



### maxbond ORIGINAL CONSTRUCTION ADHESIVE

#### Description

maxbond Original Construction Adhesive is ideal for bonding timber and most common construction materials including particle board, MDF board, brick, concrete, gypsum board, galvanized metal and aluminum. maxbond Original Construction Adhesive is a synthetic polymer and SBR-rubber based mastic designed primarily for installation of flooring and wall panels. maxbond Original Construction Adhesive can be used in many general household applications.

#### Benefits

- One part - no mixing.
- Paintable with most surface coatings.
- Reduces squeaking associated with nail ride in floors.
- Complies with AS 2329 – 1999 requirements.
- Repositionable for up to 20 minutes after application.
- Reduces number of mechanical fasteners required to install floors or walls.
- Water resistant - will not break down in intermittent contact with water (e.g. rain).
- Natural wood colour - blends in.
- High bond strength.

#### Uses

- Installing particle board, fiber cement, plasterboard, plywood and strip flooring to timber joists
- Bonding fiber cement sheet, plaster board and wall paneling to wooden and metal studs
- High bond strength and heat resistance
- Bonding skirting boards, architraves and trims
- Mirrors to walls (not overhead)
- Replacing loose tiles on walls (not recommended for floor tiles)

#### Compatible Substrates

Concrete	Fiberglass
Cement sheeting	Plywood
Metals	Particleboard
Plasterboard	Ceramic
Timber	Masonry
Brick	

#### Coverage

320g cartridge will give 14 lineal meters of a 5mm bead, or 2 sheets of 1.2 x 2.4 meter panel.

When trowelled out

• 2.5mm trowel	~ 1.4m <sup>2</sup> /litre approx.
• 3.0mm	~ 1.2m <sup>2</sup> /litre approx.
• 4.0mm	~ 0.6m <sup>2</sup> /litre approx.

#### Surface Preparation

Only apply to surfaces that are clean, dry, sound and free of dust oil or contamination. Clean metal with mineral turps\* or white spirits\*. Adhesion to metals can be further improved by light sanding.

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### Application

Cut tip off cartridge, screw on nozzle and load into cartridge gun. Cut nozzle tip to a 5mm diameter hole (or desired size). Squeeze trigger and apply.

### Performance Summary

Skinning time	1-5 minutes.
Repositioning time	< 20 minutes.
Full cure	Seven days, depending on conditions.
Sag Resistance (AS 2329 - 1999, Appendix A)	< 6 mm
Transfer (AS 2329 - 1999, Appendix B)	> 75 % after 15 minutes open time.
Aging (AS 2329 - 1999, Appendix C)	No chipping or cracking after 500 hours at 70°C.
Initial Bond Strength (AS 2329 - 1999, Appendix D)	>200kPa
Tensile Bond Strength (AS 2329 - 1999, Appendix E)	>1MPa Initial, >0.8MPa aged.
Static Load (AS 2329 - 1999, Appendix G)	PASS (No movement)

### Flooring and Wall Panels

Apply a wavy 5mm diameter bead to each joist, batten or stud. Where sheets will butt together, apply 5mm beads along both edges of that joist, batten or stud so the edge of each sheet edge will be on a glue line. maxbond Construction Adhesive is not recommended in subflooring applications involving metal joists.

### Floors

Fit sheet to joist within 15 minutes. Stagger end-joins leaving 1.5mm gaps between them to allow for expansion. Nail or screw sheets to joists at 150mm centers around the perimeter and 300mm centers through the middle, or per manufacturers instructions. Use putty knife to remove any adhesive squeezed out between the sheets. maxbond Construction Adhesive is not recommended in subflooring applications involving metal joists.

### Walls

Fit panel to stud within 15 minutes and press firmly into position. To speed up the bonding, tilt panel back for a few minutes to allow solvent to escape. Refit panel making sure glue line matches up. Press firmly together. Nail or screw panels as for floors per manufacturers instructions. If not nailing or screwing, brace panel for at least 24 hours, until set. When bonding a sheet or panel to a large, flat surface, apply full length 5mm diameter beads every 30-40cm. Press into position and brace until set.

### Mirrors

Use maxbond Original Construction Adhesive for mirrors on walls only, not for mirrors on ceilings. Apply wavy 5mm diameter beads, parallel about 20cm apart. Do not apply across the top or bottom of the mirror as solvent needs a way out, do not apply as a blob. Mechanical fastening is recommended. Use 'wall panel tilt method' to speed up setting and reduce solvent build up. Brace until set. Do not fix mirrors if temperature is over 30 degrees centigrade. maxbond Original Construction Adhesive is suitable for

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bonding standard silvered backed mirrors only, not vinyl or safety backed mirrors.

### Cure Time

maxbond Original Construction Adhesive forms a thin skin in 2 - 5 minutes depending on air temperature. The skin can be broken simply by pressing the floor or wall board firmly onto the adhesive with a slight twisting movement.

90% cure in three to five days.

100 % cure in seven days.

Cure rate will depend on temperature, porosity of substrates and ventilation.

### Service Temperature

maxbond Original Construction Adhesive will maintain a bond in situations where the temperature is continually between 0°C and 40°C. maxbond Original Construction Adhesive will withstand temperatures up to 80°C where there is a light load and if the exposure to this temperature is not prolonged.

### Painting

maxbond Original Construction Adhesive may be painted after it has cured.

### Clean Up

Wet: mineral turpentine\*.

Dry: scraper or sandpaper.

### Limitations

- Do not use maxbond Original Construction Adhesive where temperatures will exceed 80°C.
- maxbond Original Construction Adhesive is not suitable for immersion.
- maxbond Original Construction Adhesive can be used in exterior applications but must not be exposed to prolonged direct Sunlight.
- Maxbond Original Construction Adhesive is not recommended for subflooring applications involving metal joists
- Do not apply at temperatures below 5°C.

### Safety Information

A Material Safety Data Sheet is available from the H.B. Fuller representative your state, HB Fuller Australia customer service, or downloadable from the HB Fuller web site, [www.hbfuller.com.au](http://www.hbfuller.com.au)

### Disclaimer

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### Shelf Life

Use product prior to the best before date printed on the bottom of the cartridge.

Version 6

TDS Date: 14/01/2026

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