintain integrity and insulation in accordance with AS 1530.4:2014
45	00	The specimen had continued to maintain integrity and insulation in accordance with AS 1530.4:2014
60	00	The specimen had continued to maintain integrity and insulation in accordance with AS 1530.4:2014
90	00	The specimen had continued to maintain integrity and insulation in accordance with AS 1530.4:2014
111	00	The sealant cone had expanded.
120	00	The specimen had continued to maintain integrity and insulation in accordance with AS 1530.4:2014
180	00	The specimen had continued to maintain integrity and insulation in accordance with AS 1530.4:2014
181	00	Test stopped at the request of the sponsor
Penetration system B		
00	00	Fire resistance test commenced and the ambient temperature was approximately 13°C.
15	00	The specimen had continued to maintain integrity and insulation in accordance with AS 1530.4:2014
30	00	The specimen had continued to maintain integrity and insulation in accordance with AS 1530.4:2014
45	00	The specimen had continued to maintain integrity and insulation in accordance with AS 1530.4:2014
60	00	The specimen had continued to maintain integrity and insulation in accordance with AS 1530.4:2014
80	44	The sealant cone had expanded
90	00	The specimen had continued to maintain integrity and insulation in accordance with AS 1530.4:2014
120	00	The specimen had continued to maintain integrity and insulation in accordance with AS 1530.4:2014
180	00	The specimen had continued to maintain integrity and insulation in accordance with AS 1530.4:2014
181	00	Test stopped at the request of the sponsor
Penetration system C		
00	00	Fire resistance test commenced and the ambient temperature was approximately 13°C.
15	00	The specimen had continued to maintain integrity and insulation in accordance with AS 1530.4:2014
30	00	The specimen had continued to maintain integrity and insulation in accordance with AS 1530.4:2014
45	00	The specimen had continued to maintain integrity and insulation in accordance with AS 1530.4:2014
42	18	Part of the sealant cone had liquefied and dripping to the specimen F
60	00	The specimen had continued to maintain integrity and insulation in accordance with AS 1530.4:2014
72	30	The sealant cone had expanded
90	00	The specimen had continued to maintain integrity and insulation in accordance with AS 1530.4:2014

Time		Observation
Min	Sec	
120	00	The specimen had continued to maintain integrity and insulation in accordance with AS 1530.4-2014
153	**50**	**TC 031 on the metal pipe, 25mm away from sealant recorded a temperature of 193°C. Failure of insulation in accordance with AS 1530.4-2014 clause 2.13.3(b), where the maximum temperature of Thermocouple TC 031 exceeded the initial temperature by more than 180°C.**
180	00	The specimen had continued to maintain integrity in accordance with AS 1530.4:2014
181	00	Test stopped at the request of the sponsor.
Penetration system D		
00	00	Fire resistance test commenced and the ambient temperature was approximately 13°C.
15	00	The specimen had continued to maintain integrity and insulation in accordance with AS 1530.4:2014
30	00	The specimen had continued to maintain integrity and insulation in accordance with AS 1530.4:2014
45	00	The specimen had continued to maintain integrity and insulation in accordance with AS 1530.4:2014
60	00	The specimen had continued to maintain integrity and insulation in accordance with AS 1530.4:2014
72	30	The sealant cone had expanded
90	00	The specimen had continued to maintain integrity and insulation in accordance with AS 1530.4:2014
120	00	The specimen had continued to maintain integrity and insulation in accordance with AS 1530.4:2014
125	**15**	**TC 051 on the bundle of TPS cable on the east side hole, 25mm away from sealant recorded a temperature of 193°C. Failure of insulation in accordance with AS 1530.4-2014 clause 2.13.3(b), where the maximum temperature of Thermocouple TC 051 exceeded the initial temperature by more than 180°C.**
137	**40**	**TC 041 on the bundle of TPS cable on the west side hole, 25mm away from sealant recorded a temperature of 193°C. Failure of insulation in accordance with AS 1530.4-2014 clause 2.13.3(b), where the maximum temperature of Thermocouple TC 041 exceeded the initial temperature by more than 180°C.**
180	00	The specimen had continued to maintain integrity in accordance with AS 1530.4:2014
181	00	Test stopped at the request of the sponsor.
Penetration system E		
00	00	Fire resistance test commenced and the ambient temperature was approximately 13°C.
01	00	Smoke emission appeared from the cable tray gap
15	00	The specimen had continued to maintain integrity and insulation in accordance with AS 1530.4:2014
24	30	Amount of smoke emission had increased.
30	00	The specimen had continued to maintain integrity and insulation in accordance with AS 1530.4:2014
45	00	The specimen had continued to maintain integrity and insulation in accordance with AS 1530.4:2014
48	18	Part of the sealant cone had liquefied and bubbling appeared.
58	**55**	**TC 104 on the 630mm^2 single core cable, 25mm away from sealant recorded a temperature of 193°C. Failure of insulation in accordance with AS 1530.4-2014 clause 2.13.3(b), where the maximum temperature of Thermocouple TC 104 exceeded the initial temperature by more than 180°C.**
60	00	The specimen had continued to maintain integrity in accordance with AS 1530.4:2014
72	30	The sealant cone had expanded

Time		Observation
Min	Sec	
80	44	Smoke emission on the 185mm^2 cable had increased. Discolouration appeared on the 16mm^2 cables
82	45	The sheath of the 185mm^2 and 630mm^2 cable had melted
90	00	The specimen had continued to maintain integrity in accordance with AS 1530.4:2014
120	00	The specimen had continued to maintain integrity in accordance with AS 1530.4:2014
170	00	The molten sheath of the cables was dripping off from the cable tray.
180	00	The specimen had continued to maintain integrity in accordance with AS 1530.4:2014
181	00	Test stopped at the request of the sponsor.
Penetration system F		
00	00	Fire resistance test commenced and the ambient temperature was approximately 13°C.
01	00	Smoke emission appeared from the cable tray gap
15	00	The specimen had continued to maintain integrity and insulation in accordance with AS 1530.4:2014
24	30	Amount of smoke emission had increased.
24	30	Discoloration appeared on the cables
30	00	The specimen had continued to maintain integrity and insulation in accordance with AS 1530.4:2014
45	00	The specimen had continued to maintain integrity and insulation in accordance with AS 1530.4:2014
48	18	Part of the sealant cone had liquefied and bubbling appeared.
60	00	The specimen had continued to maintain integrity and insulation in accordance with AS 1530.4:2014
72	30	The sealant cone had expanded
90	00	The specimen had continued to maintain integrity and insulation in accordance with AS 1530.4:2014
120	00	The specimen had continued to maintain integrity and insulation in accordance with AS 1530.4:2014
122	**75**	**TC 127 on the bottom of the cable tray, 25mm away from sealant recorded a temperature of 193°C.** **Failure of insulation in accordance with AS 1530.4-2014 clause 2.13.3(b), where the maximum temperature of Thermocouple TC 127 exceeded the initial temperature by more than 180°C.**
170	00	The molten sheath of the cables was dripping off from the cable tray.
180	00	The specimen had continued to maintain integrity in accordance with AS 1530.4:2014
181	00	Test stopped at the request of the sponsor.

Appendix C Direct field of application

The text, figures and tables in this appendix have been taken from section 10 of AS 1530.4:2014.

C.1 General

The results of the fire test contained in the test report are directly applicable without reference to the testing authority to similar constructions where one or more of the changes set out in clauses 10.12.2 to 10.12.5.1 of AS 1530.4:2014 have been made.

C.2 Separating elements

Results obtained for sealing systems in various types of masonry and concrete construction may be applied as follows:

- For elements manufactured from similar types of concrete or masonry, the results of the prototype test may be applied to materials of density within ±15% of the tested specimen. For greater variations, the opinion of a registered testing authority shall be obtained.
- Test results obtained in conjunction with hollow concrete blocks may be used in a solid concrete element of the same overall thickness. The reverse does not apply.
- Results obtained from framed wall systems may be applied to the performance of a system in concrete, masonry or solid gypsum blocks of greater or equal thickness to that of the tested prototype. The reverse does not apply.
- Results obtained from framed wall systems may be applied to similar walls having studs of the same material with sizes greater than the tested prototype.
- Results obtained from a prototype test may be applied to framed wall systems of similar construction but having thicker facings of the same material applied to the studs.

C.3 Metal pipes

C.3.1 Sealing systems tested using standard configurations

The results may be applied to brass pipes of the same composition up to maximum outside diameter of 101.6 mm (normally 70/30 arsenical brass) and to copper and ferrous metal pipes having wall thicknesses greater than or equal to those listed in table 10.12.3.1 of AS 1530.4:2014, provided the same penetration sealing system was used for the above penetrations in the same type of separating element and all the specimens achieved the required FRL.

Note: For information on standard configurations, see appendix F of AS 1530.4:2014.

TABLE 10.12.3.1

METAL PIPE DEEMED TO HAVE EQUIVALENT FIRE RESISTANCE LEVELS

Nominal size mm	Actual OD (outside diameter) mm	Actual wall thickness mm
32	31.75	0.91
40	38.10	0.91
50	50.80	0.91
65	63.50	0.91
80	76.20	1.22
90	88.90	1.22
100	101.60	1.22
125	127.00	1.42
150	152.40	1.63

C.3.2 Sealing systems tested not using standard configurations

Results obtained with a penetration sealing system protecting the opening around copper or brass pipes may be applied to pipes of the same material and to ferrous metal pipes having outside diameters not greater than the tested diameter, and wall thicknesses not less than the tested thickness.

Note: For information on standard configurations for metal pipes, see appendix F of AS 1530.4:2014.

C.3.3 Shape and size of openings for penetration seals

For mineral-fibre, cast and gun-applied mastic seals, results obtained in openings with a smooth surface texture may be applied to openings having a rough surface texture.

C.3.4 Insulated – lagged – metal pipes

Where fire test data on the insulation system is not available, penetration sealing systems that have been subjected to the standard test with uninsulated metal pipes may be used, provided the appropriate requirements of clause 10.12.3.2 of AS 1530.4:2014 are satisfied and the following procedures are followed:

+ If the insulation is non-combustible or is manufactured solely from mineral fibre, it shall be cut away where the service penetrates the separating element, and the opening shall be fire-stopped in accordance with the tested method.
+ If the insulation is combustible, it shall be cut away for 1000 mm either side of the separating element (provided the pipe did not vent hot gases during the fire resistance test), and the pipe shall be fire-stopped in accordance with the tested method. A non-combustible lagging may be placed over the bare pipe. If venting occurs during the fire resistance test at a time less than the required FRL, a fire test shall be carried out to evaluate the insulated pipe system.

C.3.5 Alternative pipe materials

If an element is penetrated by —

+ a pipe other than brass, copper or ferrous alloys
+ a pipe of cross-section other than circular

+ a pipe outside the field of application specified in this Standard for the standard test configuration, then the results obtained from a single tested system may be applied to these pipes provided the —
  - melting point of the material is equal to or greater than the tested specimen
  - surface area to mass ratio of a cross-section of the pipe is equal to or less than the tested specimen
  - thermal conductivity is equal to or less than the tested specimen diffusivity of the material.

C.4 Electrical and communication cables

Where standard configurations are used for electrical and communication cables, the results of tests may be applied to all PVC and XLPE insulated and PVC sheathed power and communication cables with copper conductors, provided the results are for the same penetration sealing system in the same separating element and all of the specimens achieved the designated FRL or greater.

Note: For information on recommended standard configurations for electrical and communication cables, see Appendix D.

Appendix D Instrumentation locations

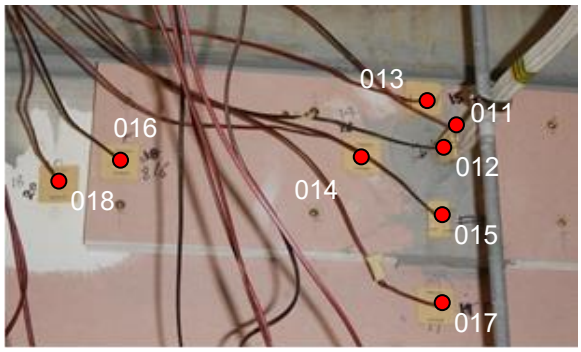

Figure 6 Penetration system A

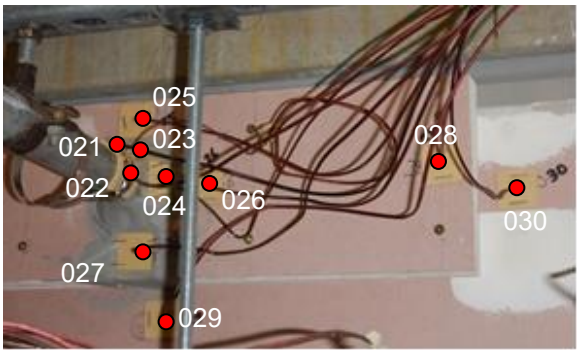

Figure 7 Penetration system B

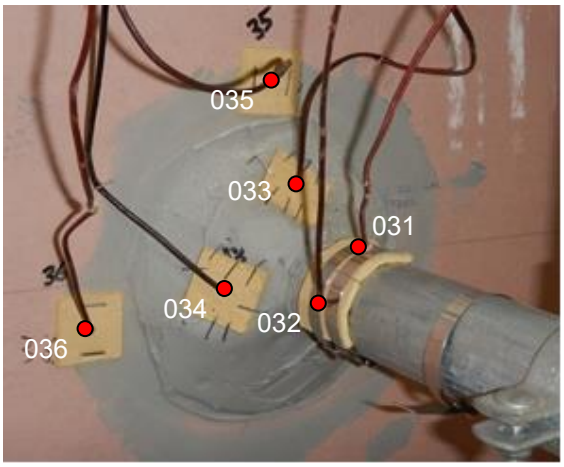

Figure 8 Penetration system C

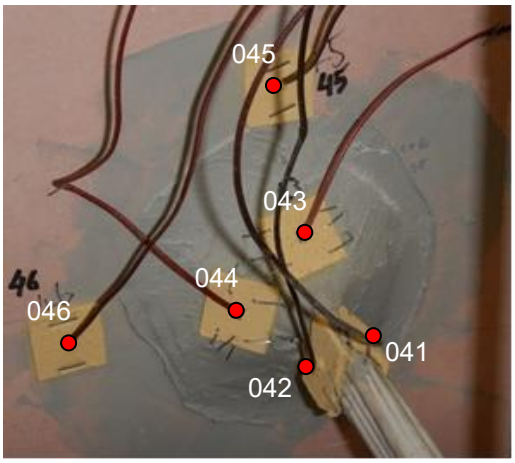

Figure 9 Penetration system D west

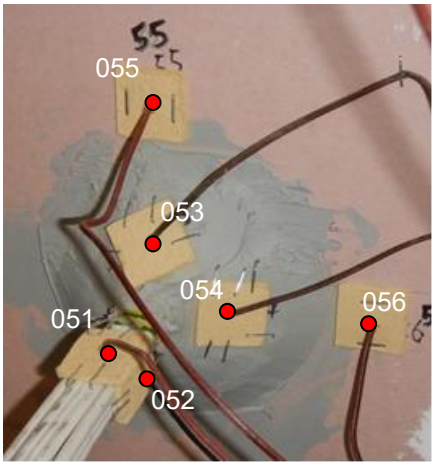

Figure 10 Penetration system D east

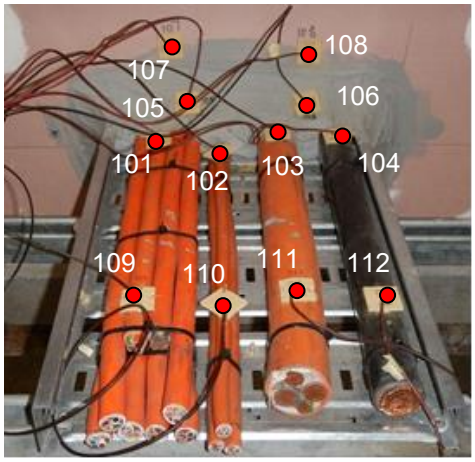

Figure 11 Penetration system E Top

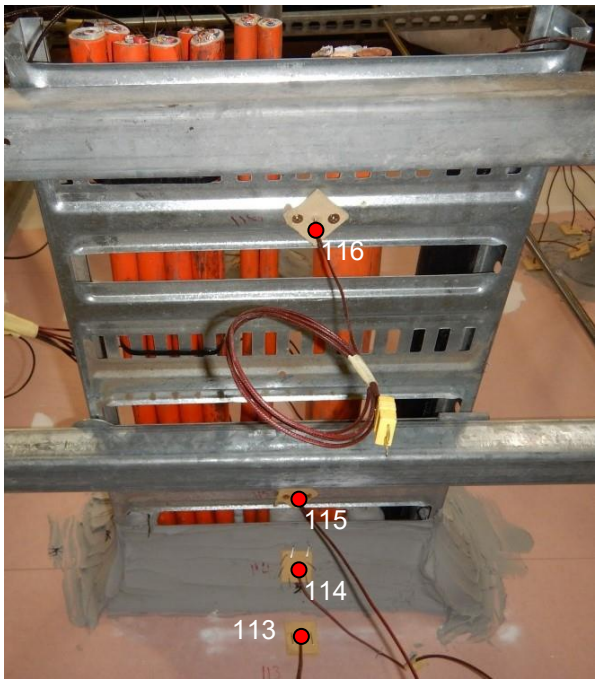

Figure 12 Penetration system E bottom

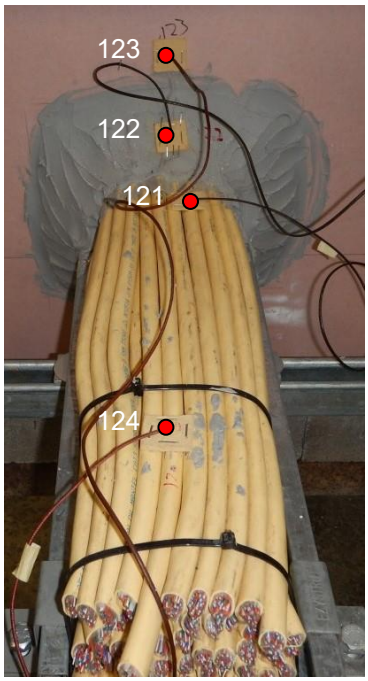

Figure 13 Penetration system F Top

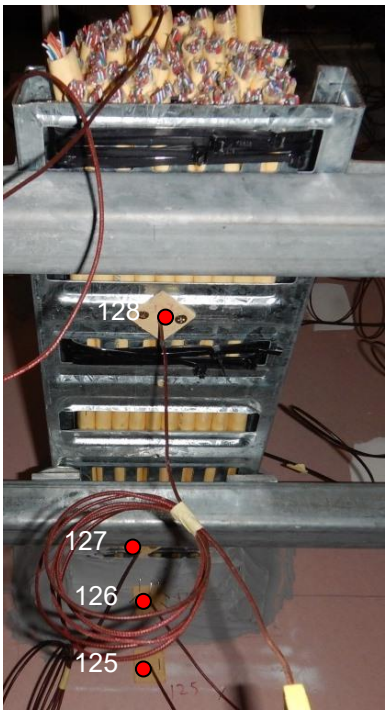

Figure 14 Penetration system F bottom

Table 10 Thermocouple locations

Penetration system	TC No.	Description
A	011	On the top of the bundle of TPS cables, 25mm away from the sealant
	012	On the side of the bundle of TPS cables, 25mm away from the sealant
	013	On the extra protection plasterboard, 25mm away from the sealant
	014	On the extra protection plasterboard, 25mm away from the sealant
	015	On the sealant in the extra protection plasterboard channel , 25mm away from the sealant fillet cone
	016	On the extra protection plasterboard, 25mm away from the wall system below the extra protection plasterboard channel.
	017	On the wall system, 25mm away from the extra protection plasterboard
	018	On the wall system, 25mm away from the extra protection plasterboard
B	021	On the top of the 25mm galvanised steel pipe, 25mm away from the sealant
	022	On the side of the 25mm galvanised steel pipe, 25mm away from the sealant
	023	On the top of the sealant cone, 25mm away from the pipe.
	024	On the side of the sealant cone, 25mm away from the pipe.
	025	On the extra protection plasterboard, 25mm away from the sealant
	026	On the extra protection plasterboard, 25mm away from the sealant
	027	On the sealant in the extra protection plasterboard channel , 25mm away from the sealant fillet cone
	028	On the extra protection plasterboard, 25mm away from the wall system below the extra protection plasterboard channel.
	029	On the wall system, 25mm away from the extra protection plasterboard
	030	On the wall system, 25mm away from the extra protection plasterboard
C	031	On the top of 32mm galvanised steel pipe, 25mm away from the sealant
	032	On the side of 32mm galvanised steel pipe, 25mm away from the sealant
	033	On the top of the sealant cone, 25mm away from the galvanised steel pipe
	034	On the side of the sealant cone, 25mm away from the galvanised steel pipe
	035	On the wall system, 25mm away from the top of the sealant cone
	036	On the wall system, 25mm away from the side of the sealant cone
D (west)	041	On the top of the bundle of TPS cables, 25mm away from the sealant
	042	On the side of the bundle of TPS cables, 25mm away from the sealant
	043	On the top of the sealant cone, 25mm away from the bundle of TPS cable
	044	On the side of the sealant cone, 25mm away from the bundle of TPS cable
	045	On the wall system, 25mm away from the top of the sealant cone
	046	On the wall system, 25mm away from the side of the sealant cone
D (east)	051	On the top of the bundle of TPS cables, 25mm away from the sealant
	052	On the side of the bundle of TPS cables, 25mm away from the sealant
	053	On the top of the sealant cone, 25mm away from the bundle of TPS cable

Penetration system	TC No.	Description
	054	On the side of the sealant cone, 25mm away from the bundle of TPS cable
	055	On the wall system, 25mm away from the top of the sealant cone
	056	On the wall system, 25mm away from the side of the sealant cone
E	101	On the 16mm^2 cables, 25mm away from the sealant cone
	102	On the 6mm^2 cable, 25mm away from the sealant cone
	103	On the 185mm^2 cable, 25mm away from the sealant cone
	104	On the 630mm^2 cable, 25mm away from the sealant cone
	105	On the sealant cone, 25mm away from the 16mm^2 cables
	106	On the sealant cone, 25mm away from the 630mm^2 cable
	107	On the wall system, 25mm away from the top of sealant cone.
	108	On the wall system, 25mm away from the top of sealant cone.
	109	On the 16mm^2 cable, 400mm away from the wall system
	110	On the 6mm^2 cable, 400mm away from the sealant cone
	111	On the 185mm^2 cable, 400mm away from the sealant cone
	112	On the 630mm^2 cable, 400mm away from the sealant cone
	113	On the wall system, 25mm away from the bottom of sealant cone.
	114	On the sealant cone, 25mm away from the bottom of cable tray
	115	On the bottom of cable tray, 25mm away from the sealant
	116	On the bottom of cable tray, 400mm away from the wall system
F	121	On the communication cables, 25mm away from the sealant cone
	122	On the sealant cone, 25mm away from the communication cables
	123	On the wall system, 25mm away from the top of sealant cone
	124	On the communication cables, 400mm away from the wall
	125	On the wall system, 25mm away from the bottom of sealant cone
	126	On the sealant cone, 25mm away from the bottom of communication cables.
	127	On the bottom of cable tray, 25mm away from the bottom of sealant cone
	128	On the bottom of cable tray, 400mm away from the wall system

Appendix E Test data

E.1 Furnace temperature and severity

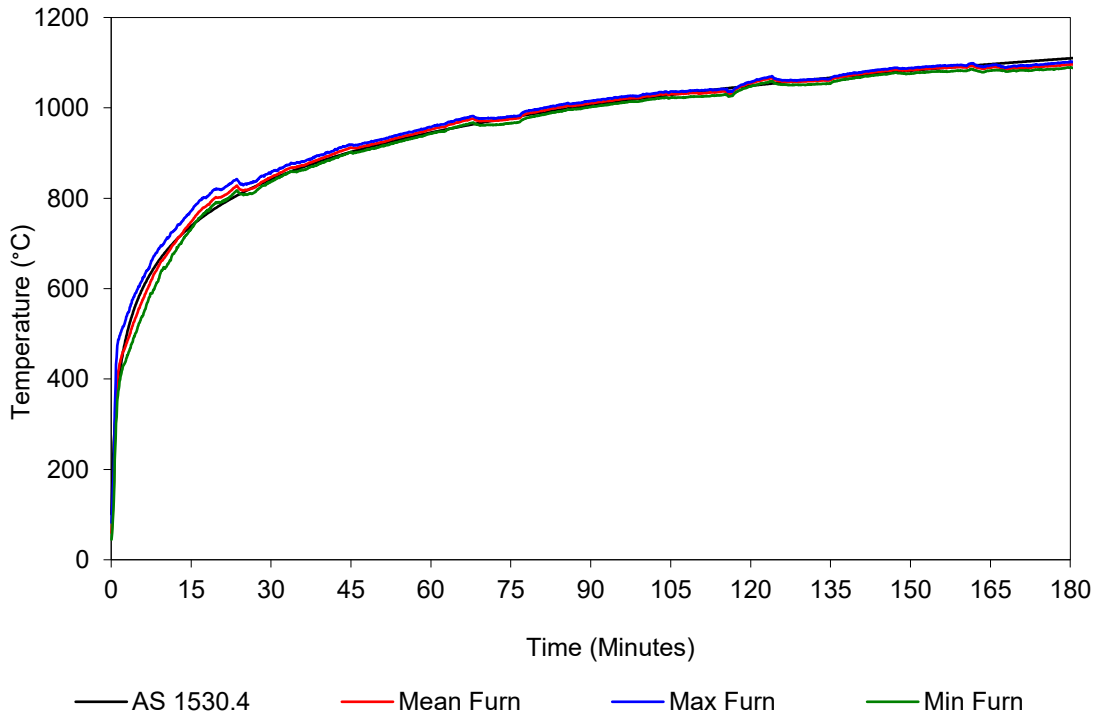

Figure 15 Furnace thermocouple temperature vs time

E.2 Furnace pressure

The furnace pressure was measured at the centre of the lowest penetration.

Table 11 Furnace pressure

Time (minutes)	Average pressure (Pa)	Time (minutes)	Average pressure (Pa)	Time (minutes)	Average pressure (Pa)
5-10	54	65-70	17	125-130	15
10-15	23	70-75	15	130-135	16
15-20	16	75-80	16	135-140	16
20-25	16	80-85	17	140-145	17
25-30	16	85-90	17	145-150	15
30-35	18	90-95	17	150-155	18
35-40	17	95-100	16	155-160	15
40-45	16	100-105	16	160-165	18
45-50	17	105-110	15	165-170	16
50-55	17	110-115	15	170-175	15
55-60	18	115-120	17	175-180	16
60-65	19	120-125	17		

E.3 Specimen temperatures

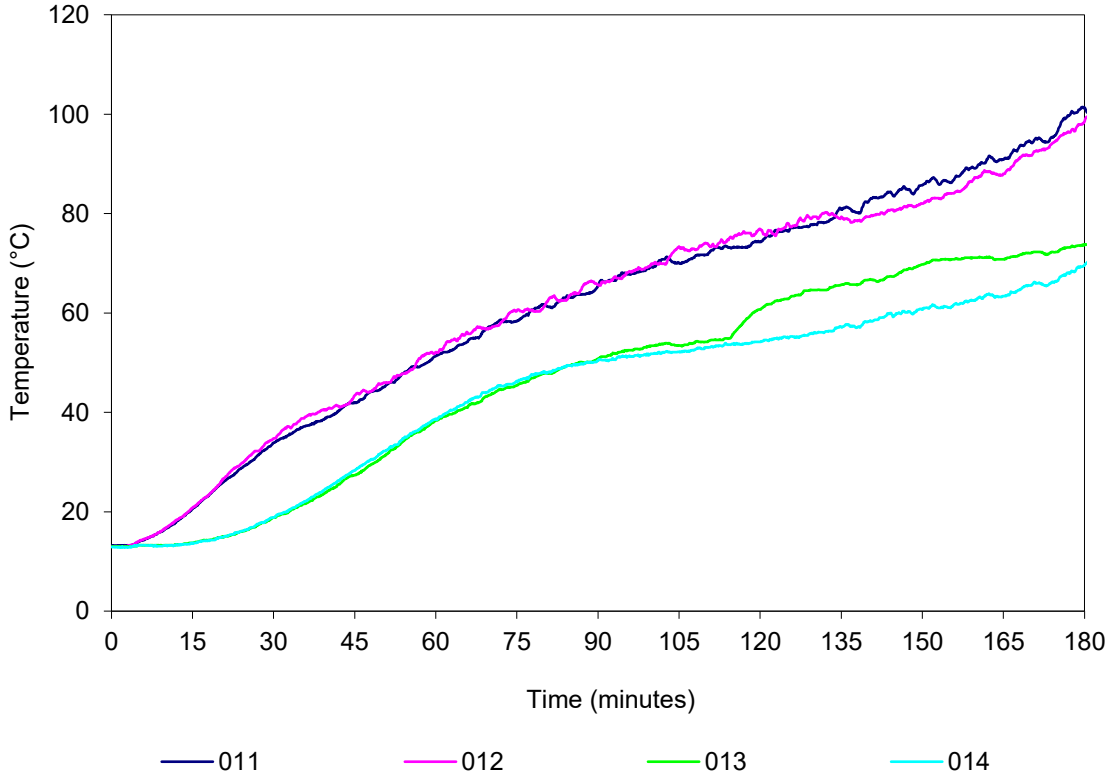

Figure 16 Penetration system A – temperature vs time

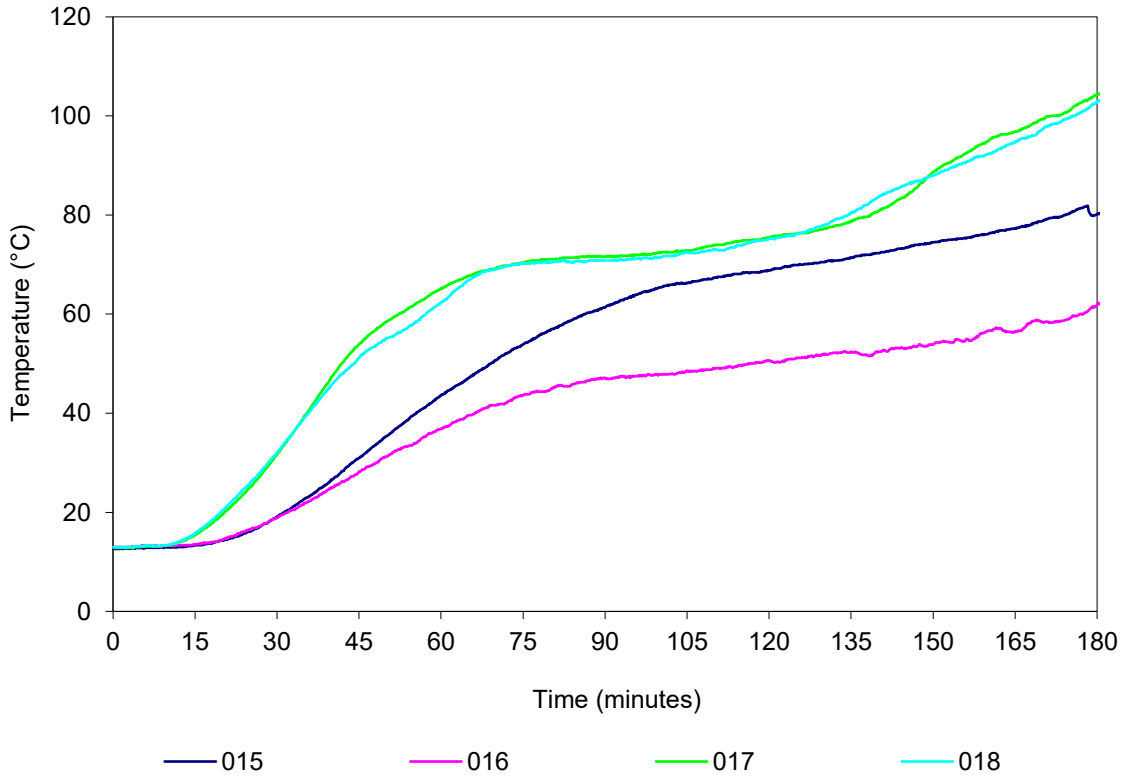

Figure 17 Penetration system A– temperature vs time

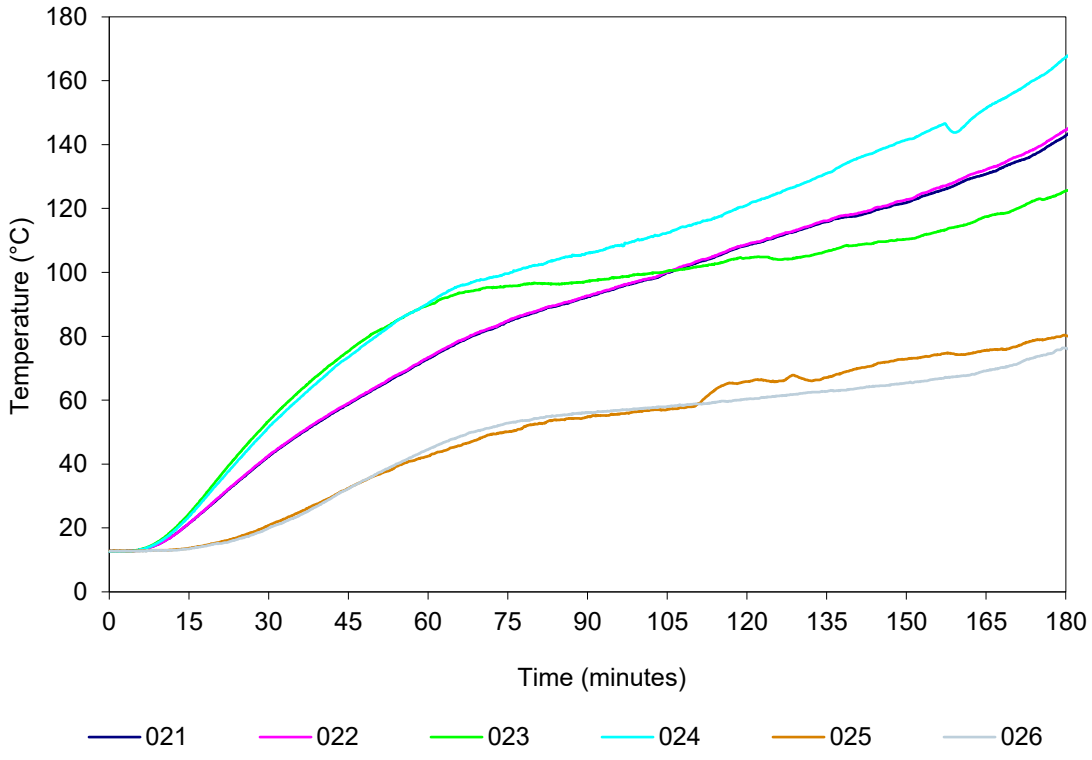

Figure 18 Penetration system B– temperature vs time

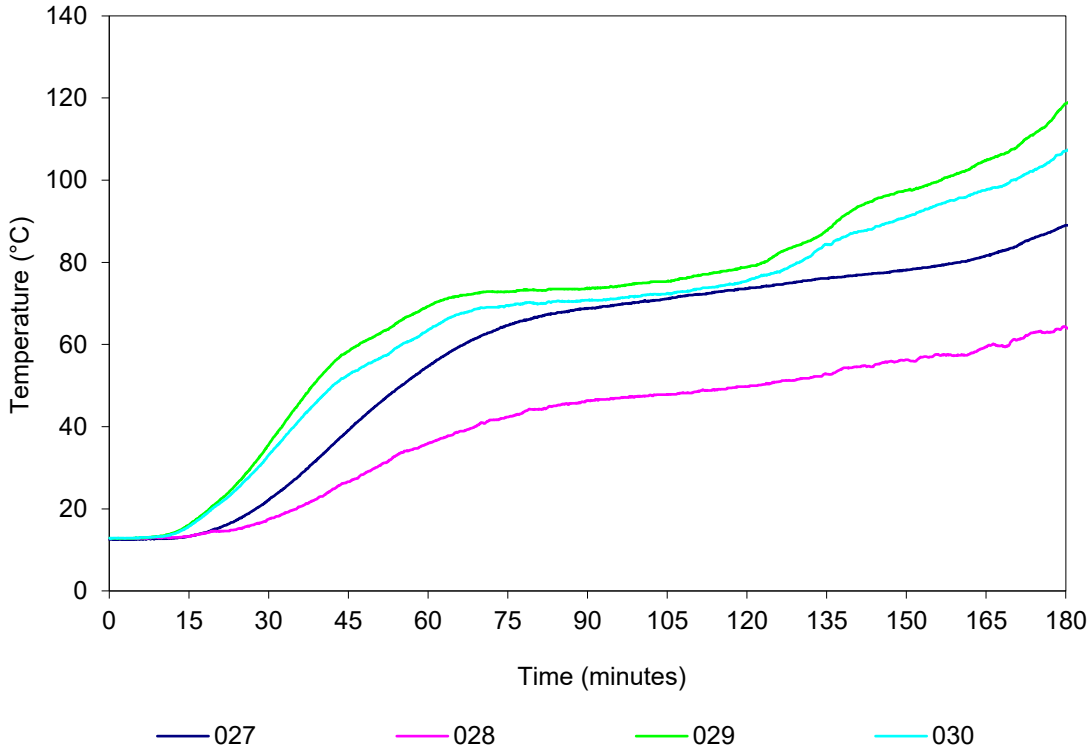

Figure 19 Penetration system B– temperature vs time

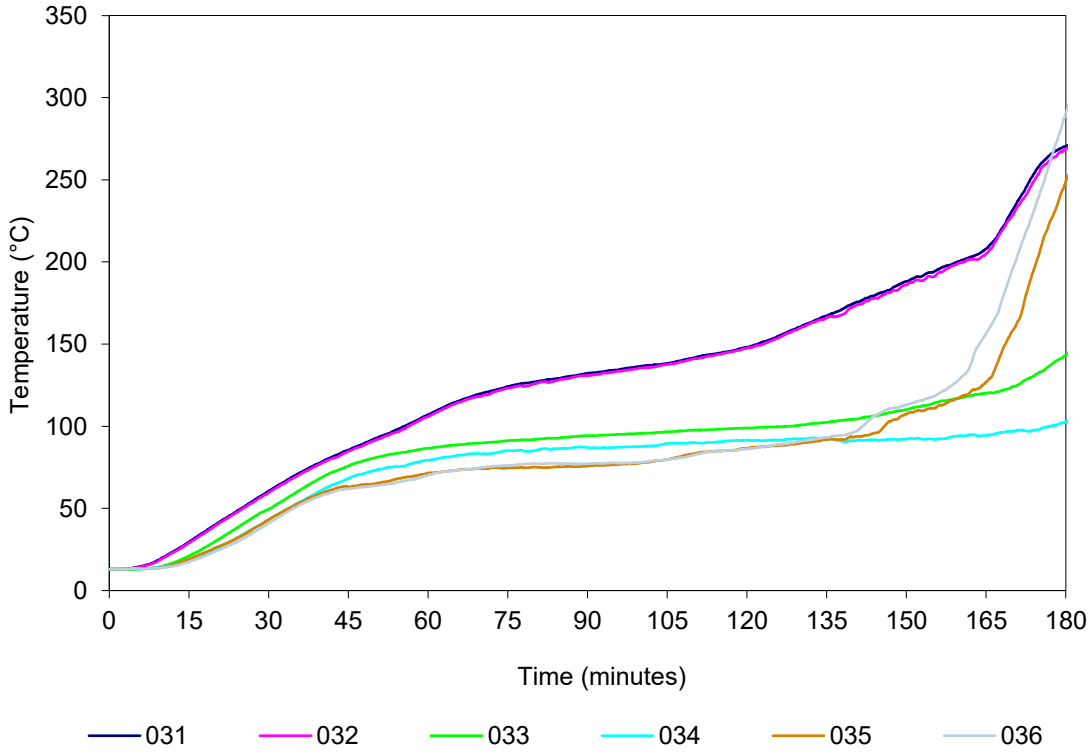

Figure 20 Penetration system C– temperature vs time

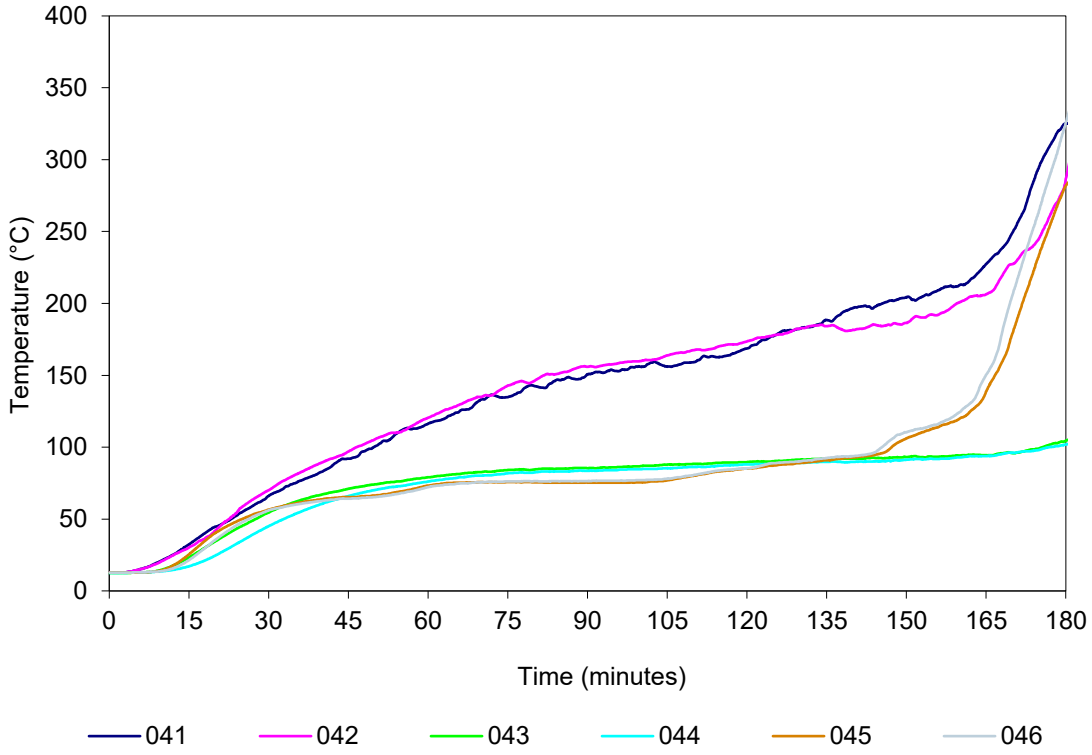

Figure 21 Penetration system D– temperature vs time

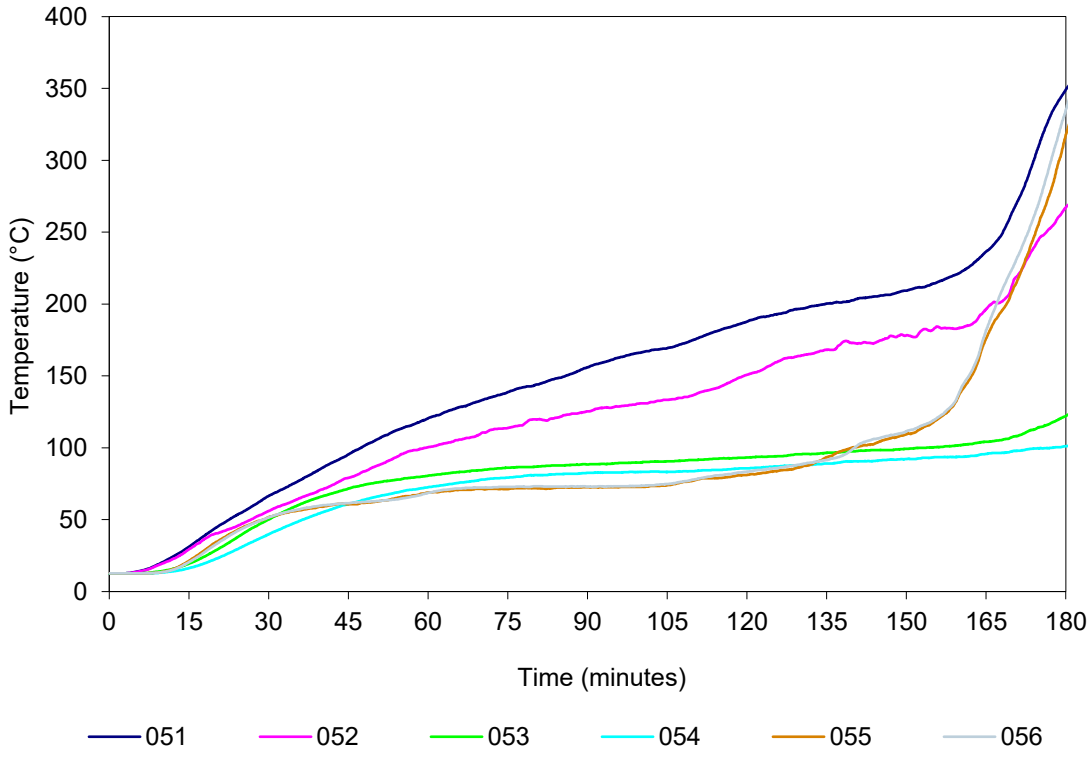

Figure 22 Penetration system D– temperature vs time

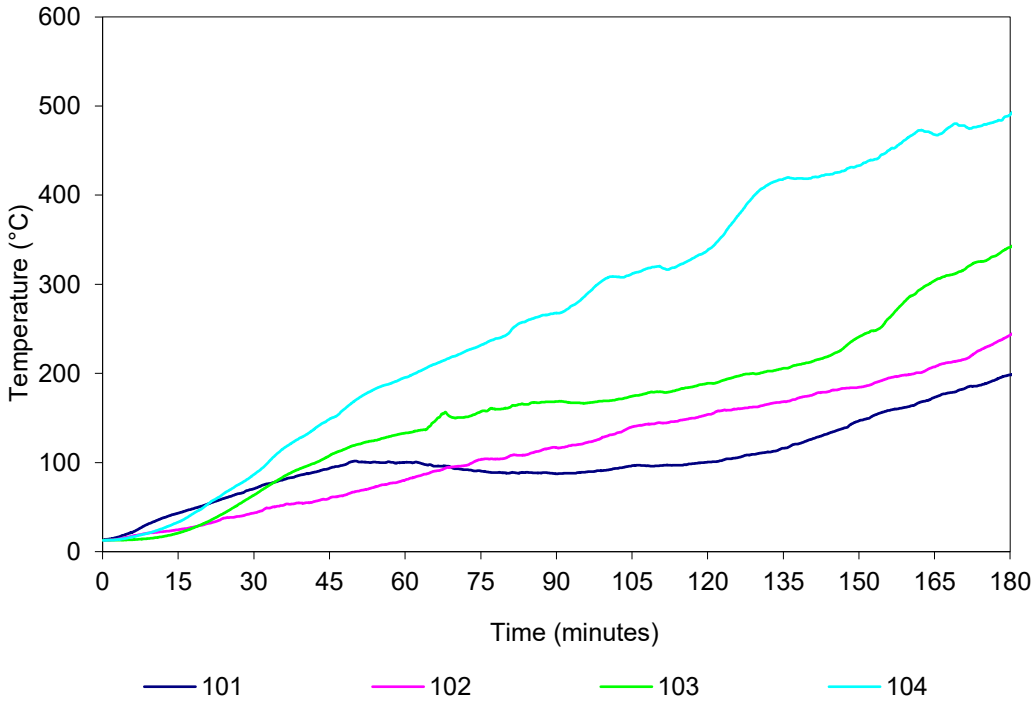

Figure 23 Penetration system E– temperature vs time

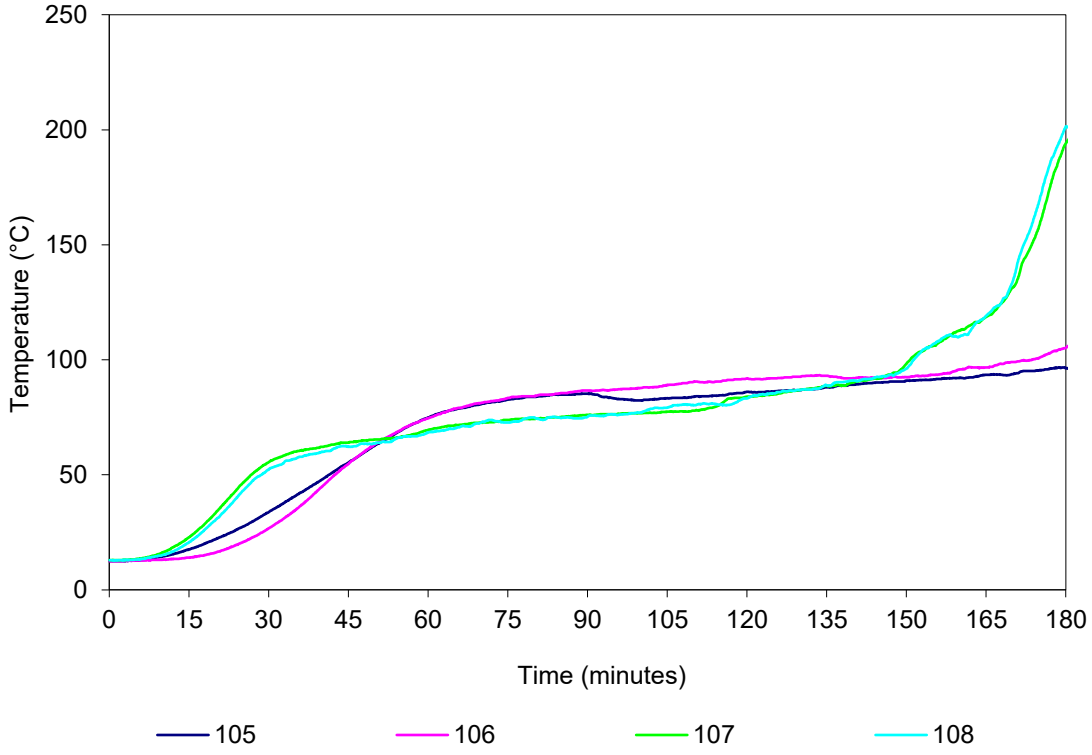

Figure 24 Penetration system E– temperature vs time

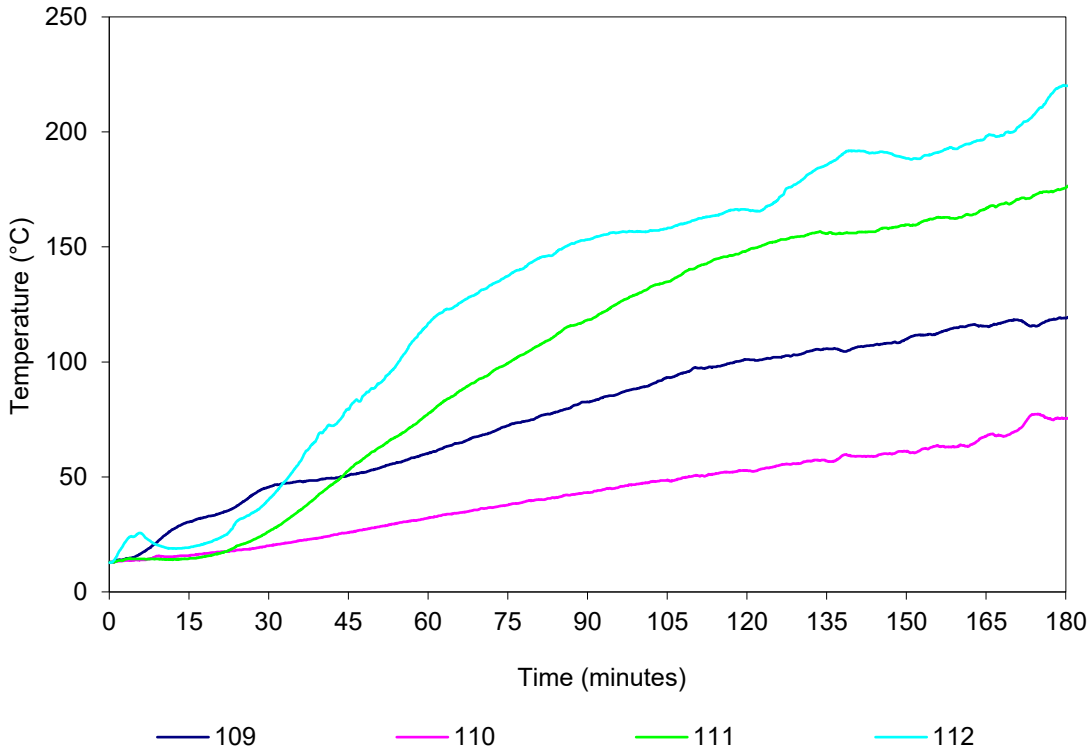

Figure 25 Penetration system E– temperature vs time

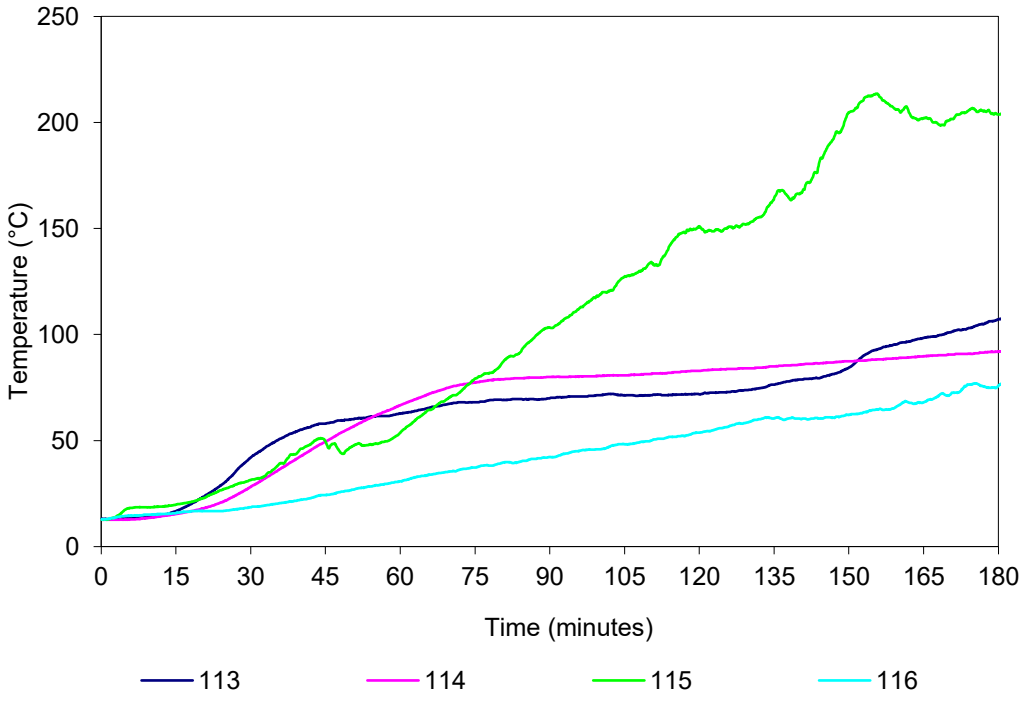

Figure 26 Penetration system E– temperature vs time

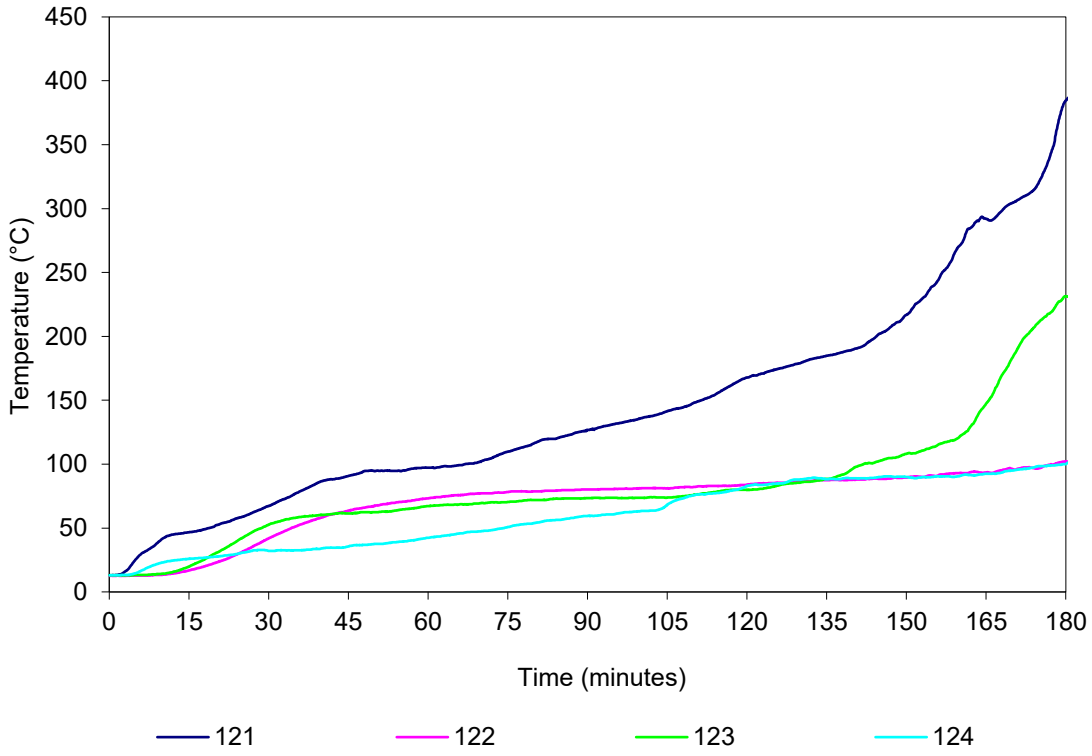

Figure 27 Penetration system F– temperature vs time

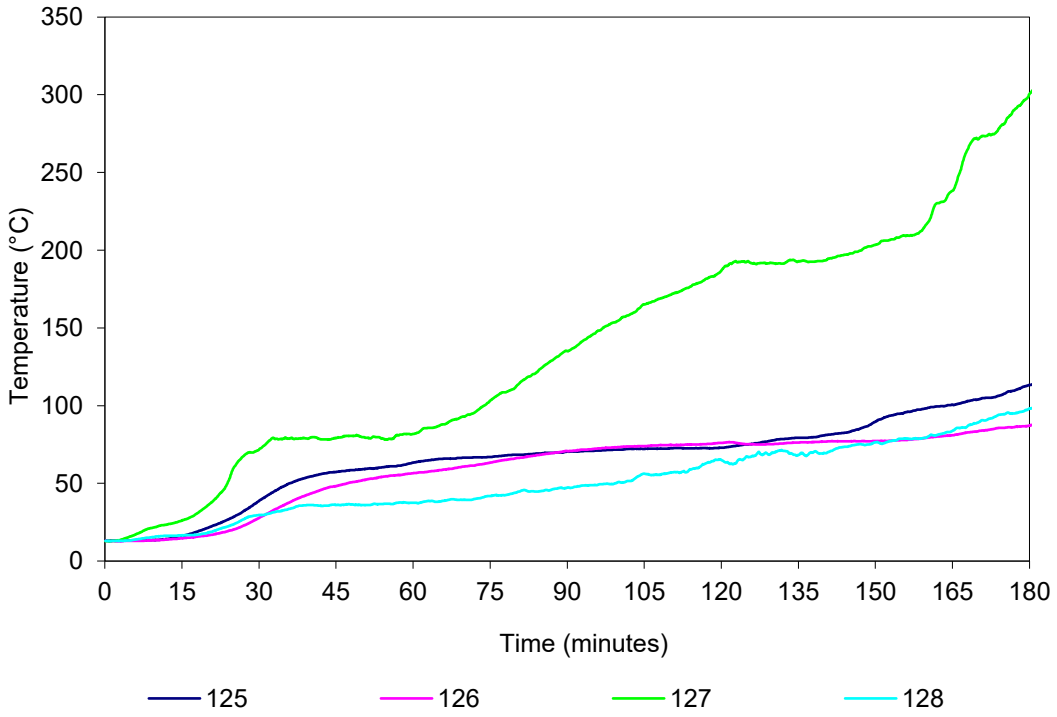

Figure 28 Penetration system F– temperature vs time

Table 12 Test specimen temperatures

Penetration system	TC No.	Description[1]	Temp (°C) at t (minutes)					Limit[2] (minutes)
			t=0	t=60	t=90	t=120	t=180	
A	011	On the bundle of TPS cables, 25mm away from the sealant	13	52	65	75	101	-
	012	On the bundle of TPS cables, 25mm away from the sealant	13	52	66	76	98	-
	013	On the protection board, 25mm away from the sealant	13	39	51	61	74	-
	014	On the protection board, 25mm away from the sealant	13	39	50	54	69	-
	015	On the protection board, 25mm away from the wall system	13	44	61	69	80	-
	016	On the protection board, 25mm away from the wall system	13	37	47	50	62	-
	017	On the wall system, 25mm away from the protection board	13	65	72	76	104	-
	018	On the wall system, 25mm away from the protection board	13	63	71	75	103	-
B	021	On the pipe, 25mm away from the sealant	13	74	92	109	143	-
	022	On the pipe, 25mm away from the sealant	13	74	93	109	144	--
	023	On the sealant cone, 25mm away from the pipe.	13	90	97	105	125	-
	024	On the sealant cone, 25mm away from the pipe,	13	91	106	122	167	-
	025	On the protection board, 25mm away from the sealant.	13	43	55	66	80	-
	026	On the protection board, 25mm away from the sealant.	13	45	56	60	76	-
	027	On the sealant in the channel, 25mm away from the sealant cone	13	55	69	74	89	-
	028	On the protection board, 25mm away from the wall system.	13	36	46	50	64	-
	029	On the wall system, 25mm away from the protection board	13	70	74	79	119	-
	030	On the wall system, 25mm away from the protection board	13	64	71	76	107	-
C	031	On the pipe, 25mm away from the sealant	13	108	132	148	270	153
	032	On the pipe, 25mm away from the sealant	13	107	131	148	268	155

Penetration system	TC No.	Description[1]	Temp (°C) at t (minutes)					Limit[2] (minutes)
			t=0	t=60	t=90	t=120	t=180	
	033	On the sealant, 25mm away from the pipe.	13	87	94	99	143	-
	034	On the sealant, 25mm away from the pipe.	13	79	87	92	102	-
	035	On the wall system, 25mm away from the sealant.	13	72	76	87	247	173
	036	On the wall system, 25mm away from the sealant.	13	71	77	86	288	169
D (west)	041	On the bundle of TPS cables, 25mm away from the sealant	13	117	150	169	325	137
	042	On the bundle of TPS cables, 25mm away from the sealant	13	121	156	174	282	156
	043	On the sealant, 25mm from the bundle of cables	13	79	85	90	104	-
	044	On the sealant, 25mm from the bundle of cables	13	76	84	88	102	-
	045	On the wall system, 25mm away from the sealant	13	74	75	85	280	171
	046	On the wall system, 25mm away from the sealant	13	73	76	85	323	168
D (east)	051	On the bundle of TPS cables, 25mm away from the sealant	13	121	156	188	348	125
	052	On the bundle of TPS cables, 25mm away from the sealant	13	101	125	151	266	164
	053	On the sealant, 25mm from the bundle of cables	13	81	88	93	122	-
	054	On the sealant, 25mm from the bundle of cable.	12	73	83	86	101	-
	055	On the wall system, 25mm away from the sealant	13	69	73	81	314	167
	056	On the wall system, 25mm away from the sealant	13	69	73	84	332	166
E	101	On the 16mm^2 cables, 25mm away from the sealant cone.	13	100	88	101	198	177
	102	On the 6mm^2 cable, 25mm away from the sealant cone.	13	81	117	154	242	155
	103	On the 185mm^2 cable, 25mm away from the sealant cone.	13	133	168	189	341	123
	104	On the 630mm^2 cable, 25mm away from the sealant cone.	13	196	268	340	489	58
	105	On the sealant cone, 25mm away from the 16mm^2 cables	13	75	85	86	97	-
	106	On the sealant cone, 25mm away from the 630mm^2 cable	13	75	87	92	105	-

Penetration system	TC No.	Description[1]	Temp (°C) at t (minutes)					Limit[2] (minutes)
			t=0	t=60	t=90	t=120	t=180	
	107	On the wall system, 25mm away from the top of sealant cone.	13	70	76	84	193	179
	108	On the wall system, 25mm away from the top of sealant cone.	13	69	75	84	200	178
	109	On the 16mm^2 cable, 400mm away from the wall system	13	60	83	101	119	-
	110	On the 6mm^2 cable, 400mm away from the sealant cone	13	32	43	53	76	-
	111	On the 185mm^2 cable, 400mm away from the sealant cone	13	78	118	149	176	-
	112	On the 630mm^2 cable, 400mm away from the sealant cone	13	118	153	166	220	157
	113	On the wall system, 25mm away from the bottom of sealant cone.	13	63	70	72	107	-
	114	On the sealant cone, 25mm away from the bottom of cable tray	13	67	80	83	92	-
	115	On the bottom of cable tray, 25mm away from the sealant	13	55	103	150	204	146
	116	On the bottom of cable tray, 400mm away from the wall system	13	31	42	54	75	-
F	121	On the communication cables, 25mm away from the sealant cone	13	97	127	168	383	142
	122	On the sealant cone, 25mm away from the communication cables	13	74	80	84	102	-
	123	On the wall system, 25mm away from the top of sealant cone	13	67	74	80	231	171
	124	On the communication cables, 400mm away from the wall	13	43	60	83	100	-
	125	On the wall system, 25mm away from the bottom of sealant cone	13	64	70	73	113	-
	126	On the bundle of TPS cables, 25mm away from the sealant	13	57	71	76	87	-
	127	On the bundle of TPS cables, 25mm away from the sealant	13	82	135	189	299	122
	128	On the protection board, 25mm away from the sealant	13	38	47	64	98	-

Note:

[1] Refer to Table 10 for the locations of thermocouples as only a generic description is included in the table.

[2] Limit time is the time to the nearest whole minute, rounded down to the nearest minute, at which the temperature recorded by the thermocouple does not rise by more than 180 K above the initial temperature.

Under limit column indicates the temperature limit was not exceeded during the test period or up until the time of integrity failure if a failure occurred.

Appendix F Photographs

Figure 29 Unexposed face of the specimen before the start of the test

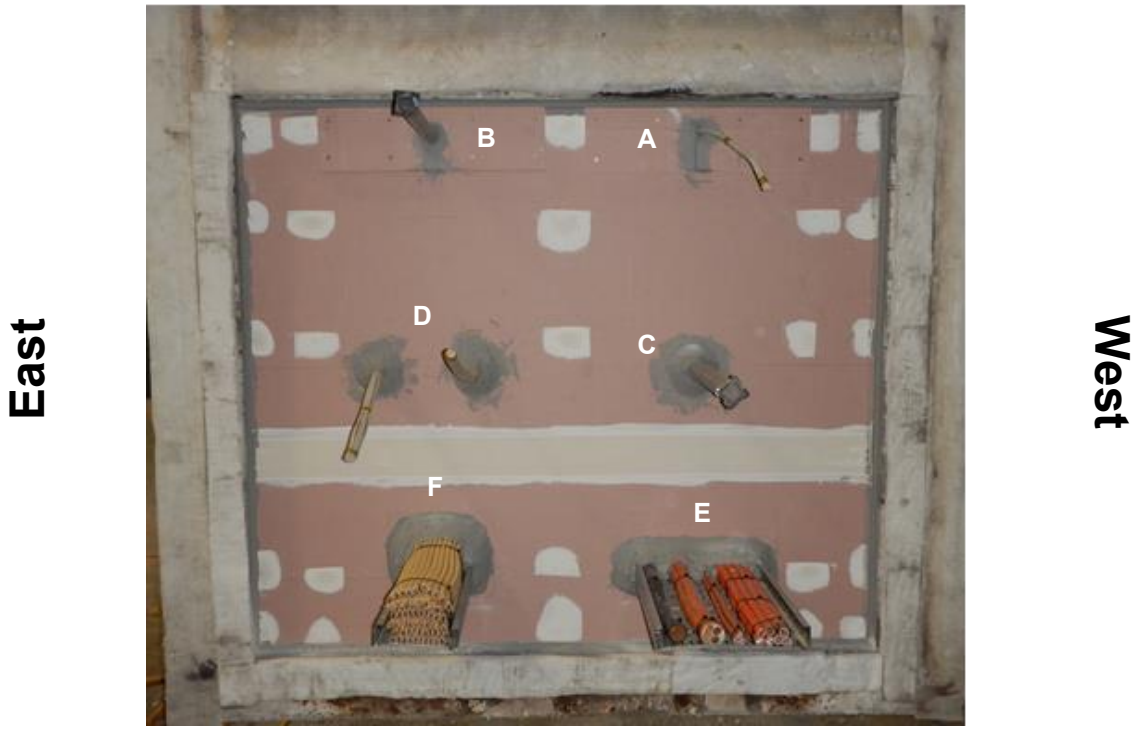

Figure 30 Exposed face of the specimen before the start of the test

West

East

Figure 31 Unexposed face of the specimen at the end of the test

East

West

Figure 32 Exposed face of the specimen at the end of the test

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